

REX

PIPING SOLUTION

2024-2025

PRODUCTS CATALOGUE

Cutting Piping Environment



REX

Professional Piping Tools

Piping equipment is indispensable in our life and society as a whole. The Rex Group aims to provide reliable products and service that result in the highest level of customer satisfaction by listening to our customers on- and off-site. Our focus is on "CCM" – speedy and accurate Cutting, making secure Connections, and Maintaining equipment and facilities for long-lasting performance. In so doing, Rex aids in solving the challenges of installation, preservation and on-site maintenance. The result – a better work-site situation and a better environment for us all.

Originality – the key to outstanding cutting performance

Cutting is an everyday activity and over the years numerous tools have been developed for the purpose. Rex products provide the answer to the varied and challenging tasks facing the plumbing industry. We provide the answer to your needs, whatever the situation!

Cutting



Safe, secure connections

Rex offers a range of tools to ensure safe and secure connection between pipes. From threads to grooves, flares and welds, we have the right tools to make the connection.

Connecting



Maintenance and care wherever you work

Maintenance

The whole world is concerned with environmental issues now. A recycling society means we need to avoid excess scrap and other waste, and use tools, equipment and facilities to the maximum. To achieve this, Rex offers a range of products that can be used at site to keep equipment and facilities working, and lasting, longer. Products for today and for our future.



BAND SAW MANTIS Series



10

PIPE CUTTERS



RB TUBE CUTTER



HYPER SAW



16

PIPE THREADING MACHINE Series



20

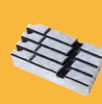
Optional Accessories



CUTTING OIL



Compatibility Tables



Dies

ROLL THREAD HEADS

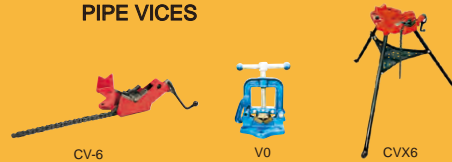


SRH-20A

SRH-50A

32

PIPE VICES

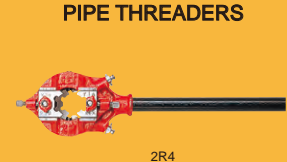


CV-6

V0

CVX6

PIPE THREADERS



2R4

48

GROOVING TOOLS



RG150 (Hand Pump)

RG150A (Automatic Pump)

PORTABLE GROOVER M

PORTABLE GROOVER H

50

COPPER TUBE TOOLS



RF20SII

FLEXIBLE TUBE TOOLS



RT20SII

54

DIAGNOSTIC INSPECTION CAMERA



GLS-R2820

56

Corporate Profile

REX INDUSTRIES CO., LTD.

The Core of REX Industries

Piping installations – gas, water, etc. - that are essential for everyday life. First of all, we put every effort into product development – products with a wide range of uses including advanced, earthquake-resistant piping installations designed to protect essential lifelines when natural disasters occur. And with REX' innovative, technological creativity, we manufacture a variety of innovative products under the three themes of Cutting, Connecting and the Environment, while creating a safe, carefree work environment by eliminating problems that can arise at site. Another important aspect of our product line is pipe inspection equipment and water management systems designed to keep our lives safe by having clean water. And to provide both our customers and society as a whole with a safe and carefree life, REX puts every effort into environmental protection through its product development, manufacturing and marketing - giving you clean water and a beautiful environment to pass on to the next generation.

CUSTOMER RELATIONS

Corporate Philosophy

"The Three Benefits"

Our philosophy of "The Three Benefits" is aimed at benefitting our customers, our employees and society as a whole. In a spirit of mutual trust, we make every effort to enable each of these three parties to enjoy mutual prosperity and, in the process, we aim to contribute to modern society.

Our goals:

1. To create great work facilities through the development of original technology and services, and thereby to enrich our society.
2. To create, among our customers in the plumbing industry and elsewhere, a highly trustworthy and dependable company with impressive products and service.
3. To create a company where each employee works proactively and each employee makes a valuable contribution.

Manufacturing Policy

Our manufacturing policy is based on the concept that product development starts with our customers - at site.

Our starting point is embedded in three simple principles:

- go where the products are used
- know your products
- be pragmatic



"The Three Benefits"



AN OUTLINE OF REX

Established	August, 1925
Capital	¥90,000,000 (REX Group Total : ¥1,050,000,000)
President	Kazuhiko Miyagawa
Registered address & Finance Dept.	1-4-5, Nishi-Shinsaibashi, Chuo-ku, Osaka 542-0086 Japan
Head Office & Main Factory	1-9-3, Hishiya-Higashi, Higashi-Osaka 578-0948 Japan
Tottori Factory	1124-7, Takata, Daisen-cho, Saihaku-gun Tottori 689-3224 Japan
Branch Offices	Tokyo and Osaka
Sales Offices (Domestic)	Sapporo, Sendai, Tokyo, Maebashi, Kanagawa, Nagoya, Osaka, Hiroshima and Kyushu
No. of Employees	190 (REX Group Total : 300)
Activities and Products	Planning, development, production, manufacture, sales and marketing of Pipe Threading Machines, Cutters, Fusion Units, Copper Tube Tools, Diamond Core Drills and Machinery & Equipment for the Environment, Water systems, and Equestrian-related products etc.
Group Companies	REX International U. S. A., Inc. Suzhou REX Electro-Machinery Co., Ltd. REX International Asia Co., Ltd. REX Industries India Pvt. Ltd.



Head Office, Factory / Osaka Sales Dept.



Head Office, Factory



Head Office, Factory / Museum

Quality Improvement and Environmental Preservation

ISO9001 and 14001 certified

Rex has been ISO9001 certified since 1998 and ISO14001 certified since 2003. We are working on numerous activities to improve customer satisfaction and develop products that are good for the environment.

ISO 9001

The latest ISO9001, which indicates how important Customer Satisfaction (CS) is to us. Rex gathers 2,000 data from end users every year, analyses the information with regard to our products and service, and makes every effort to improve our CS.



Quality Policy

- To develop Rex' identity and to build a first-class company offering outstanding value.
- To tirelessly pursue customer satisfaction and to improve the quality of corporate management.

ISO 14001

"Individual awareness will save the planet." This is the principle upon which Rex' environmental policy is built. We manufacture products that are eco-friendly; for example, the roll thread head series, which reduces the use of cutting oil and wastage of steel pipe. Rex has adopted the 3R* concept against steel wastage and packing materials that are produced during manufacture.



Environmental Policy

1. We shall contribute to environmental preservation through all our activities.
2. We shall establish an environmental management system to protect against pollution.
3. We shall adhere to environmental laws and regulations, create our own standards and regulations, and improve our management system.
4. We shall reduce wastage, recycle materials, and save energy and resources.



*3R : REDUCE (resources) / REUSE (parts) / RECYCLE (materials)

RoHS

Testing Equipment

Material analysis equipment designed to test compliance with the EU directive on RoHS (Restriction of Hazardous Substances).

Tests for the ratio of impurities such as lead, mercury, cadmium and hexavalent chrome.



Material analyser

ISO 9001 / 14001

For the planet we live on

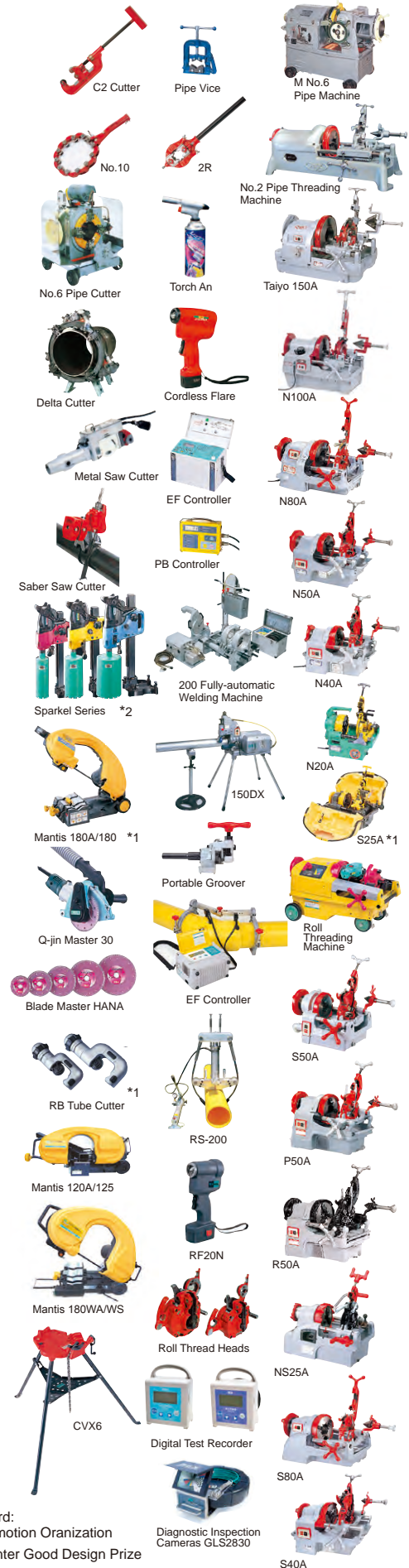
Under the banner of "Individual awareness will save the planet.", we take the future of the earth seriously and shall contribute to environmental preservation through all our business activities under the concept of "quality first".



THE HISTORY OF REX



- 1925 : Miyagawa Tool Works established.
- 1935 : Factory moved to newly constructed facility in Higashi-Osaka City (present location).
- 1938 : Policy initiated of hiring the disabled.
- 1959 : Tokyo branch office opened, marking the first step toward the creation of a domestic network.
- 1960 : Mass production of pipe machines started.
- 1964 : Sales department becomes an independent concern, REX Tool Co., Ltd.
- 1965 : REX Industries Co., Ltd. established.
- 1974 : European market links opened.
New reconstruction work on Head Office factory completed.
- 1976 : American market links opened.
- 1979 : Head Office moved to Nishi-shimizu-cho, Minami Ward, Osaka.
- 1987 : REX International U.S.A., Inc. established.
- 1988 : Wheeler Mfg. established as a division of REX International U.S.A., Inc.
- 1989 : REX Industries Co., Ltd. merges with REX Tool Co., Ltd.
Service division becomes an independent company (REX Techno Service Co., Ltd.)
- 1990 : Construction of training facilities at Misaki Hall completed.
- 1991 : REX International Asia Co., Ltd. established.
- 1993 : Corporate Identity (CI) activities initiated.
H.A. Division (Horse & Equestrian Supplies) established.
SPARKEL series awarded first prize by Osaka Design Center.
- 1994 : MANTIS 180 (Band Saw) and REX Star 25 (pipe threading machine S25A) awarded Good Design Award by the Ministry of International Trade and Industry.
MANTIS 180 awarded Good Design Prize for Products, Architecture or Interiors by Small and Medium Enterprises Agency.
- 1995 : Support team organized to help with reconstruction following the Great Hanshin-Awaji Earthquake of January 1995; team dispatched to reconstruction sites.
Research into diamond tools and equipment begins.
- 1996 : Suzhou REX Electro-Machinery Co., Ltd. established.
Tottori Factory established.
Released the world's first portable Roll threading machine ZT50A.
- 1997 : REX Museum completed.
Roll Threading machine receives Grand Meritorious Prize for Japanese Inventions.
- 1998 : Trade with Central & South America begins.
ISO 9001 certification acquired.
- 2000 : Participated in ENF exhibition, Mexico.
RB Tube Cutter wins Good Design Award, and Small and Medium Enterprise Agency Director's Award.
- 2002 : REX Industries Europe S.r.l. established.
- 2003 : ISO 14001 Certification acquired.
- 2004 : Construction of Suzhou REX No.2 Plant completed.
- 2005 : Celebration of 80th Anniversary of the founding of the company.
- 2006 : Awarded Higashi-Osaka Gold Prize for Craftsmanship.
Recipient of The Japan Gas Association (JGA) 'Technology Award' for emergency shut-off tools for large diameter plastic pipe (RS-200)
- 2007 : Official supplier of International Skills Festival for All Japan 2007.
- 2008 : Winner of the 33rd Nikkan Industrial Newspaper Grand Prize for Inventions
Recipient of the Osaka Environmental Agency Incentive Award for Business Activities.
Selected as one of the "300 Vibrant Manufacturing SMEs" (METI 2008).
- 2010 : According to a revision of the Standard Specifications for Public Construction Works issued by the Ministry of Land, Infrastructure and Transport, 2010, roll threads and powdered polyethylene lined steel pipe up to 50A can be used.
- 2012 : Tottori Factory receives JSCTA's Environment Award 2011, 2012, and 2013.
LIGHT GROOVE150DX and MANTIS 180WA/WS selected in both Development (Technology) and Design categories of the Higashi-Osaka Products Selection.
- 2013 : REX Industries India Pvt. Ltd. established.
Recipient of the Japan Gas Association 'Special Award'.
Recipient of the Assoc. for Rational Administration (Osaka) Inc. 'Administrative Rationalization Award'.
- 2014 : Recipient of the Kansai Quality Award for Excellence 2014.
Recipient of Higashi-Osaka City "Award for Excellence in CSR Management" in two categories.
- 2015 : REX 90th Founding Anniversary.
Miyagawa Tool Works merging into REX.
Recipient of the Osaka Institute of Invention and Innovation Chairman's Award for REX Digital Test Recorder for Water Pressure and Level.
- 2017 : Tottori Factory receives JTA's Environment Award 2017.
- 2018 : Tottori Factory receives JTA's Environment Award 2018.
Recipient of the Japan Post Insurance Awards such as excellent gymnastics exercise organizations Prefectural awards recognition 2018.
- 2019 : Certified as a health business superior corporation 2019. (SME sector) (METI:Ministry of Economy, Trade and Industry)
Mr. John K. Miyagawa, Chairman, awarded The Order of the Rising Sun, Gold and Silver Rays.
- 2020 : Rex threading machine with self-opening Die-head, and roll threading machine certified as building equipment of outstanding technical heritage by the Japanese Association of Building Mechanical and Electrical Engineers.
- 2023 : Certified as a health business superior corporation 2023. (SME sector) (METI:Ministry of Economy, Trade and Industry)
- 2025 : 100th Anniversary of the founding of the company.



*1 : Winner of Good Design Award:
Japan Industrial Design Promotion Organization

*2 : Winner of Osaka Design Center Good Design Prize

REX GROUP - Our Factories & Sales Network

- REX Agent or Distributors
- Factory
- Sales Office



苏州力士机电工业有限公司

SUZHOU REX ELECTRO MACHINERY CO., LTD.

Established March 1996
 中国江苏省苏州市苏州新区塔园路89号
 89, Tayuan Road, Suzhou New District, Suzhou 215011 China
 Tel +86-(0)512-6825-0558 Fax +86-(0)512-6825-8224
<http://www.szrex.com/>



2nd Factory



Processing line



Machining



3D Measurement Device



REX INDUSTRIES INDIA PVT.LTD.

Established June 2013
 Khasra No. 25-5/2, Vilage & Post Sarhaul, Sector-18, Gurugram, Haryana-122015, India
 Tel. & Fax +91 (0)124 401 8157
<http://www.rexindia.co.in>



REX INTERNATIONAL ASIA CO., LTD.

Established April 1991
 22/9, Village No.10, Bangkaeo Sub-district, Bangphlee District, Samutprakan Province 10540 Thailand
 Tel. +66-(0)2-103-4496
 Fax. +66-(0)2-103-4497
<http://www.rexasia.co.th>





OHIO, U.S.A. **REX INTERNATIONAL U.S.A., INC.**

Wheeler Mfg. Div. of REX International U.S.A., Inc.

Established December 1987

3744 Jefferson Road, Ashtabula, Ohio 44005 U.S.A.

Tel. +1-440-998-2788

Fax +1-440-992-2925

<http://www.wheelerrex.com>



Production line A



Production line B



OSAKA, JAPAN **株式会社レッキス工業** **REX INDUSTRIES CO., LTD.**

Head Office, Factory & Overseas Sales Dept.

1-9-3, Hishiya-Higashi, Higashi-Osaka

578-0948 Japan

Tel. +81-(0)72-961-9820

Fax +81-(0)72-961-9878

<http://www.rexind.co.jp>

E-mail: overseas@rexind.co.jp



Registered address & Finance Dept.

Midosuji Building, 1-4-5,
Nishishinsaibashi, Chuo-ku, Osaka

542-0086 Japan

Tel. +81-(0)6-6245-3158

Fax +81-(0)6-6245-6327



Tottori Factory

Established December 1996

1124-7, Takata, Daisen-cho,
Saihaku-gun, Tottori 689-3224 Japan

Tel. +81-(0)859-48-4101

Fax +81-(0)859-54-2623



Dies Production line



Automatic Polishing Machine

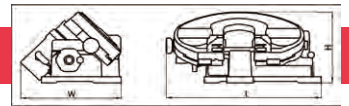


Related Businesses: H.A. Division (Horse & Equestrian Supplies)

As the only company in Japan to have a more than 40-year history of an in-house equestrian club, REX draws upon considerable know-how in developing a better environment for both horses and equestrians alike. Our line-up includes a variety of horse feed as well as 'Polytrack' – an all-weather synthetic surface developed in the United Kingdom for racetracks and equestrian events– thereby heralding a new era in the world of horse-riding and horse racing. By providing the products, after sales service and information our customers need, we are making a significant contribution to Japan's riding community.



MANTIS Series



For
6"
PIPE

Lightest in its class! Two actions in one machine!

We've brought you safety, we've brought you ease of use, now we bring you a new type of machine in the MANTIS series. Just change the vice for double the action!



4751S1

Chain Vice



CHAIN VICE UNIT
475190

MANTIS 180WS 8A-150A (1/4"-6")



Code No.	4751S1
Model	MANTIS XB180WS
Cutting capacity	90° ROUND PIPE Φ180/SQUARE PIPE 150/ ROUND BAR (MILD STEEL) Φ80
Motor	Single phase 220 V (50/60 Hz), Split-phase Induction motor 250W (Output), 380/350W (50/60Hz : Input) with overload protection
Pulley speed (rpm)	70 (50 Hz), 84 (60 Hz)
Dimensions (mm)	L865 x W355 x H415
Weight (kg)	37
Standard accessories	14-tooth HSS blade (x1)(475211), Hex key 5 mm



4751A1

Flat Vice



FLAT VICE UNIT
475192

MANTIS 180WA 8A-150A (1/4"-6")



Code No.	4751A1
Model	MANTIS XB180WA
Cutting capacity	90° ROUND PIPE Φ180/SQUARE PIPE 150/ ROUND BAR (MILD STEEL) Φ80 45° ROUND PIPE Φ80/SQUARE PIPE 80
Motor	Single phase 220 V (50/60 Hz), Split-phase Induction motor 250W (Output), 380/350W (50/60Hz : Input) with overload protection
Pulley speed (rpm)	70 (50 Hz), 84 (60 Hz)
Dimensions (mm)	L865 x W355 x H415
Weight (kg)	44
Standard accessories	14-tooth HSS blade (x1)(475211), Hex key 5 mm, Hex socket wrench 17 mm

For sale in Japan only

For
2"
PIPE

Compact, Lightweight, and High-Quality Band Saw!

MANTIS 65A / 65SU 8A-50A (1/4"-2") / 13-60SU

Weight :
11 kg!



475165/475166



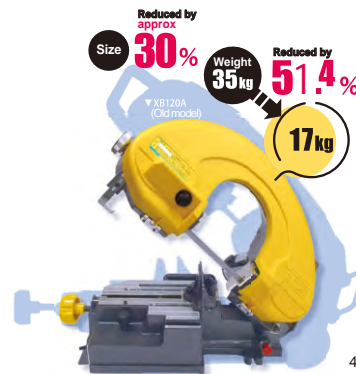
It weighs only 11 kg and is equipped with a portable handle.



For
4"
PIPE

Flat Vice

MANTIS 120A mini 8A-100A (1/4"-4")



475520

For
10"
PIPE

**Among the lightest and most portable of large Band Saws!
Does just about everything you need to do at site!**

The latest model in the Mantis range adds a new dimension to your work.
Hydraulic cylinder inside base unit allows variable adjustment of the frame lowering speed.



4751C1

MANTIS 270A 8A-250A (1/4"-10")



Code No.	4751C1
Model	MANTIS XB270A
Cutting capacity	90° ROUND PIPE Φ 270/SQUARE PIPE 250/ ROUND BAR (MILD STEEL) Φ 40 45° ROUND PIPE Φ 170/SQUARE PIPE 150
Motor	Single phase 220 V (50/60 Hz), Split-phase Induction motor 250W (Output), 380/350W (50/60Hz : Input) with overload protection
Pulley speed (rpm)	70 (50 Hz), 84 (60 Hz)
Dimensions (mm)	L990 x W600 x H510
Weight (kg)	80
Standard accessories	14-tooth HSS blade (x1)(475270) Spanner for adjustment of vice angle, Wrench (19 mm) Hex key 8 mm

Features

- Handles up to 10" pipe
- 4 wheels built in for great portability
- Lightest in its class
- Oil-free cutting
- Hydraulic damper and spring allows smooth adjustment of cutting speed
- Cuts at angles from 0° to 45°
- Lets you replace the blade from the front (same as Mantis 180W)
- Built-in brush for plastic waste (same as Mantis 180W)
- Reset switch for when overload protection kicks in
- Clamp to keep pipe in place

Optional accessories



Cutting-length guide (475196)

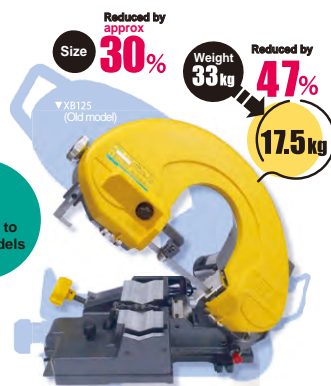
18-tooth HSS blade(475275)

Pipe support for 270A (4751Z9)



For
4"
PIPE

**Half the weight of the previous model!
Smallest and lightest in the industry!**



Useful features common to both models



Easy to replace the saw blade
The cover can be opened and closed easily and the saw blade can be replaced from the front

475525

Chain Vice

MANTIS 125 mini 8A-100A (1/4"-4")



Load adjustment
Just set the load to suit the material



Handle
Carry with just one hand



Can be stored upright



Making contours
Easy to make angle cuts with small steel materials



MANTIS Series

Features

Safety

- Motor equipped with overload protector to prevent burning. Motor stops automatically after cutting.

Easy operation

- Handle, knob and switch are all located at the front for easy operation. (Fig. 1)
- Replacement of saw blade is easy; just detach the front cover. (Fig. 2)
- Large wheels provide easy movement. (Fig. 3)

XB180WS/XB180WA

Contour function provides simple jigsaw or angled cutting. (Figs. 4-5)

XB180WA

Flat vice has angle adjustment function for precise angled cutting. (Fig. 9) Quick vice provides easy and fast clamping.

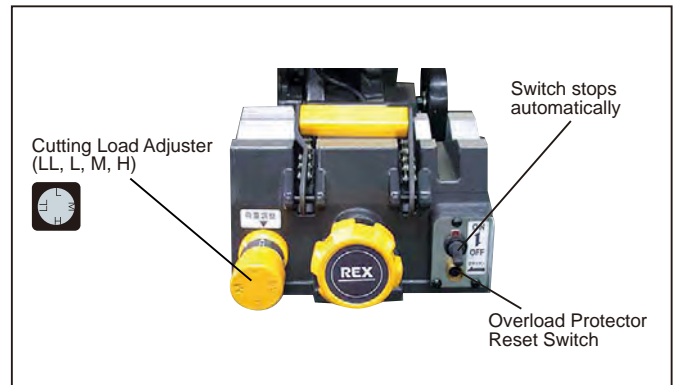


Fig. 1 All cutting operations located at the front



Fig. 2 Easy replacement of spare saw blade



Fig. 3 Large wheels make it easy to move

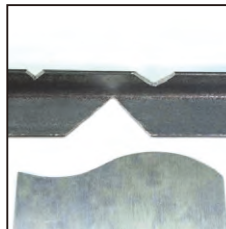


Fig. 4 Contour cutting

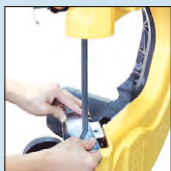


Fig. 5 Contour cutting for small steel material

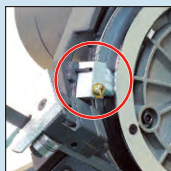


Fig. 6 Brush removes waste powder to reduce slippage of saw blade.



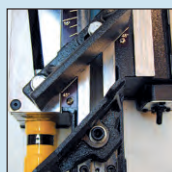
Fig. 7 Bundle cutting (Chain Vice)



Fig. 8 Cutting Load Adjuster (LL, L, M, H)



Fig. 9 Angled cutting (XB180WA / XB270A)



Can be stored upright
Just needs an area the size of an A4 sheet of paper (approx. 200 x 300mm)

Why Use a Band Saw?

With band saws:

- You can cut precise lengths easily.
- Cut right angles accurately; no problems with angled or stepped cutting.
- Cut plastic coated pipes smoothly. The XB-180W is equipped with a brush to clean off plastic waste. (Fig. 6)
- A change of blades allows you to cut from 2 mm thick stainless steel pipe to mild steel bars 80 mm in diameter. (Pg. 15)
- Different blades available for a variety of materials from steel and stainless steel to plastic, cast iron and mortar lined pipe. (Pg. 15)
- You can do bundle cutting (Fig. 7), angled cutting (Fig. 9), and contour cutting. (Figs. 4-5)

Cut thin stainless steel pipe using a very light load.

XB180WS/XB180WA

(Requires 24-tooth HSS saw blade)

Two machines in one!

Blade easily changed

For **6"** PIPE

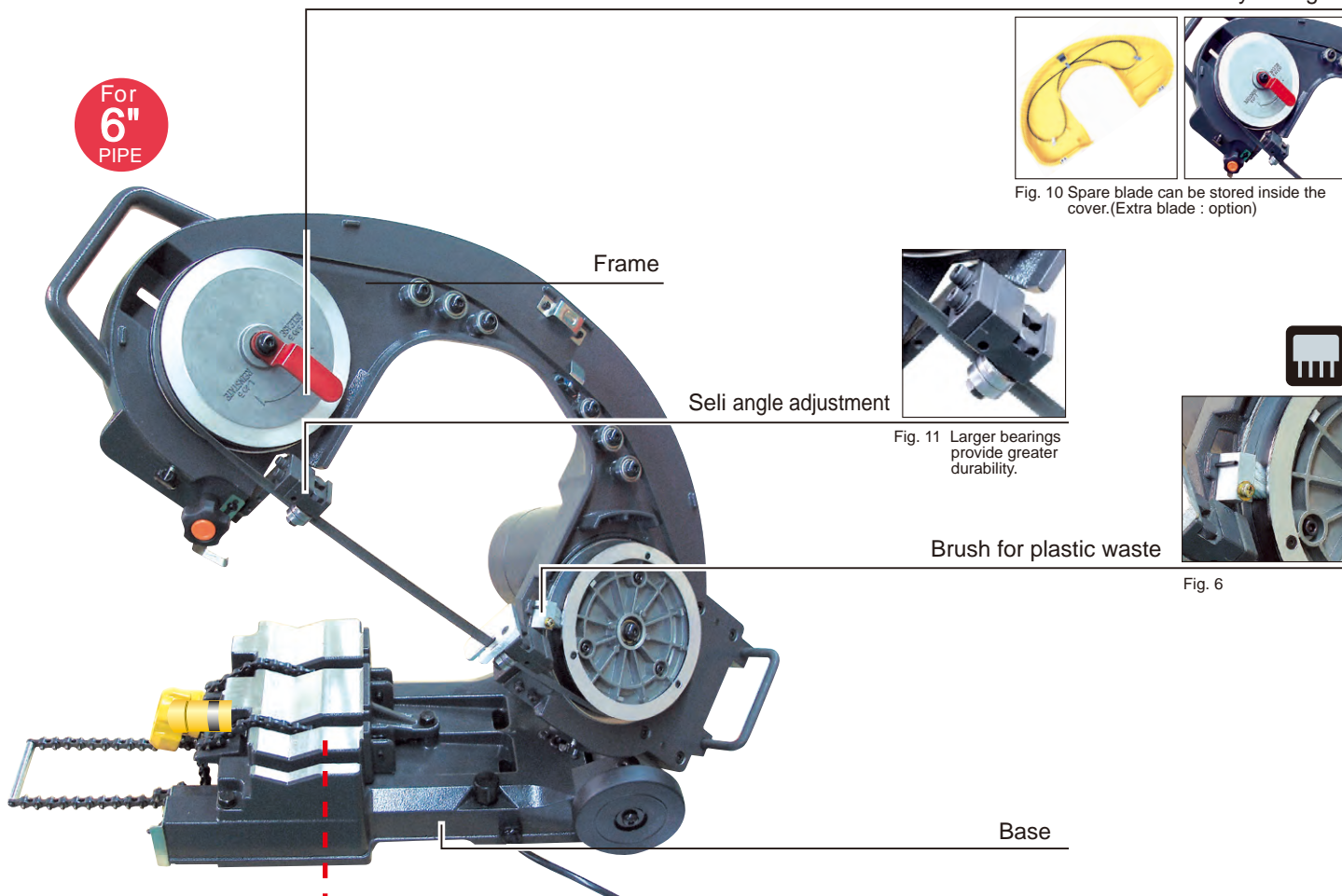


Fig. 6

Chain Vice Unit

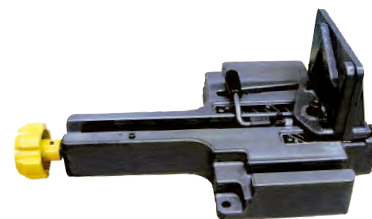
Chain Vice Unit
475190



Chain Vice
XB180WS
4751S1

Flat Vice Unit

Flat Vice Unit
475192



Flat Vice
XB180WA
4751A1

Just three bolts needed to change the vice.

MANTIS Series

Mantis Saw Blades (Optional extras)

Be sure to use only recommended blades.

	Code No.	Material	No. of teeth (teeth / inch)	No. of blades included
XB180WS XB180WA	475200	Alloy	8	10
	475201		10	
	475202		14	
	475203		18	
	475204		24	
	475210	HSS (Bimetal)	10	5
	475211*		14	
	475212		18	
	475213		24	
475220	Grid saw	-		
XB270A	475270*	HSS (Bimetal)	14	5
	475275		18	5
XB125 XB120A	475302	Alloy	14	10
	475303		18	
	475312*	HSS (Bimetal)	14	5
	475313		18	
	475314		24	

* Standard accessory

REX Bandsaw Blades

High-speed Blades: Made of HSS Cobalt for durability, plasticity and resistance to high temperatures. Suitable for stainless steel and other materials that are difficult to cut.

Alloy blades: Suitable for common steel materials such as alloy tool steel, and special steel.

Note: Allow new blades to run in by making a few cuts first.

Effect of running in the blade

If you use a new blade to suddenly cut a workpiece, it can result in the teeth getting chipped and initial wear.

Running in the blade can greatly affect the life of the blade. It is particularly important in the case of pipe, shaped steel, small articles etc.

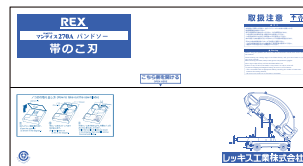
How to run in a new blade:

- Wipe off any oil or dirt before placing the blade in the unit.
- Set the cutting load adjustment dial to L, and cut some material once or twice.

Running the machine for long periods of time without any material significantly shortens the life of saw blade.



475211



475270



475312

Use: Cutting Steel & Stainless Steel materials



Square pipe



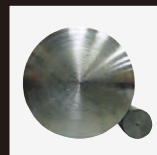
Round pipe



H - beam



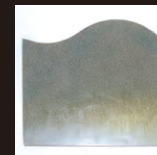
Angled bar



Round bar



Angled cutting



Contour cutting



Fig. 12

Grind Saws

- Produce dangerous sparks
- Are noisy
- Need your hand on the handle while cutting
- Blades limited to cutting 4" pipe



Fig. 13

Band Saws

- No sparks
- Low level of noise
- Hands-free once set up
- Can cut pipe up to 6" in diameter

Selecting the Cutting Load and Blade for XB-125 / 120A / 180WS / 180WA

Use the table below to select the blade and cutting load that are appropriate for the type, diameter, wall thickness etc. of the material to be cut.

Material		tooth	Alloy Blade					High-speed steel Blade				Grid saw	
			8	10	14	18	24	10	14	18	24		
Steel pipe		8A - 25A (¼"-1")			L	L			L	L			
		32A - 80A (1½"-3")			M	M			M	M			
		90A - 150A (3½"-6")			H	H			H	H			
Stainless steel	Schedule 40	8A - 25A (¼"-1")							L	L			
		32A - 80A (1½"-3")							M	M			
		90A - 150A (3½"-6")							H	H			
	Thin wall stainless steel (SU pipe)	13 - 125Su										LL	
150Su										LL	L*3		
Plastic pipe (Polyethylene pipe / Vinyl chloride pipe)					LL	LL			LL	LL			
Conduit		Thick steel				M				M			
		Thin steel				L	L			L	L		
Cast iron pipe					H				H				
Mortar-lined cast-iron pipe												H	
Steel	Section steel	Thickness	≤ 1.9 mm					LL				LL	
			2 - 3.4 mm			L*1	L*2			L*1	L*2		
			3.5 - 4.9 mm			M*1	M			M	M		
			5 - 7.9 mm		M	H			M	H			
	≥ 8 mm		H	H			H	H					
	Round bar			≤ 15 mm			M	M			M	M	
				16 - 50 mm*4			H				H		
				51 - 80 mm*1	H	H					H	H	

LL= ultra-light load L= light load M = medium load H = heavy load

- Notes:**
- The figures in the table are examples only. Select the blade and cutting load to match the actual material to be cut.
 - When selecting the proper number of teeth on the blade, use the following guideline: thickness of material = 2 teeth.
 - Depending on their composition or hardness, some materials are not applicable to the above table.
 - When cutting plastic pipes, even if LL (ultra-light load) is selected, the cutting load may be too heavy and the pipe may be cut at an angle. To prevent this, hold the handle on the frame with your hand and lower it slowly as you cut the pipe.

- *1 XB180W only
- *2 XB125/120A : M
- *3 XB125/120A : LL
- *4 XB125/120A : 16 - 60mm

No. of notches to set the valve lever at when cutting (for XB270A)

Material			High-speed steel Blade			
			14	18		
			Valve lever notches			
Steel pipe		20A - 50A (¾"-2")	1-2	1-3		
		65A - 250A (2½"-10")	2-4	2-4		
Stainless steel	Schedule 40	20A - 50A (¾"-2")	1-2	1-3		
		65A - 250A (2½"-10")	2-4	2-4		
	Thin wall stainless steel (SU pipe)	20 - 25Su		0.5		
		30Su - 75Su		0.5-1		
80Su - 125Su			1-2			
		150Su		1-3		
Plastic pipe (Vinyl chloride / Polyethylene pipe)			1-2	1-2		
Cast iron pipe			2-4			
Steel	Section steel	Thickness	1 - 2 mm		0.5-1	
			2 - 3 mm		1-3	
			3 - 4 mm	1-2	1-3	
			>= 4 mm	2-4	2-4	
	Round bar			=< 15 mm	1-2	1-3
				16 - 40 mm	2-4	

Saw blade essentials

Two types available

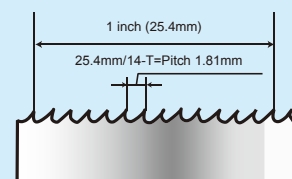
Alloy blade for steel pipe
HSS blade for stainless steel pipe

What is the difference between the 14-tooth and the 18-tooth blade?

14-T: Provides a sharper, faster cut
18-T: More precise for right angles but slower than the 14-T

What does "tooth" mean?

14-tooth means there are 14 teeth per inch (25.4mm).



PIPE CUTTERS

Main body made of tempered steel, ensuring high durability and long life.

CM Series CUTTER

15A-50A (1/2"-2")

CM40 and CM50 models make even the narrowest of spaces accessible. These 4-wheel pipe cutters help you remove or repair pipes with ease.

Applicable Pipes: Steel Pipe

Code No.	Model	Cutting Capacity A (in.)
130400	CM 40	15 - 40 (1/2-1 1/2)
130500	CM 50	15 - 50 (1/2-2)
131500	CM 50RB	15 - 50 (1/2-2)
13P700	CM 40 Cutter Wheel	-
13P710	CM 50 Cutter Wheel	-
13P730	CM 50RB Cutter Wheel	-



CM50
130500

**CM cutter with Bearings!
Light and Easy!**



CM50RB
131500



13P730
For CM 50RB

C Series CUTTER

6A-100A (1/8"-4")

C2 and C3 can be made to accept three cutter wheels by replacing roller and cutter wheel.

Applicable Pipes: Steel Pipe

Code No.	Model	Cutting Capacity A (in.)
1301P1	C1 Cutter	6 - 32 (1/8-1 1/4)
1301P2	C2 Cutter	6 - 50 (1/8 - 2)
1301PA	C2 3 Wheel Cutter	6 - 50 (1/8 - 2)
1301P3	C3 Cutter	25 - 80 (1 - 3)
1301PB	C3 3 Wheel Cutter	25 - 80 (1 - 3)
1301P4	C4 3 Wheel Cutter	65 - 100 (2 1/2-4)
13P105	C1/C2 Cutter Wheel	-
13P305	C3 Cutter Wheel	-
13P405	C4 Cutter Wheel	-



For C1 / C2
13P105



C2
1301P2



C2 3-Wheel Cutter
1301PA

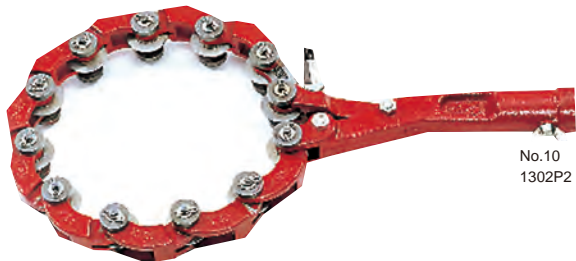


C4
1301P4

LINK CUTTER

80A-250A (3"-10")

- An additional 70 mm over pipe circumference in three directions is sufficient to cut laid pipes.
- Easy to change size - just change the number of links.
- Clamp with ratchet wrench and move handle back and forth 60° to 100° to cut.



No.10
1302P2

Applicable Pipes: No. 2: Cast Iron Pipe No. 10: Steel / Ductile Pipe

Code No.	Model	Cutting Capacity A (in.)
1301P8	No. 2 Link Cutter (Cast Iron Pipe)	75 - 200 (3 - 8)
1302P2	No.10 Link Cutter (Steel/Ductile Pipes)	80 - 250 (3-10)*
13P605	No. 2 Link Cutter Wheel	-
13P670	No.10 Link Cutter Wheel	-

* Optional links up to 12" available (depends on pipe thickness)



For No. 2
13P605



For No. 10
13P670



PE RB CUTTER

75A-150A (3"-6")



PE RB100-II
311672



PE RB150
311671



PE RB Cutter Wheel 100-II/150
311675

Applicable Pipes: Polyethylene Pipe

Code No.	Model	Cutting Capacity (mm)
311672	PE RB Cutter 100-II	60 - 125
311671	PE RB Cutter 150	120 - 180
311675	PE RB Cutter Wheel 100-II/150	-

RB TUBE CUTTERS

So light! So easy to use! – REX advanced roller system

Light, precise cutting of thin wall stainless steel (INOX) tube attracts the piping world's attention.

RB TUBE CUTTER

Φ4-Φ67

Ball bearings make the difference! Great cuts with the greatest of ease!

High-quality radial ball bearings enable REX RB tube cutters to cut with less effort than any previous models. Give them a try and see just how easy it is! Replace the wheel with an SUS tube cutter wheel and they can even cut thin wall stainless steel tube.

* SUS tube replacement cutter wheel for Models 30, 42 and 67 sold separately.



Rollers with radial ball bearings (Model N42S)



RB22
425122



N28S
427228



N30S
427630

N42S
427642

N67S
427667



Code No.	Model	Capacity (outside diameter) (mm)	Half Diameter of rolling (mm)	Length (mm)	Weight (g)	Number of Bearings	Applicable pipe			English Package	
							Copper tube	Coated copper tube	Thin wall stainless steel tube		
425122	RB22	5-22	43	57	130	5	●				
427128	N28	4-28	60	93	175	8	●				
427228	N28S							●			
427830	N30P	5-34	132	150	360	8	●	●		●	
427630	N30S								●		●
427842	N42P	6-42	150	180	400	8	●	●		●	
427642	N42S								●		●
427342	N42M*								●		
427867	N67P	12-67	222-250	330	870	14	●	●		●	
427667	N67S		223-251					●		●	
427467	N67PE	12-65	253-257						●		
427367	N67M*	12-67						●			

*grooving tool

SPARE CUTTER WHEELS and ROLLER (with ball bearings)



N42P



N30P



N28



N28S



N67S

	Use	Code No.	For use with	Quantity per Package	English Package
Cutter Wheels	Copper tube only	424241	RB22	1	
		424231	RB28, N28	1	
		424232	RB30, RB42	1	
		424234	RB67	1	
	Copper tube and Coated copper tube	424242	RB30mini	1	
PE tube	424292	RB30P, RB42P N30P, N42P, N67P	1	●	
	424236	RB67PE	1		
Thin wall stainless steel tube	424245	N67PE	1		
	424240	RB28S, RB30miniS, N28S RB30S, RB42S N30S, N42S, N67S	1	●	
	424286	RB67S	1	●	
Roller	Thin wall stainless steel tube (grooving)	424238	RB42M, N42M, N67M	1	
		424239	RB67M	1	

Perfect for replacing pipes and demolition work!

Lightweight, Great Strength and Durability

HYPER SAW XS150S

up to 200A (8")



Standard Accessories:

Chain vice, Saw blades No. 22, No. 23 : one each, Hex key 4 mm, Case









Code No.	380150	380160
Model	Hyper Saw XS150S	
Cutting capacity	Steel pipe : up to O. D. of 216 mm (200A : 8")*1 Stainless steel pipe : up to O. D. of 140 mm (125A : 5"), wall thickness : less than 3 mm *2	
Voltage (V)	100	220
Motor	Single phase series motor (50/60 Hz) Input 1200 W	
No. of Strokes (1/min)	950 - 2050 (stroke 26 mm)	
Main unit weight (kg)	4.0	

*1 Saw blade No.24/381004 option required for cutting 200A pipe.

*2 Thin saw blade saw-holder & thin saw blade (option) required for cutting stainless steel pipe.

Hyper Saw Blades

Cobra Blade: Curved shape provides greater speed.

Thin blade		Thick blade	
Cobra Blade	Bi-metal Blade	Cobra Blade	HSS Saw Blade
 380041	 380033	 380062	 381002
 380042	 380034	 380063	 381003

Hyper Saw Blades

	Code No.	Type (Product name)	Appropriate Pipe Size. A (inch)	Length (mm)	Teeth (per inch)	Thickness (mm)	Width (mm)	Material	Use	No. per pack
Thin blade	380041	Cobra Blade	No.41	up to 50 (2")	150	0.9	18	Blade : Matrix II Trunk : Alloy tool steel	Steel pipe Stainless steel pipe Mild steel materials	5
	380042		No.42	up to 100 (4")	200					
	380043		No.43	up to 50 (2")	150					
	380044		No.44	up to 100 (4")	200					
	380045		No.45	up to 125 (5")	250					
Thick blade	380033	Bi-metal Blade	No.33	up to 50 (2")	150	1.6	25	Blade : Matrix II Trunk : Alloy tool steel	Steel pipe Stainless steel pipe Mild steel materials	5
	380034		No.34	up to 100 (4")	225					
	380035		No.35	up to 50 (2")	150					
	380036		No.36	up to 100 (4")	225					
	380061	Cobra Blade	No.61	up to 80 (3")	200					
	380062		No.62	up to 125 (5")	250					
	380063		No.63	up to 150 (6")	300					
	381001	HSS Saw Blade	No.21	up to 50 (2")	140					
	381002*		No.22	up to 100 (4")	200					
	381003*		No.23	up to 150 (6")	290					
381004	No.24		up to 200 (8")	320	10					
	381009	Thin saw blade holder	For Saw blades: No.41, No.42, No.43, No.44, No.45, No.33, No.34, No.35, No.36							1
	381007	Thick saw blade holder	For Saw blades: No.61, No.62, No. 63, No.21, No.22, No.23, No.24							1

* Standard accessory for XS150S

A History of REX Threading Machines

• Miyagawa Tool Works and Main Products circa 1935



Miyagawa Tool Works (circa 1935)



Company premises and founder



Factory



Rex Factory around 1952
As appeared in H.E.C (Handicapped Employment Campaign) Magazine No. 3

since 1925

Our manufacturing policy is based on the concept that product development starts with our customers - at site.

Products in the early days

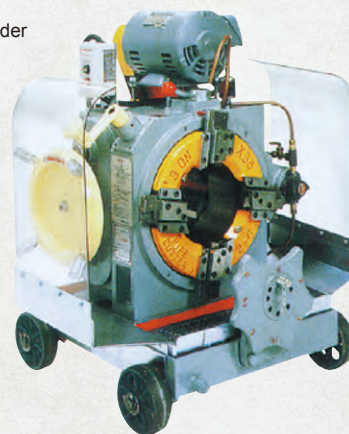


- ① Hand grinder
- ② Cobra brand gasoline blow torch
- ③ Oster-type hand threader

Rex was originally established as "Miyagawa Tool Works" in Nishi-ku, Osaka in August 1925. The company had great success in producing the above products for the domestic market.

In 1946, shortly after World War II, the company started the development and domestic production of a ratchet hand threader.

In 1960, Rex began its first mass-production of electrical threading machines (No. 2 pipe machine). It was the first step in the move from hand to power threading machines.

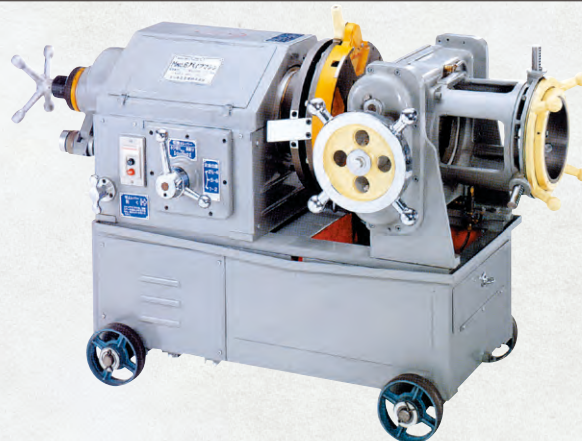


Cutting machine designed for the M No. 6 threading machine. It had 4 bite blades and could cut stainless steel pipes

Toward domestic production of electric power machines

In 1964, in the midst of high economic growth in Japan, we started sales of the M No. 6 Pipe machine, which enabled threading on 6" steel pipe - the maximum size of pipe that could be threaded at that time in Japan - so we are proud of our contribution to the construction of social infrastructure.

Following this, we introduced our 4" machine, then the 3" machine and, in 1975, our 1½" machine. In 1989, we introduced a ¾" machine, the smallest machine in the world, which was greeted with great acclaim and was highly evaluated by users of the time.



The M No. 6 threading machine, introduced in 1964, provided stable threading using the so-called "Master Threading Method", which was big news in the industry.

Transition to electric-powered threading machines

1963
Fuji



1976-2001
C82



20-25A

1989-2004
N20A



1994-2001
N25A



1999-
NS25A



2018-
F25A



40A

1975-1984
Mini40A



1983-2005
N40A



2005-
S40A



50A

1960
No.2



1971-1983
Boya 50ADX



1979-2001
60AⅢ



1983-1999
N50A



1999-2008
P50A



NP50A



2008-2023

NR50A



FP50A



2023-

FR50A



80A

1967
No.3



1972-1988
Ushiwaka 80ADX



1980-
90AⅢ



1988-2002
N80A



2002-2011
S80A



2011-
NP80A



100A

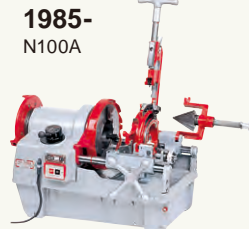
1962
Apollo 100A



1974-1985
Apollo 100ADX



1985-
N100A



150A

1974-
(Taiyo) 150A



Special features of REX Pipe Threading Machines

In addition to their precision, toughness and variety, REX pipe threading machines offer these great features. Consumables can be replaced easily.

EASY MAINTENANCE

Easy to change the Dies

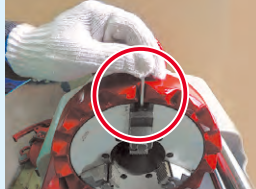


Dies can be changed without removing the Die-head from the machine.

Notches in the Dies click into position against spring balls in the Die-head to allow you to easily confirm the Dies have been installed correctly.

Easy to change the Chuck Jaw Inserts

Chuck jaw inserts can easily be changed using a hexagonal wrench. It's not necessary to disassemble the chuck, so maintenance can easily be performed even at site.



Easy to check and inspect the Oil Pump, too

Oil pump is readily accessible so it is easy to check. (Photo shows position of oil pump on a 2" machine)



Easy to change the Carbon Brushes

Carbon brushes come with a stopper so that when they are worn the motor stops automatically, which avoids damaging it.



Can be replaced through the windows on both sides of the main body.



Side

USER FRIENDLY

- Stronger than previous model and with a more luxurious touch.
- As the stroke is about 25mm longer than the previous model, it is easier to work with.
- Designed to reduce scraps getting entangled.

Die-cast body



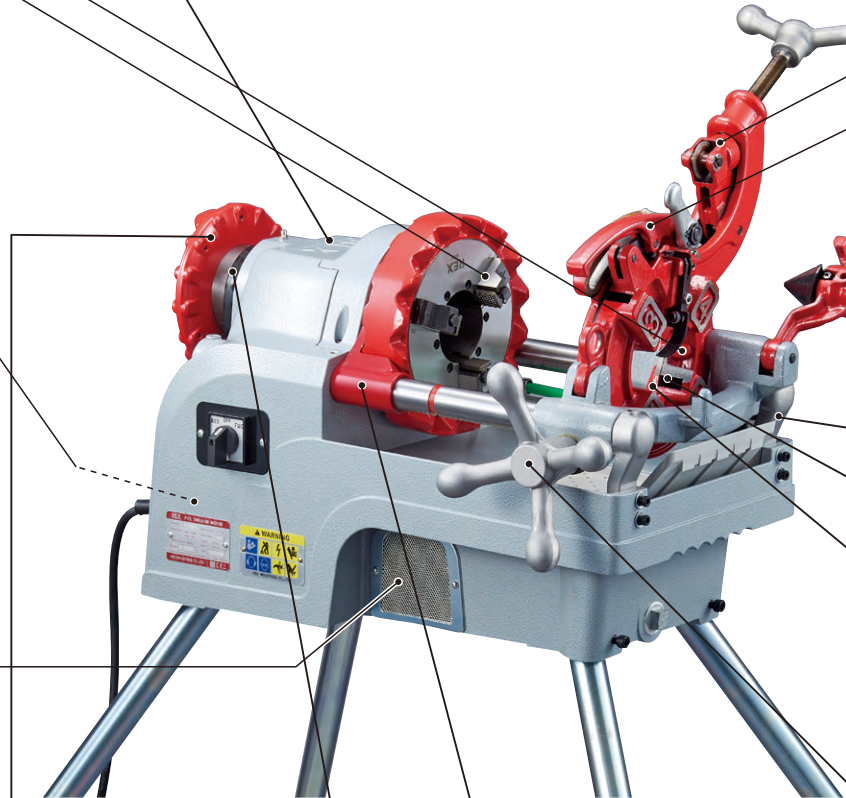
Wider space



Scrap receiver



Strong body, comfortable working space



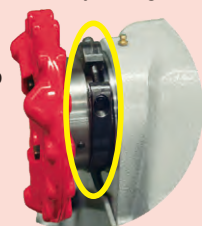
- Rear chuck jaws do not come out, resulting in enhanced operator safety.



- Safety collar protects operator's fingers.

- Take up any slack between the main shaft and the shaft bearing to keep the pipe steady.

Adjust ring



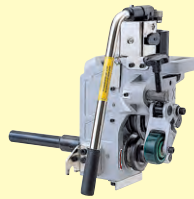
COMPATIBILITY

- While there are differences in the types of Die-head, the Dies for 1½" to 4" machines are mostly interchangeable.
- The ½" to 2" Manual DH, Uni-auto DH, NV-auto DH and Self-opening DH are compatible with the 50A, 80A and 100A.
- You can also attach REX portable groovers.

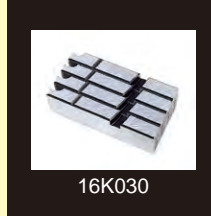
- The cutter wheels for the 40A, 50A, 80A, 100A and 150A are compatible.



Portable Groover M



Portable Groover H



16K030



Manual DH

Uni-auto DH

NV-auto DH



50A



80A

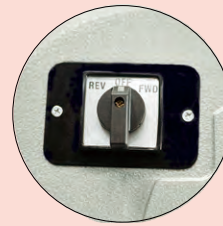


100A

- Improve durability and operability of the switch



Push Button Switch (Non-CE)



Cam Switch (CE) & Foot switch



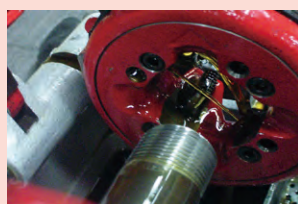
- You can regulate the amount of cutting oil so you needn't worry about it splashing about where you don't want it to.



- Carriage handle has four spokes for an easy, secure grip.



- Self-oiling function allows you to forget about oil flow when working with the machine.



- Two-step blade provides a stable bite allowing you to remove any external coating and cut the pipe at the same time (BSPT only).
















































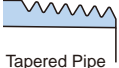
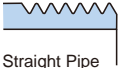




































PIPE THREADING MACHINES

Optional Equipment Chart

* See Compatibility Tables P. 36-45 for more details. *** discontinued

** Die-head holder required. (see page 32)

	Capacity (in.)	Voltage	Weight (kg) w/o DH	Manual Die-head*	Uni-auto* Die-head	NV-auto* Die-head	Self-opening* Die-head
F25A 	¼ - 1	110 V, 120 V 220/230 V	19.8	¼"-1" BSPT NPT ¾"-¾" BSW  MD25A	—	—	¼"-¾" ½"-1" BSPT NPT  SOD10A/25A
S40A 	¼ - 1½	110 V, 120 V	32	¼"-¾" BSPT NPT ¾"-¾" BSW  MD10A ½"-1½" BSPT NPT Metric UNC PF C  MD40A	 UAD40A ½"-1½" BSPT NPT	 SOD20A ½"-¾" BSPT NPT	 SOD10A/25A** +Die-head holder  SOD40A 1"-1½" BSPT
FP50A 	¼ - 2	110 V, 120 V 220/230 V	48	 MD10A  MD40A ½"-2" BSPT NPT BSW Metric UNC NPSM BSPP PF C  MD50A	 UAD50A ½"-2" BSPT NPT	 NVAD50A ½"-2" BSPT NPT	 SOD10A/25A** +Die-head holder  SOD20A/40A 1"-2" BSPT NPT  SOD50A
FR50A 	¼ - 2	110 V, 120 V 220/230 V	48	½"-2" BSPT NPT  MD50A-R	 UAD50A-R*** ½"-2" BSPT NPT	 NVAD50A-R ½"-2" BSPT NPT	—
NP80A 	¼ - 3	110 V 220/230 V	67	 MD10A  MD40A  MD50A 2½"-3" BSPT NPT BSPP PF C  MD80A	 UAD50A ½"-2" BSPT NPT	 NVAD50A ½"-2" BSPT NPT	 SOD10A/25A** +Die-head holder  SOD20A/40A  SOD50A 2½"-3" BSPT  SOD80A
N100A 	¼ - 4	110 V, 120 V 220/230 V	123	 MD10A  MD50A  MD40A  MD80A 3½"-4" PF  MD100A***	 UAD50A ½"-2" BSPT NPT	 NVAD50A ½"-2" BSPT NPT	 SOD20A/40A  SOD50A  SOD80A
150A 	2½ - 6	110 V, 120 V 220/230 V	170	—	—	—	—
Example of setting							
Cutaway view				BSPT NPT  Tapered Pipe	BSPP PF C NPSM  Straight Pipe	Metric BSW UNC  Straight Bolt	
Features				· Die-head and dies for steel pipes and bars.			

Profiling* Die-head	Roll Thread Head <i>For sale in Japan only</i>	Grooving / Beveling* Die-head	Portable Groover	Threader cart / Caster	CE Foot Switch Version
—	—	—	—	—	—
—	$\frac{3}{8}$ " $\frac{1}{2}$ " $\frac{3}{4}$ " BSPT  SRH-10A SRH-15A SRH-20A	—	—	—	—
—	$\frac{3}{8}$ " $\frac{1}{2}$ " $\frac{3}{4}$ " 1" BSPT  SRH-10A SRH-15A SRH-20A SRH-25A	 $\frac{3}{4}$ "- 2" GV/BVD50A	 RG-R0 with respective mount base M-R series	 Threader Cart**** with respective adapter	 Available
—	—	—	 RG-RH with respective mounting kit M-HR series	 Wheel set	 Available
$2\frac{1}{2}$ "-3" BSPT (Self-Profiling)  SPD80A	$\frac{3}{8}$ " $\frac{1}{2}$ " $\frac{3}{4}$ " 1" $1\frac{1}{4}$ " $1\frac{1}{2}$ " 2" BSPT  SRH-10A SRH-15A SRH-20A SRH-25A SRH-32A SRH-40A SRH-50A	 $\frac{3}{4}$ "- 2" GV/BVD50A  $2\frac{1}{2}$ "- 3" GV/BVD80A	 RG-RH with respective mounting kit M-HR series	 Wheel set	 Available
 SPD80A $2\frac{1}{2}$ "-4" BSPT NPT  PD100A	 SRH-10A SRH-15A SRH-20A SRH-25A SRH-32A SRH-40A SRH-50A	 $\frac{3}{4}$ "- 2" GV/BVD50A  $2\frac{1}{2}$ "- 3" GV/BVD80A  $2\frac{1}{2}$ "- 4" GV/BVD100A	 RG-RH with respective mounting kit M-HR series	 Wheel set	 Available
$2\frac{1}{2}$ "-4" BSPT NPT  PD100A-6" 5 "-6" BSPT NPT  PD150A	—	 $2\frac{1}{2}$ "- 4" GV/BVD100A  5 "- 6" GV/BVD150A	—	 Wheel set	—
	 Roll Thread	 Cut Grooving Beveling	 Roll Grooving		
	<ul style="list-style-type: none"> · Eco-friendly · Reduces costs · Damage-resistant · Rust-resistant · Leak-resistant 	Grooving dies for making grooves in internally lined steel pipes and thick-walled pipes. Beveling dies for reaming welded pipes.	Plasticity processing increases strength. For coupling joints.		

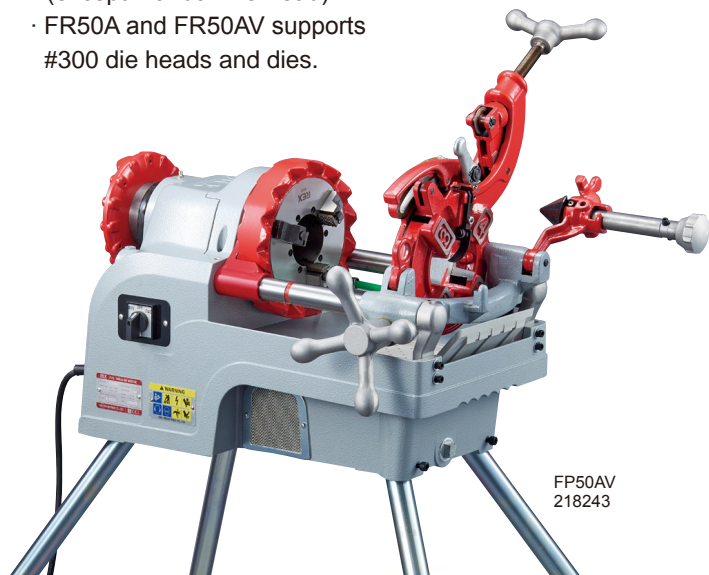
FP50A / FR50A Series

8A - 50A (1/4" - 2")

Standard Model 1/2"-2"

A best seller among compact machines!

- Small but powerful 1000W series Universal motor.
- Easy to use, high productivity, excellent portability - only 48 kg.
- Pipe size can be adjusted simply by turning the lever nut.
- Thread length can be adjusted by just changing the lever contact. (except Manual Die-head)
- FR50A and FR50AV supports #300 die heads and dies.



Manual Die-head



NV-auto Die-head



Manual Die-head



NV-auto Die-head



Uni-auto Die-head

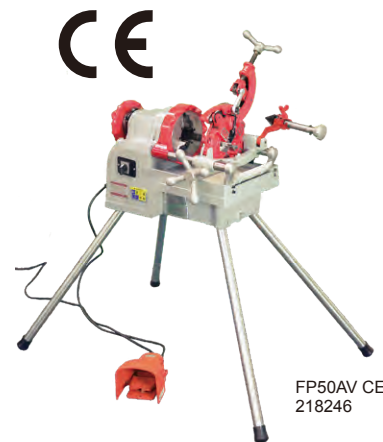


5075 Roller Blade for PLP (option)

Standard Accessories:

- Cutting Oil (50W-R) 2 L
- Hex key 3, 4, 5, 6 mm, Dies 1/2"-3/4", 1"-2" 1 set each
- Die-head 1/2"-2"

	Code No.	Model	Voltage	Rotation	Dies type	Die-head	Remarks
FP50A	218681	FP50A	220 V	R only	BSPT	Manual 1/2" - 2"	
	218682	FP50A	110 V	R only	BSPT	Manual 1/2" - 2"	no legs
	218243	FP50AV	220 V	R only	BSPT	NV-auto 1/2" - 2"	
	218249	FP50AV	220 V	R only	NPT	NV-auto 1/2" - 2"	
FP50AV	218246	FP50AV CE	230 V	R/L	BSPT	NV-auto 1/2" - 2"	with Foot Switch
	218247	FP50AV	110 V	R only	BSPT	NV-auto 1/2" - 2"	no legs
	218248	FP50AV	220 V	R only	BSPT	Uni-auto 1/2" - 2"	PLP
	218251	FP50AV CE**	110 V	R/L	BSPT	NV-auto 1/2" - 2"	with Foot Switch
	218245	FP50AV	220 V	R only	BSPT	Uni-auto 1/2" - 2"	
	218250	FP50AV	220 V	R only	BSPT	NV-auto 1/2" - 2"	G-plug
	218224	FR50AV	220 V	R only	BSPT	NV-auto R 1/2" - 2"	G-plug
	218222	FR50AV CE**	110 V	R/L	BSPT	NV-auto R 1/2" - 2"	with Foot Switch
FR50A*	218652	FR50A CE**	110 V	R/L	BSPT	Manual R 1/2" - 2"	with Foot Switch

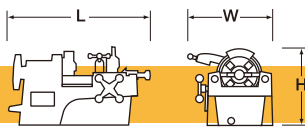


*Caution: The FR50A and FR50AV do not support Die-head and Dies of other REX models.

**CE, UKCA models

Threading Capacity (in.)	Motor Voltage (50/60 Hz) AC (V)	Universal motor Single-Phase	Rotation Speed (Unloaded) (rpm)	Weight*** (kg)	Dimensions L x W x H (mm)
1/4 - 2	110-120 or 220-230	Input 1600 W Output 1000 W	38	48	625 x 400 x 400

*** without DH



NP80A Series

8A - 80A (1/4" - 3")
Standard Model 1/2"-3"

A machine that gives you the best finish you've ever seen!

Based on a totally new concept, the NP80A is designed to be user-friendly, easily maintained and completely reliable. A machine you can really trust. Easy to use, high productivity, excellent portability. A machine that gives you total control and satisfaction on the job.



NP80A
274670



NV-auto Die-head
(for 1/2"-2" pipe)
NP80AV/AVIII

Makes a smooth, beautifully finished tapered thread with ease.



NP80A CE
274672

Standard Accessories:

- Carbon Brushes 1 pair, Cutting Oil (50W-R) 4 L
- Hex key 3, 4, 5, 6 mm, Dies 1/2"-3/4", 1"-2", 2 1/2"-3" 1 set each
- Die-head 1/2"-2", 2 1/2"-3" one each



Manual Die-head
(for 1/2"-2" pipe)
NP80A



Manual Die-head
(for 2 1/2"-3" pipe)
NP80AV/AV



Uni-auto Die-head
(for 1/2"-2" pipe)
NP80AV/AVIII



Self-opening Die-head
(for 2 1/2"-3" pipe)
NP80AVIII



The Die-head is fitted with a micro fine-adjustment dial to simplify fine-adjustment of the thread for each size of pipe. (Self-opening Die-head)

	Code No.	Model	Voltage	Rotation	Dies type	Die-head	Remarks
NP80A	274670	NP80A	220 V	R only	BSPT	Manual 1/2" - 2" + Manual 2 1/2" - 3"	
	274672	NP80A CE	110 V	R/L	BSPT	Manual 1/2" - 2" + Manual 2 1/2" - 3"	with Foot Switch
	274673	NP80A	110 V	R only	BSPT	Manual 1/2" - 2" + Manual 2 1/2" - 3"	no legs
NP80AV	274750	NP80AV	220 V	R only	BSPT	NV-auto 1/2" - 2" + Manual 2 1/2" - 3"	G-plug
	274751	NP80AV CE	230 V	R/L	BSPT	NV-auto 1/2" - 2" + Manual 2 1/2" - 3"	with Foot Switch
	274752	NP80AV	220 V	R only	BSPT	Uni-auto 1/2" - 2" + Manual 2 1/2" - 3"	
	274753	NP80AV	220 V	R only	NPT	NV-auto 1/2" - 2" + Manual 2 1/2" - 3"	
	274754	NP80AV	220 V	R only	BSPT	NV-auto 1/2" - 2" + Manual 2 1/2" - 3"	
NP80AV III	274701	NP80AV III CE	230 V	R/L	BSPT	NV-auto 1/2" - 2" + Self-opening 2 1/2" - 3"	with Foot Switch
	274702	NP80AV III	220 V	R only	BSPT	Uni-auto 1/2" - 2" + Self-opening 2 1/2" - 3"	

Threading Capacity (in.)	Voltage (50/60 Hz) AC (V)	Universal motor Single-Phase	Rotation Speed (Unloaded) (rpm)	Weight* (kg)	Dimensions L x W x H (mm)
1/4 - 3	110-120 or 220-230	Input 1600 W Output 1000 W	29	67	690 x 490 x 423

* without DH

N100A

8A - 100A (1/4" - 4")

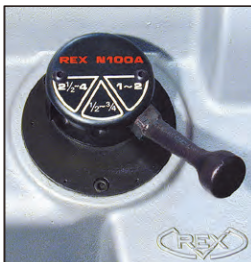
Standard Model 1/2"-4"

Efficient 3-speed transmission speeds up your work.

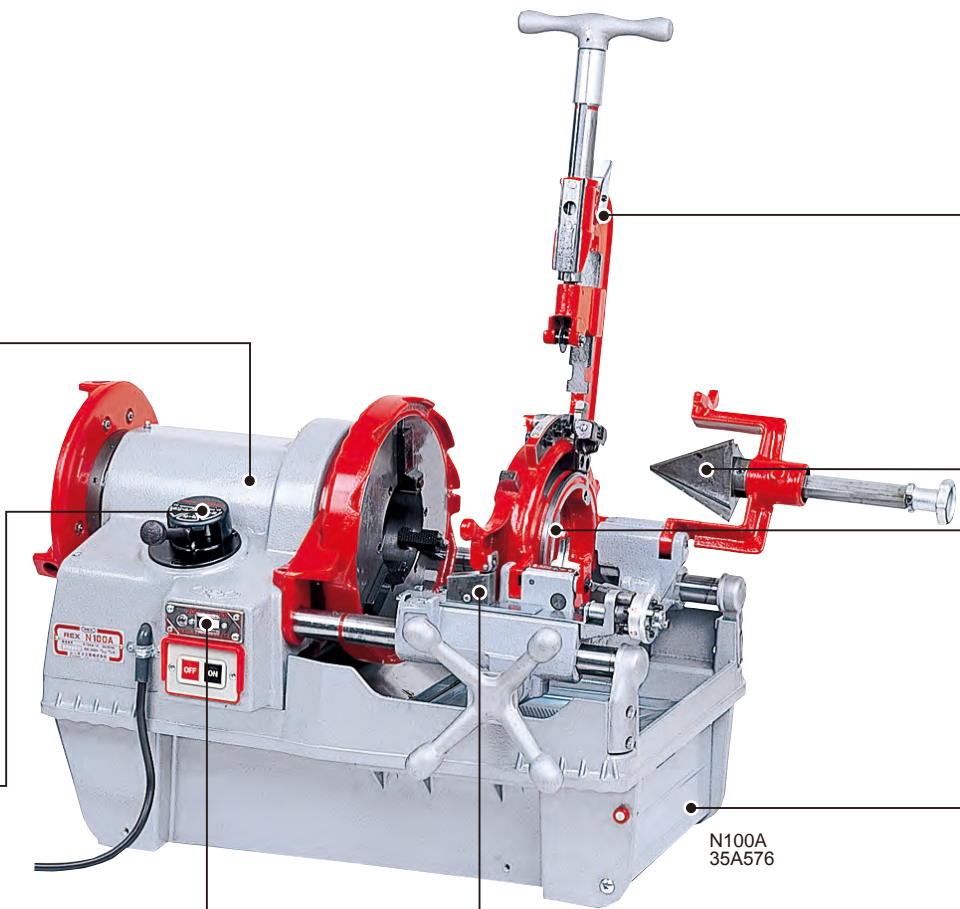
- Less than 100 sec to make a perfect 4" pipe taper thread. Less than 20 sec for a 1" pipe taper thread.
- Uni-auto Die-head for 1/2" - 2" pipe. Dies are compatible with NP50A/NP80A Manual Die-heads and Uni-auto Die-heads.
- Profiling Die-head for 2 1/2" - 4" pipe. REX original profiling system enables precise, straight tapers, with 20 mm dies performing at higher speed and requiring less power consumption.
- Quick adjustable cutter.
- Quiet, maintenance-free condenser motor.
- Built-in tool box is convenient for on-site work.
- Large-capacity scrap catcher.
- Threading size, thread length, and microfine adjustment of thread diameter can all be adjusted easily.
- Compact and lightweight for its class (123 kg), it can be set up by just two people.
- NV-auto and Manual Die-heads can be mounted as options.



The condenser motor is quiet yet very powerful. As it does not use carbon brushes, it is basically maintenance free.

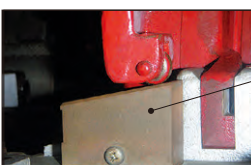


A choice of 3 speeds enables you to select the best speed for the size of pipe.



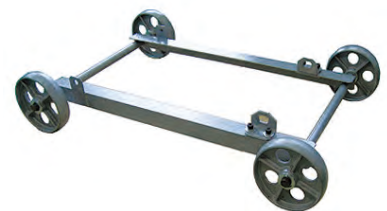
N100A
35A576

Model with voltage shift switch available. (35A576/35A602)

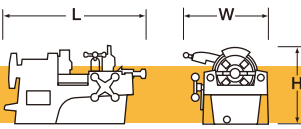


Profiling board
for NPSM (Option)
J109

With REX' original profiling system, you can make accurate tapers and easily adjust thread length.



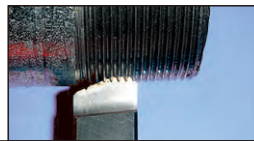
N100A Caster (Option)
1702AJ



The cutter has a built-in function for quick adjustment to the pipe diameter.



Round cone based reamer (2 blades)



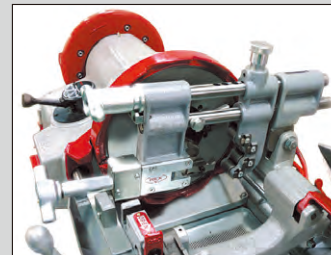
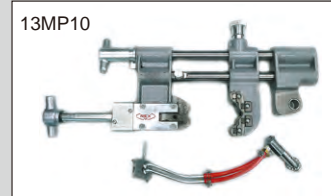
With 20 mm-wide profiling dies, the load is reduced, which makes it easy on the motor.



Built-in tool box

BLADE-TYPE CUTTER (Option)

Blade-type cutter for plastic lined pipe, and hard and thick pipe



Blade-type cutter on N100A



Blade 13E846



Uni-auto Die-head (for 1/2"-2" pipe)



Profiling Die-head (for 2 1/2"-4" pipe)



N100A CE 35A513

Standard Accessories:

- Cutting Oil (246-R or 50W-R) 4 L
- Hex key 3, 4, 5, 6, 8 mm,
- Dies 1/2"-3/4", 1"-2", 2 1/2"-4" 1 set each
- Die-head 1/2"-2", 2 1/2"-4" one each

Code No.	Voltage	Dies type	Remarks
35A570	220 V 50 Hz	BSPT	
35A576	110/220 V 60 Hz	BSPT	
35A578	110 V 60 Hz	BSPT	no legs
35A580	220 V 50/60 Hz	NPT	
35A591	220 V 60 Hz	BSPT	G-plug
35A599	120 V 60 Hz	NPT	
35A513	230 V 50 Hz	BSPT	CE+Foot Switch
35A602	110/220 V 50 Hz	BSPT	CE+Foot Switch
35A5H0	230 V 50 Hz	NPT	CE+Foot Switch

• Die-head: Uni-auto 1/2"-2" + Profiling 2 1/2"-4"

Threading Capacity (in.)	Voltage (50 or 60 Hz) AC (V)	Condenser motor Single-Phase	Rotation Speed (Unloaded) (rpm)	Weight* (kg)	Dimensions L x W x H (mm)
1/4 - 4	110/220 - 230 or 120	Output 750 W or 1000 W	43 (1/2" - 3/4")	123	873 x 635 x 558
			24 (1" - 2")		
			13 (2 1/2" - 4")		

* without DH

F25A Series

8A - 25A (1/4" - 1")

Standard Model 1/2"-1"

A threading machine you can carry with just one hand!

The mighty lightweight, built in safety features, too

Features

- Compact, lightweight, fast threading
- Double insulation motor employs a break to enhance safety.
- Optional self-opening Die-head for 1/4"-3/8" available

Operability

- Powerful Motor completes a 1" thread in only 16 seconds.
- Special ball bearings used for the main shaft bearing.
- Larger stroke for carriage move
- Carriage handle designed for easy operation
- Excellent durability provides improved machine service life and precision.

Safety

- Motor has a built-in brake designed to prevent entangling.
- Switch mechanism protects Die-head from colliding with the hand wheel when threading short pipes.
- Double insulation motor
- Motor equipped with auto-stop carbon brushes
- Low centre of gravity designed for safety



Self-opening Die-head for F/NS25A



Manual-opening Die-head for F/NS25A



F25AIII 205161

Standard Accessories:

- Cutting Oil (50W-R 1L x 2 or 100SW-RN 0.5L x 4)
- Hex Key 3, 5 mm, Dies 1/2"-3/4", 1" 1 set each
- Die-head 1/2"-1"

	Code No.	Die-head	Voltage	Dies type
F25A	205151	Manual 1/4" - 1"	220 V	BSPT
	205153	Manual C19 - 39	220 V	C (conduit)
F25AIII	205160	Self-opening 1/2" - 1"	110 V	BSPT / HSS
	205161	Self-opening 1/2" - 1"	220 V	BSPT



Anti-crash switch: Switch protects Die-head from touching hand wheel



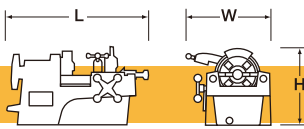
Cord storage pocket functions as hand grip, too



Easy to carry

Threading Capacity (in.)	Voltage (50/60 Hz) AC (V)	Universal motor Single-Phase	Rotation Speed (Unloaded) (rpm)	Weight* (kg)	Dimensions L x W x H (mm)
1/4 - 1	110-120 or 220	Output 400 W	55	19.8	440 x 329 x 356

* without DH



S40A

8A - 40A (1/4" - 1 1/2")

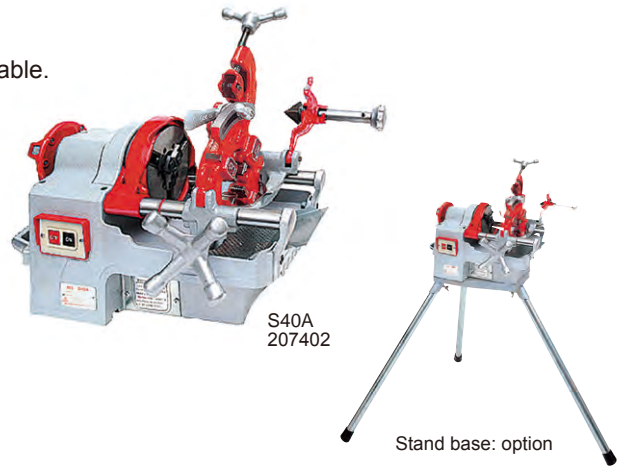
Standard Model 1/2"-1 1/2"

The lighter touch!

- Small but powerful 500 W Universal motor.
- Easy to use, high productivity, excellent portability.
- Both Manual Opening (S40A) and Uni-auto (S40AV) Die-heads available.
- Pipe size can be adjusted simply by turning the lever nut.
- Thread length can be adjusted just by changing the lever contact. (Uni-auto Die-head)
- Die-cast body allows high precision and stable threading.
- A machine backed by a history of perfection.

Standard Accessories:

- Cutting Oil (50W-R) 2L · Die-head 1/2"-1 1/2"
- Hex Key 3, 5 mm, Dies 1/2"-3/4", 1"-1 1/2" 1 set each



	Code No.	Die-head	Voltage	Dies type
S40A	207402	Manual 1/2" - 1 1/2"	110 V	BSPT / SUS
S40AV	207540	Uni-auto 1/2" - 1 1/2"	110 V	BSPT / SUS

Threading Capacity (in.)	Voltage (50/60 Hz) AC (V)	Universal motor Single-Phase	Rotation Speed (Unloaded) (rpm)	Weight* (kg)	Dimensions L x W x H (mm)
1/4 - 1 1/2	110V only	Output 500 W	56	32	540 x 345 x 355

* without DH

150A

65A - 150A (2 1/2" - 6")

Large-diameter pipe threading machine.

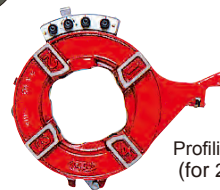
- Uses condenser motor for quiet operation.
- Efficient 2-speed transmission speeds up work.
- Powerful hammer chuck holds large-diameter pipes securely.
- Uses notch profiling Die-head, suitable for threading large-diameter pipes.
- The notch profiling Die-head has low cutting resistance for optimum threading of large-diameter pipes.
- Threading size, thread length and microfine adjustment of thread diameter can all be adjusted easily.

Profiling board for NPSM (Option) A129

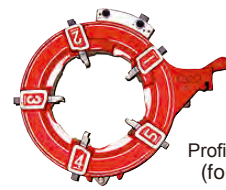


Standard Accessories:

- Cutting Oil (246-R or 50W-R) 4 L
- Hex key 3, 4, 5, 6, 8 mm, Dies 2 1/2"-4", 5"-6" 1 set each
- Die-head 2 1/2"-4", 5"-6" one each
- 4 legs



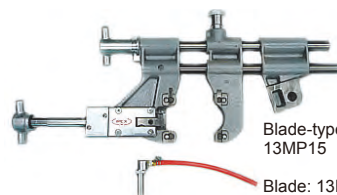
Profiling Die-head (for 2 1/2"-4" pipe)



Profiling Die-head (for 5"-6" pipe)

Code No.	Voltage	Dies type	Remarks
366500	220 V 50Hz	BSPT	
366602	220 V 60Hz	BSPT	G-plug
366616	220 V 60Hz	NPT	G-plug
366617	120 V 60Hz	NPT	

· Die-head: Profiling 2 1/2" - 4" + Profiling 5" - 6"



Blade-type cutter (Option) 13MP15



150A Caster (Option) 1702AU

Threading Capacity (in.)	Voltage (50 or 60 Hz) AC (V)	Condenser motor Single-Phase	Rotation Speed (Unloaded) (rpm)	Weight* (kg)	Dimensions L x W x H (mm)
2 1/2 - 6	120 or 220	Output 750 W	2 1/2" - 3" : 18 (50Hz) , 22 (60Hz)	170	930 x 688 x 590
			3 1/2" - 6" : 6 (50Hz) , 7 (60Hz)		

* without DH

Optional Accessories

CUTTER WHEELS for threading machines

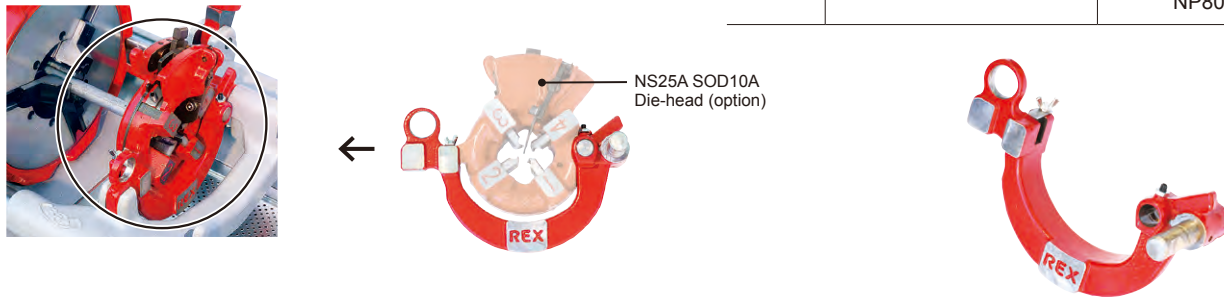


Code No.	Model	Use
135076	Cutter Wheel for threading machines 40A-150A	Steel pipe
135070	Cutter Wheel for threading machines 20A-25A	
135077	Cutter Wheel for stainless steel pipes 40A-150A	Stainless steel pipe
135071	Cutter Wheel for stainless steel pipes 20A-25A	

1/4" - 3/8" Die-head Holder

Enables 1/4" - 3/8" self-opening Die-heads to be used on your existing 40A-100A machines.

Code No.	Model	Appropriate machine
170020	1/4" - 3/8" Die-head Holder	S40A, P50A, NP50A, S80A, NP80A, N100A



MAGNETER



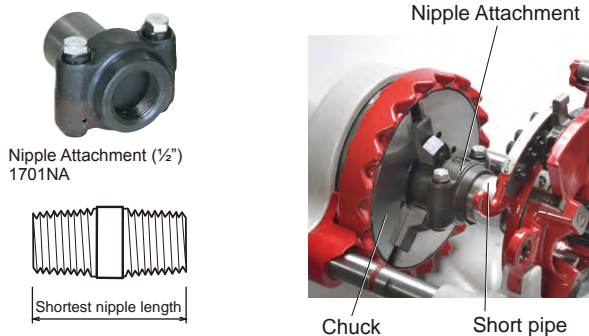
The most suitable tool for removing scrap from the machine oil tank (Magnetar).

Code No.	Model	Dimensions (mm)	Weight (g)
17027A	Magnetar	Φ60 x Φ98 x 198	270

NIPPLE ATTACHMENTS

15A - 100A (1/2" - 4")

Saves wasting short pipes. Suitable for internally coated pipes.



Code No.		Model	Size	Shortest length(mm)	Weight (kg)
BSPT	NPT				
1701NL	—	Nipple attachment 3/8"	10A	55	1.5
1701NA	1701N0	Nipple attachment 1/2"	15A	45	1.5
1701NB	1701N1	Nipple attachment 3/4"	20A	50	1.5
1701NC	1701N2	Nipple attachment 1"	25A	55	1.5
1701ND	1701N3	Nipple attachment 1 1/4"	32A	65	1.9
1701NE	1701N4	Nipple attachment 1 1/2"	40A	65	1.9
1701NF	1701N5	Nipple attachment 2"	50A	70	2.0
1701NG	1701N6	Nipple attachment 2 1/2"	65A	75	3.2
1701NH	1701N7	Nipple attachment 3"	80A	80	3.5
1701NK	1701N9	Nipple attachment 4"	100A	100	4.6
—	—	Nipple attachment T-wrench	M10x17	—	—

THREAD GAUGES

15A - 150A (1/2" - 6")



Thread Gauge set (1/2"-1")
473001



- Refer to Pg. 61(Thread Inspection) for how to use the thread gauge

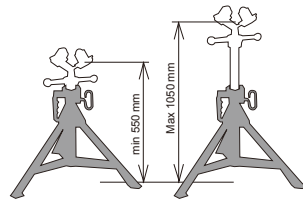
For checking male taper threads BSPT.

Code No.	Model	Size
473001	Thread Gauge Set 1/2"-1"	15A, 20A, 25A with metal case
473002	Thread Gauge Set 1/2"-2" **	15A, 20A, 25A, 32A, 40A, 50A
473010	Thread Gauge 1/2"	15A
473011	Thread Gauge 3/4"	20A
473012	Thread Gauge 1"	25A
473013	Thread Gauge 1 1/4"	32A
473014	Thread Gauge 1 1/2"	40A
473015	Thread Gauge 2"	50A
473016	Thread Gauge 2 1/2"	65A
473017	Thread Gauge 3"	80A
473019	Thread Gauge 4"	100A
473020*	Thread Gauge 5"	125A
473021*	Thread Gauge 6"	150A

* Produced to order ** with plastic case

PIPE SUPPORT HG200

25A - 200A (1" - 8")



Code No.	Model	Height (mm)	Applicable Pipe (in.)
170071	Pipe Support HG200	550 - 1050	1 - 8

PIPE SUPPORT LG150/LG300

25A - 300A (1" - 12")



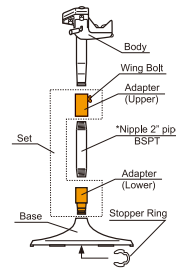
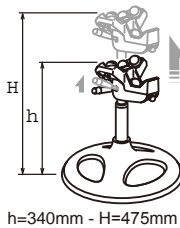
Code No.	Model	Height (mm)	Applicable Pipe (in.)
341109	Pipe Support LG150	629.5 - 794.5	1 - 6
341110	Pipe Support LG300	471 - 668	8 - 12

Hi-SUPPORT III HS-150

25A - 150A (1" - 6")

Height can easily be adjusted with strangle lever thanks to a special gas spring.

Option ADAPTER III for Hi-Support III



*Use an available 2" pipe to extend the height freely. (Ask for details)

Code No.	Model	Height (mm)	Applicable Pipe (in.)
170051	Hi-Support III HS-150	340 - 475	1 - 6
170057	ADAPTER III	-	-

F/NS25A SUPPORT

8A - 25A (1/4" - 1")



NS25A Support
170030

Code No.	Model	Height (mm)	Applicable Pipe (in.)
170030	NS25A Support	165 - 230	1/4 - 1

Optional Accessories

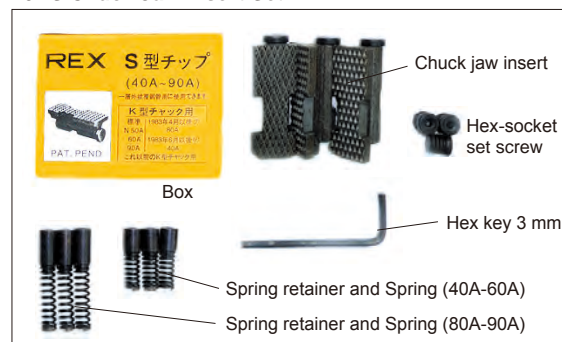
Chuck Jaw Insert Table

Chuck Type	Chuck jaw insert type	Image	Current Machine	Old Machine
RT-type	RT50A-80A (70RT)		-	32A 60A III 50ADX N50A Non-CE N80A Non-CE S80A Non-CE
	RT100A-150A (A0RT)		N100A Non-CE 150A	100ADX
	NS type (G0NS)		F25A/NS25A	N40A CE
	RS type 100A-150A (A0RS)		N100A CE	-
K-type	S type 40A-90A (70KS)		FP50A/FR50A NP80A	N50A CE R50A(V) 60A III TW mini 40A after Jun 1983 S80A CE, TW, NP50A/NR50A

Current Machine	Brush Code
NS25A, S40A	MYM2
FP/FR50A, FPG150	PQEE
NP80A	PMM10
RG150	FM10

Old Machine	Brush Code
N25A	TYM2
N40A	GM10
N50A, P50A, R50A	NM10
NP/NR50A, NPG150	PMM10
N80A, S80A	FM10
80ADX (100V)	7M10

70KS Chuck Jaw Insert Set



SCRAPER

Enables clean reaming on the inside of cut pipe



Code No.	Model	Use
471991	Scraper	for Steel pipe, Copper tube
471992	Blade for Scraper (10pcs/pack)	

MULTI REAMER

Φ8 - Φ54

40 blades, high durability!

Reaming both inside and outside of pipe / tube.

Applicable pipe: Stainless steel pipe, Copper tube, Aluminium pipe, Steel pipe, and Plastic pipe.



Code No.	Model	Capacity	Weight (g)
382250	Multi Reamer	Φ10 - Φ54	390
382255	Multi Reamer Mini	Φ8 - Φ30	210

CUTTING OIL - PROVIDES SUPERIOR COOLING

4, 16, 18, 200 L

Cutting oil cools the workpiece to produce a superior threading finish.

Genuine REX Cutting Oil for REX Pipe Threading Machines



Using the right oil means consistent finishes and increases the life of the Dies. (Refer to Pg. 61)

REX cutting oil does not use environmental endocrine disrupters stated in the PRTR protocol* (June, 2002) .

* PRTR: (Pollutant Release and Transfer Register)

You can download SDS (Safety Data Sheet) regarding REX Thread Cutting Oil from REX' homepage (www.rexind.co.jp).



(JWWA K-137)
Japan Water Works
Association Standard



183003



183001

50W-R

Water washable, suitable for mains water pipes that need washing after threading.



183012



183011

100SW-RN

A special oil developed for use with stainless steel pipes requiring an extremely high lubrication oil.



186610



181613

246-R

An oil for general plumbing use suitable for both lubricating and cooling. Especially useful when cutting at low speed.

Code No.	Name	Quantity	Remarks
181613	246-R	4 L	Standard
186610	246-R	18 L	
186611	246-R	200 L	
183001	50W-R	4 L	Water washable
183003	50W-R	16 L	
183004	50W-R	200 L	
183014	100SW-RN	4 L	For Stainless Steel Pipe only
183015	100SW-RN	16 L	
183016	100SW-RN	200 L	

Compatibility table

Model		50W-R	246-R	100SW-RN
Use	Stainless Steel Pipe			●
	General Plumbing	●	●	
	Mains Water Supply	●		
Special Functions	Threading Finish	●	●	●
	Pipe Washing Finish	●		●
	Cooling	●	●	●
	Lubrication	●	●	●
SDS		●	●	●

Compatibility Tables

40A-100A (Except R50A / NR50A / FR50A)

Die-head Table

	Compatibility	(Old model)
S40A		(N40A)
FP50A		(N50A, P50A, NP50A)
NP80A		(N80A, S80A)
N100A		

Colour shows compatibility with various machines.

Thread Type	Die-head Type	Capacity	Code No.	Plate	Width	
BSPT	Manual	¼" - ⅜"	290000 *1	B238	23 mm	
		½" - 1½"	290820 *2	L290	27 mm	
			295633 *3	G891	27 mm	
		½" - 2"	295649 **32	2904	27 mm	
			295643 *5	L291	27 mm	
			295652 *6	G892	27 mm	
		1" - 2"	290020	L292	27 mm	
		2½" - 3"	290030 **38	L293	27 mm	
	295660 *4		L181	27 mm		
	Uni-Auto	½" - 1½"	292820	G830	27 mm	
		½" - 2"	292810 *31	N731	27 mm	
	NV-Auto	½" - 2"	292814 *40	NR56	27 mm	
	Self-Open	½" - ¾"	292850 *20	7747	27 mm	
		1" - 1½"	29A870	G831	27 mm	
		1" - 2"	292020 *21	L189	38 mm	
		2½" - 3"	292030 **33	7744	38 mm	
	Self-Profiling	2½" - 3"	29A901	7744	27 mm SP	
	Profiling	2½" - 4"	293040 **34	J079	20 mm	
	NPT	Manual	¼" - ⅜"	290000 *1	B238	23 mm
			¼" - 1½"	295630	9203	27 mm
¼" - 2"			295655	N740	27 mm	
½" - 1½"			295633 *3	G891	27 mm	
			½" - 2"	295652 *6	G892	27 mm
295643 *5				L291	27 mm	
2½" - 3"			295660 *4	L181	27 mm	
Uni-Auto		½" - 2"	292812 **36	N731	27 mm	
			292810 *31	N731	27 mm	
NV-Auto		½" - 2"	292816 **41	NR56	27 mm	
Self-Open		½" - ¾"	292850 *20	7747	27 mm	
		1" - 2"	292020 *21	L189	38 mm	
Profiling		2½" - 4"	293050 **37	J102	20 mm	

Compatibility Tables

Thread Type	Die-head Type	Capacity	Code No.	Plate	Width
NPSM	Manual	½" - 2"	295656 -	L182	27 mm
BSW	Manual	W ⅝" - ⅞"	290000 *1	B238	23 mm
		W1" - 1¼"	290820 *2	L290	27 mm
			295643 *5	L291	27 mm
UNC	Manual	⅝" - 1½"	29562U	G841	27 mm
		⅝" - 2"	29001B	9204	27 mm
Metric	Manual	M8 - 48	29082A	G842	27 mm
		M8 - 52	29002A	2903	27 mm
		M20 - 32 P1.5	29003A	L281	27 mm
BSPP	Manual	G½" - 2"	295652 *6	G892	27 mm
		G2½" - 3"	295660 *4	L181	27 mm
	Uni-Auto	G½" - 2"	292810 *31	N731	27 mm
PF	Manual	PF16 - 42	290823 *10	G843	27 mm
		PF16 - 54	290023 *11	G848	27 mm
		PF70 - 82	290033 *12	3330	27 mm
		PF92 - 104	293041(discontinued)	J605	38 mm
Conduit	Manual	C15 - 39	290823 *10	G843	27 mm
		C15 - 51	290023 *11	G848	27 mm
		C63 - 75	290033 *12	3330	27 mm
Grooving/ Bevelling	Handle	¾" - 2"	292026	L187	20 mm
		2½" - 3"	292036	7744	20 mm
		2½" - 4"	293047	J088/J086	20 mm

Note: Where the number is the same, * indicates it can be used for different types of thread.

Die-head

- **32: Standard Equipment with FP50A, NP80A BSPT version
 *31: Standard Equipment with FP50AV, NP80AV, NP80AVⅢ, N100A BSPT version
 **38: Standard Equipment with NP80A, NP80AV BSPT version
 **33: Standard Equipment with NP80AVⅢ BSPT version
 **34: Standard Equipment with N100A BSPT version
 *6: Standard Equipment with NP80A NPT version

- **36: Standard Equipment with NP80AV, N100A NPT version
 *4: Standard Equipment with NP80AV NPT version
 **37: Standard Equipment with N100A NPT version
 **40: Standard Equipment with FP50AV, BSPT version
 **41: Standard Equipment with FP50AV, NPT version

Compatibility Tables

Compatibility (Old model)

S40A				(N40A)
FP50A				(N50A, P50A, NP50A)
NP80A				(N80A, S80A)
N100A				

Colour shows compatibility with various machines.

40A-100A (Except R50A / FR50A)

Dies Table

ISO 7-1 (JIS B 0203) <R> British Standard Pipe thread: Tapered

BSPT	Tpi	Angle	Width	Alloy	HSS	"SUS"	Die Head
1/4" - 3/8"	19	55	23 mm	160003	166003	-	290000
1/2" - 3/4"	14	55	27 mm	161907 *1	166007	166351 *5	290820 295633
							292820 292850
							295643 295649
							295652
292810 292814							
1" - 1 1/2"	11	55	27 mm	161910	166010	166352 *5	290820 295633
							292820 29A870
							295643 290020
1 1/2" - 2"	11	55	27 mm	161930	166030	166353 *5	295643 290020
1" - 2"	11	55	27 mm	16K030 *1	16K230	166357 *5	295649 295652
							292810 292814
1" - 2"	11	55	38 mm	16B430	16E030	-	292020
2 1/2" - 3"	11	55	27 mm	161950 *2	166050	166354 *5	290030 295660
2 1/2" - 3"	11	55	38 mm	16B450 *3	16E050	-	292030
2 1/2" - 3"	11	55	27 mm SP	16A501	16A511	-	29A901
2 1/2" - 4"	11	55	20 mm	162460 *4	16C060	-	293040



Dies
 *1: Standard Equipment with FP50A series, NP50A series, NP80A series, N100A BSPT version
 *2: Standard Equipment with NP80A, NP80AV BSPT version
 *3: Standard Equipment with NP80AVIII BSPT version
 *4: Standard Equipment with N100A BSPT version
 *5: Available Only in Selected Countries

40A-100A (Except R50A / FR50A)

ANSI / ASME B 1.20.1 (American) National Pipe thread: Tapered

NPT	Tpi	Angle	Width	Alloy	HSS	Die Head	
¼" - ¾"	18	60	23 mm	160303	166303	290000	
¼" - ¾"	18	60	27 mm	161303	-	295630	295655
½" - ¾"	14	60	27 mm	161307 *6	166307	295630	295633
						292850	
						295655	295652
						295643	292812
292810	292816						
1" - 1½"	11.5	60	27 mm	161310	166310	295630	295633
						29A870	295643
1½" - 2"	11.5	60	27 mm	161330	166330	295643	
1" - 2"	11.5	60	27 mm	16K330 *6	16K430	295655	295652
						292810	
						292812	292814
1" - 2"	11.5	60	38 mm	16B030	16E330	292020	
2½" - 3"	8	60	27 mm	161350 *7	166350	295660	
2½" - 4"	8	60	20 mm	162360 *8	16C360	293050	



Dies

- *6: Standard Equipment with FP50A series, NP50A series, NP80A series, N100A NPT version
- *7: Standard Equipment with NP80A, NP80AV NPT version
- *8: Standard Equipment with N100A NPT version

Compatibility Tables

	Compatibility (Old model)			
S40A				(N40A)
FP50A				(N50A, P50A, NP50A)
NP80A				(N80A, S80A)
N100A				

Colour shows compatibility with various machines.

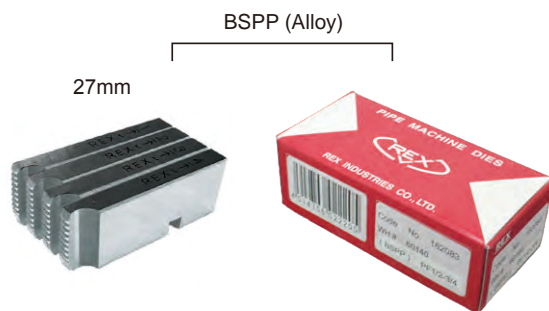
40A-100A (Except R50A / NR50A / FR50A)

ISO 228-1 (JIS B 0202) <G> British Standard Pipe thread: Parallel

JIS C 8305 appendix <CTG>, former JIS B 0204

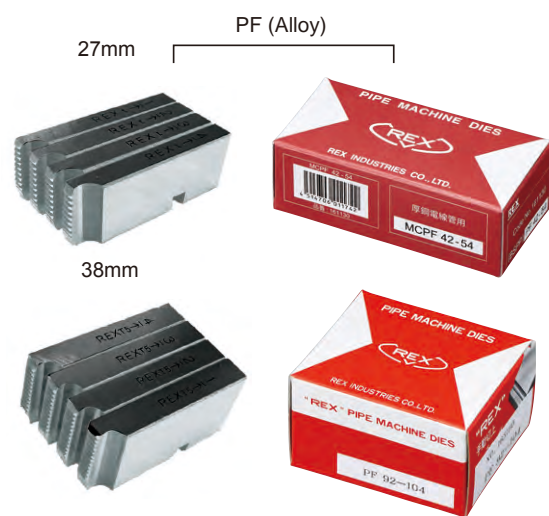
Conduit, thick steel pipe thread (parallel) for electrical wiring

BSPB	Tpi	Angle	Width	Alloy	Die Head	
G½ - ¾	14	55	27 mm	162083	295652	292810
G1 - 2	11	55	27 mm	16K040	295652	292810
G2½ - 3	11	55	27 mm	162084	295660	



PF	Tpi	Angle	Width	Alloy	Die Head	
PF16 - 22	14	55	27 mm	161107	290823	290023
PF28 - 36	11	55	27 mm	161110	290823	290023
PF42 - 54	11	55	27 mm	161130	290823*	290023
PF70 - 82	11	55	27 mm	161150	290033	
PF92 - 104	11	55	38 mm	163160	293041 (discontinued)	

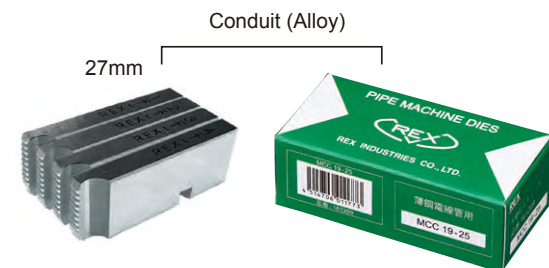
*DH 290823 can set PF42 only.



JIS C 8305 appendix <CTC>, former JIS B 0204

Conduit, thin steel pipe thread (parallel) for electrical wiring

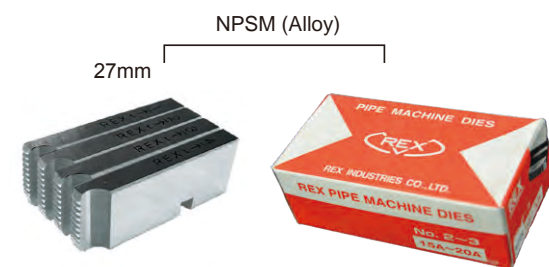
Conduit	Tpi	Angle	Width	Alloy	Die Head	
C19 - 25	16	80	27 mm	161209	290823	290023
C31 - 51	16	80	27 mm	161230	290823	290023
C63 - 75	16	80	27 mm	161250	290033	



ANSI/ASME B 1.20.1 (American) National Pipe thread: Straight Mechanical

NPSM	Tpi	Angle	Width	Alloy	Die Head	
¼" - ¾"	18	60	23 mm	161360	(290000)	
½" - ¾"	14	60	27 mm	161362	295656	
1" - 1¼"	11.5	60	27 mm	161364	295656	
1½" - 2"	11.5	60	27 mm	161366	295656	
2½" - 4"	8	60	20 mm	162360	293050**	

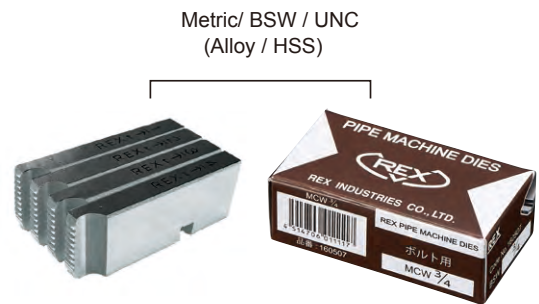
**Optional profiling board J109 is required.



40A-100A (Except R50A / NR50A / FR50A)

ISO 68-1/261 (JIS B 0205) <M> Metric thread for bolt: parallel

Metric	Pitch	Angle	Width	Alloy	HSS	Die Head	
M8	1.25	60	27 mm	167702	167722	29082A	29002A
M10	1.5	60	27 mm	167703	167723	29082A	29002A
M12	1.75	60	27 mm	167705	167725	29082A	29002A
M14-16	2.0	60	27 mm	167706	167726	29082A	29002A
M18-22	2.5	60	27 mm	167707	167727	29082A	29002A
M24-27	3.0	60	27 mm	167709	167729	29082A	29002A
M30-33	3.5	60	27 mm	16770A	16772A	29082A	29002A
M36-39	4.0	60	27 mm	16770B	16772B	29082A	29002A
M42-45	4.5	60	27 mm	16770C	16772C	29082A	29002A
M48-52	5.0	60	27 mm	16770D	16772D		29002A
M20P1.5	1.5	60	27 mm	16770E	-		29003A
M25P1.5	1.5	60	27 mm	16770F	-		29003A
M32P1.5	1.5	60	27 mm	16770G	-		29003A



BS84 British Standard Whitworth for bolt: parallel

BSW	Tpi	Angle	Width	Alloy	HSS	Die Head	
W $\frac{5}{16}$ "	18	55	23 mm	160502	160521	290000	
W $\frac{3}{8}$ "	16	55	23 mm	160503	160522	290000	
W $\frac{1}{2}$ "	14	55	23 mm	160504	160530	290000	
W $\frac{5}{8}$ "	12	55	23 mm	160505	160523	290000	
W $\frac{3}{4}$ "	11	55	23 mm	160506	160524	290000	
W $\frac{7}{8}$ "	10	55	23 mm	160507	160525	290000	
W $1\frac{1}{8}$ "	9	55	23 mm	160508	160526	290000	
W1"	8	55	27 mm	160509	160527	290820	295643
W1 $\frac{1}{4}$ "	7	55	27 mm	160510	160528	290820	295643

Bevelling	Angle	Width	Alloy	Die Head	
$\frac{3}{4}$ "	-	30	20 mm	16H707	292026
$\frac{3}{4}$ "	-	37.5	20 mm	16H807	292026
1" - 2"	-	30	20 mm	16H730	292026
1" - 2"	-	37.5	20 mm	16H830	292026
2 $\frac{1}{2}$ " - 3"	-	30	20 mm	16H750	292036
2 $\frac{1}{2}$ " - 3"	-	37.5	20 mm	16H850	292036
2 $\frac{1}{2}$ " - 4"	-	30	20 mm	162760	293047
2 $\frac{1}{2}$ " - 4"	-	37.5	20 mm	162860	293047
2 $\frac{1}{2}$ " - 4"	-	45	20 mm	162862*	293047

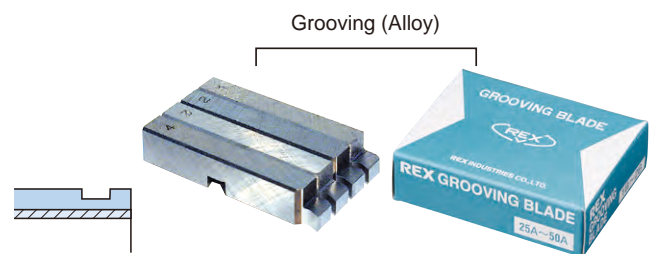
* discontinued

ISO 263 (ANSI B 1.1, JIS B 0206)

<UNC> Unified National Coarse thread for bolt: parallel

UNC	Tpi	Angle	Width	Alloy	Die Head	
$\frac{5}{16}$ "	18	60	27 mm	167502	29562U	29001B
$\frac{3}{8}$ "	16	60	27 mm	167503	29562U	29001B
$\frac{1}{2}$ "	14	60	27 mm	167504	29562U	29001B
$\frac{5}{8}$ "	13	60	27 mm	167505	29562U	29001B
$\frac{3}{4}$ "	11	60	27 mm	167506	29562U	29001B
$\frac{7}{8}$ "	10	60	27 mm	167507	29562U	29001B
1"	9	60	27 mm	167508	29562U	29001B
1"	8	60	27 mm	167509	29562U	29001B
1 $\frac{1}{8}$ - 1 $\frac{1}{4}$ "	7	60	27 mm	167510	29562U	29001B
1 $\frac{3}{8}$ - 1 $\frac{1}{2}$ "*	6	60	27 mm	167520	29562U	29001B
2"	4.5	60	27 mm	167530		29001B

*No size indication on DH.



Grooving	Gv.W.	Width	Alloy	Die Head	
$\frac{3}{4}$ "	8	20 mm	16G607	292026	
1" - 2"	8	20 mm	16G630	292026	
2 $\frac{1}{2}$ " - 3"	8	20 mm	16G650	292036	
2 $\frac{1}{2}$ " - 3 $\frac{1}{2}$ "	9.5	20 mm	162650	293047	
4"	9.5	20 mm	162660	293047	

Compatibility Tables

F25A / NS25A / N25A

Die-head Table

*1: Standard Equipment with F25A C version
 *3: Standard Equipment with F25A BSPT version
 **6: Standard Equipment with F25AIII BSPT version

Thread Type	Die Head Type	Capacity	Code No.	Plate	Width
BSPT	Manual	¼" - 1"	295250 *1	KY22	27 mm
	Manual	¼" - 1"	295254 *3	KY30	27 mm
	Self-Open	¼" - ¾"	290129 *5	MY63	27 mm
	Self-Open	½" - 1"	290130 **6	MY81	27 mm
NPT	Manual	¼" - 1"	295252 *2	KY26	27 mm
	Manual	¼" - 1"	295250 *1	KY22	27 mm
	Self-Open	¼" - ¾"	290129 *5	MY63	27 mm
	Self-Open	½" - 1"	290128	MY81	27 mm
NPSM	Manual	½" - 1"	295252 *2	KY26	27 mm
BSW	Manual	W¾" - ¾"	295254 *3	KY30	27 mm
Conduit	Manual	C19 - 39	295250 *1	KY22	27 mm



Self-opening Die Head for F/NS25A



Manual-opening Die Head for F/NS25A

Note: Where the number is the same, * indicates it can be used for different types of thread.

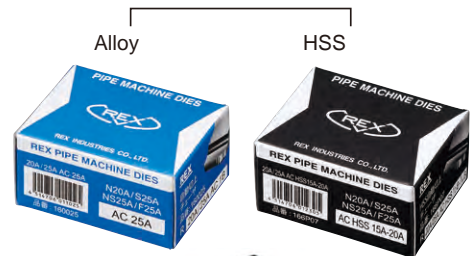
Dies Table

ISO 7-1 (JIS B 0203) <R> British Standard Pipe thread: Tapered

BSPT	Tpi	Angle	Width	Alloy	HSS	Die Head
¼" - ¾"	19	55	27 mm	16P000	160030	295250 295252 295254 290129
½" - ¾"	14	55	27 mm	16P407 *1	166P07 *2	295250 295252 295254 290130
1"	11	55	27 mm	160025 *1	166025 *2	295250 295252 295254 290130

*1: Standard Equipment with F25A, F25AIII BSPT version
 *2: Standard Equipment with F25AIII BSPT/HSS version

27mm BSPT / NPT



ANSI/ASME B 1.20.1 (American) National Pipe thread: Tapered

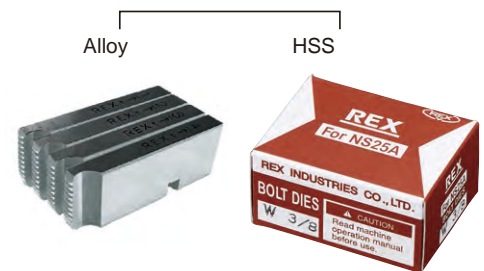
NPT	Tpi	Angle	Width	Alloy	HSS	Die Head
¼" - ¾"	18	60	27 mm	16P100	166292	295252 295250 290129
½" - ¾"	14	60	27 mm	161305	166294	295252 295250 290128
1"	11.5	60	27 mm	161610	166296	295252 295250 290128



BS84 British Standard Whitworth for bolt: parallel

BSW	Tpi	Angle	Width	Alloy	HSS	Die Head
W¾"	16	55	27 mm	166720	166730	295254
W½"	12	55	27 mm	166721	166731	295254
W¾"	11	55	27 mm	166722	166732	295254
W¾"	10	55	27 mm	166723	166733	295254

27mm BSW

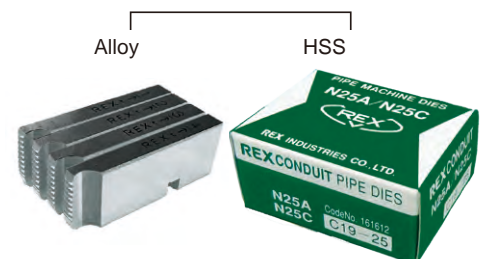


JIS C 8305 appendix <CTC>, former JIS B 0204
 Conduit, thin steel pipe thread (parallel) for electrical wiring

Conduit	Tpi	Angle	Width	Alloy	HSS	Die Head
C19 - 25	16	80	27 mm	161612 *3	-	295250
C31 - 39	16	80	27 mm	161613 *3	-	295250

*3: Standard Equipment with F25A C version

27mm Conduit



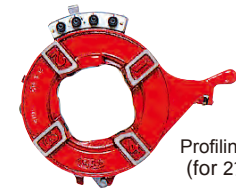
ANSI / ASME B 1.20.1 (American) National Pipe thread: Straight Mechanical

NPSM	Tpi	Angle	Width	Alloy	HSS	Die Head
½" - ¾"	14	60	27 mm	161372	-	295252
1"	11.5	60	27 mm	161374	-	295252

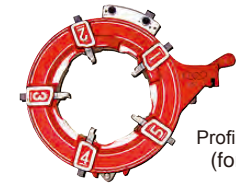
150A

Die-head Table

Thread Type	Die Head Type	Capacity	Code No.	Plate	Width
BSPT	Profiling	2½" - 4"	291045 *1	E613/E614	20 mm
	Profiling	5" - 6"	291065 *1	E606/E607	20 mm
NPT	Profiling	2½" - 4"	293055 *2	E616/E617	20 mm
	Profiling	5" - 6"	293057 *2	E609/E610	20 mm
Grooving/ Bevelling	Handle	2½" - 4"	293048	A712	20 mm
	Handle	5" - 6"	293049	E709	20 mm



Profiling Die Head
(for 2½"-4" pipe)



Profiling Die Head
(for 5"-6" pipe)

Dies Table

ISO 7-1 (JIS B 0203) <R> British Standard Pipe thread: Tapered

BSPT	Tpi	Angle	Width	Alloy	HSS	Die Head
2½" - 4"	11	55	20 mm	162460 *1	16C060	291045
5" - 6"	11	55	20 mm	162470 *1	16C070	291065

ANSI / ASME B 1.20.1 (American) National Pipe thread: Tapered

NPT	Tpi	Angle	Width	Alloy	HSS	Die Head
2½" - 4"	8	60	20 mm	162360 *2	16C360	293055
5" - 6"	8	60	20 mm	162370 *2	16C370	293057

ANSI / ASME B 1.20.1 (American) National Pipe thread: Straight Mechanical

NPSM	Tpi	Angle	Width	Alloy	HSS	Die Head
2½" - 4"	8	60	20 mm	162360	16C360	293055 *3
5" - 6"	8	60	20 mm	162370	16C370	293057 *3

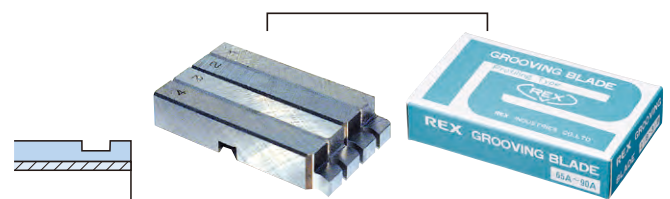
*1: Standard Equipment with 150A BSPT version
 *2: Standard Equipment with 150A NPT version
 *3: Optional profiling board A129 is required

20mm Alloy HSS



Grooving	Gv.W.	-	Width	Alloy	HSS	Die Head
2½" - 3½"	9.5	-	20 mm	162650	-	293048
4"	9.5	-	20 mm	162660	-	293048
5" - 6"	9.5	-	20 mm	162670	-	293049

20mm Grooving (Alloy)



Bevelling	-	Angle	Width	Alloy	HSS	Die Head
2½" - 4"	-	30	20 mm	162760	-	293048
2½" - 4"	-	37.5	20 mm	162860	-	293048
2½" - 4"	-	45	20 mm	162862	-	293048
5" - 6"	-	30	20 mm	162770	-	293049
5" - 6"	-	37.5	20 mm	162870	-	293049
5" - 6"	-	45	20 mm	162872	-	293049

20mm Bevelling (Alloy)



N100A adaptable

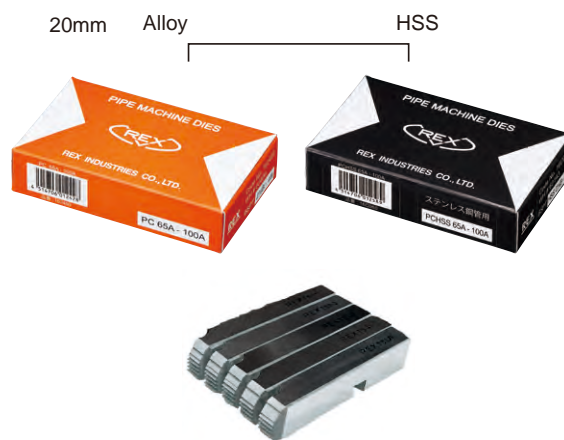
Compatibility Tables

Old Model Profiling Dies (50A-II/80A-II/80ADX(Old type)100ADXII)

Dies Table

ISO 7-1 (JIS B 0203) <R> British Standard Pipe thread: Tapered

BSPT	Tpi	Angle	Width	Alloy	HSS	Die Head
1/2" - 3/4"	14	55	20 mm	16A407*	16D007*	297020** / 291020**
1" - 2"	11	55	20 mm	16A430*	16D030*	297020** / 291020**
2 1/2" - 3"	11	55	20 mm	16A450*	16D050*	297030** / -
2 1/2" - 4"	11	55	20 mm	162460	16C060	- / 291045



ANSI / ASME B 1.20.1 (American) National Pipe thread: Tapered

NPT	Tpi	Angle	Width	Alloy	HSS	Die Head
1/2" - 3/4"	14	60	20 mm	162307*	16D307*	297624** / 296624**
1" - 2"	11.5	60	20 mm	162330*	16D330*	297624** / 296624**
2 1/2" - 3"	8	60	20 mm	16A350**	16D350*	PD-NPT** / -
2 1/2" - 4"	8	60	20 mm	162360	16C360	- / 293055



*subject to stock **discontinued

Dies Marking

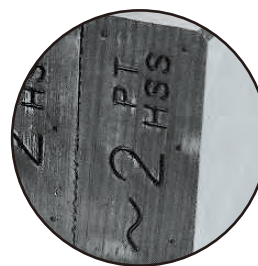
Identify Correct One ; Check the Markings to Ensure



Alloy Dies marking



HSS Dies marking

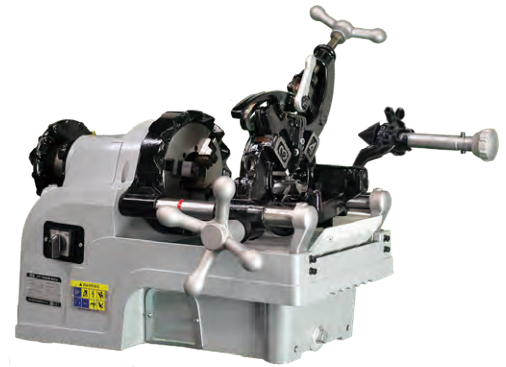


FR50A / NR50A / R50A (R-type)

Die-head Table

Thread Type	Die Head Type	Capacity	#300	REX	Plate	Width
			eq. DH	Code No		
BSPT	Manual R	1/8"-2"	811A BSPT	295680	RH03	27 mm
	Uni-Auto R	1/2"-2"	815A BSPT	290802*	N696	27 mm
	NV-Auto R	1/2"-2"	815A BSPT	292804	NR86	27 mm
NPT	Manual R	1/8"-2"	811A NPT	295680	RH03	27 mm
	Uni-Auto R	1/2"-2"	815A NPT	292800*	N677	27 mm
	NV-Auto R	1/2"-2"	815A NPT	292802	NR86	27 mm

* discontinued



FR50AV

Dies Table

ISO 7-1 (JIS B0203) <R> British Standard Pipe thread:Tapered

BSPT	Tpi	Angle	Width	#300	REX	#300	REX	Die Head
				RH.Alloy	Alloy	RH.HSS	HSS	
1/2"-3/4"	14	55	27 mm	66665	161353	18980	161357	295680 290802* 292804
1"-2"	11	55	27 mm	66670	161354	18985	161358	295680 290802* 292804

* discontinued



ANSI/ASME B 1.20.1 (American) National Pipe thread:Tapered

NPT	Tpi	Angle	Width	RH.Alloy	Alloy	RH.HSS	HSS	Die Head
1/2"-3/4"	14	60	27 mm	47745	161351	47785	161355	295680 292800* 292802
1"-2"	11.5	60	27 mm	47750	161352	47790	161356	295680 292800* 292802

* discontinued

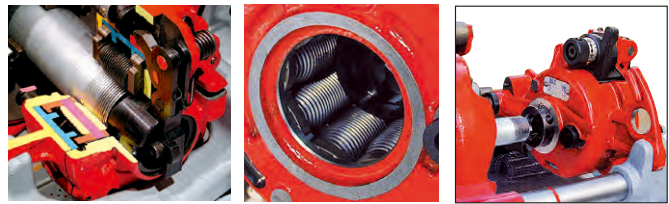
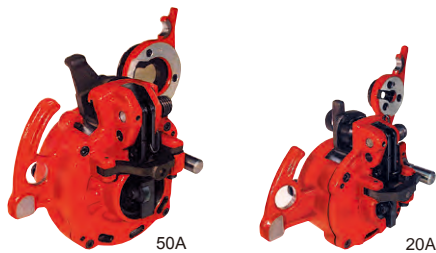
ROLL THREAD HEADS

ROLL THREAD HEADS

For sale in Japan only

10A - 50A (3/8" - 2")

Can be mounted on REX pipe machine series.



SRH-15A

Cutter Guide for Roll Thread Head

Model
Cutter Guide 40A
Cutter Guide 50A
Cutter Guide 80A
Cutter Guide 100A

When mounting the roll thread head, be sure to change the cutter guide.

Compatibility Table

Model	Size BSPT	Size			
		S40A	F50A	F80A	N100A
SRH-10A	10A (3/8")	●	●	●	◎
SRH-15A	15A (1/2")	●	●	●	◎
SRH-20A	20A (3/4")	●	●	●	◎
SRH-25A	25A (1")	-	●*	●	●
SRH-32A	32A (1 1/4")	-	-	●	●
SRH-40A	40A (1 1/2")	-	-	●	●
SRH-50A	50A (2")	-	-	●*	●

◎ : OK ● : Option Required
* : Double Chucking Required

Roll Thread Sealant ZT



Genuine REX Sealant - Getting the best performance from Roll Threads.
Applicable Pipes: Water mains, Hot water pipes, Standpipes (for firefighting), Steam piping.

Product	Quantity (g)
Roll Thread Sealant ZT	500g (with brush)

Lining Blades

15A - 50A (1/2" - 2")

Use: Used to remove external coatings by attaching blade to the scraper on the roll thread head.



Lining Blade



Model	Size	Appropriate head
Lining Blade 15A	15A (1/2")	SRH-15A
Lining Blade 20A	20A (3/4")	SRH-20A
Lining Blade 25A	25A (1")	SRH-25A
Lining Blade 32A	32A (1 1/4")	SRH-32A
Lining Blade 40A	40A (1 1/2")	SRH-40A
Lining Blade 50A	50A (2")	SRH-50A

Examples of Roll Threads



Fire Sprinkler Systems

Water Supply

Gas Supply

Air Conditioning

Five great features of roll threads

1. Environmentally friendly

Chips are greatly reduced. (Figs.1&2 and Table 1)
 (No chips are produced when processing roll threads;only when correcting out-of-round pipe.)

Comparison of amount of chips (internal data)

Code No.	Capacity ratio	Mass ratio
Cut thread : Roll thread	100 : 9	100 : 13

Table 1

2. Savings in cost

- Increased strength of the thread joint means pipe thickness can be reduced by one size.
- Roller wear : 1/10 that of cutting
- Oil consumption : 1/2 that of cutting

3. Difficult to break

- Roll threads retain the 'grain' of the pipe without interruption. (Fig. 3)
- Increased durability - wall thickness is assured with roll threads. (Fig. 4)
- Thread processing creates threads that are even harder than the original pipe itself. (Fig. 5)
- With strength equivalent to welding, both efficiency and earthquake-proof characteristics are increased.

4. Rust resistant

- Threads display increased rust resistance as the coating on the pipe surface remains. (Fig. 6)

5. Leak resistant

- With roll threads, the height of the thread is uniform, resulting in high-quality leak-resistant threads.
- Surface roughness on a roll thread is about 1/4 of that on a cut thread.



Fig. 1 Chips from cut threads



Fig. 2 Chips from roll threads

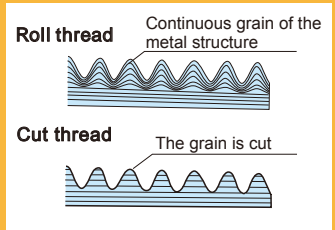


Fig. 3 Grain flow

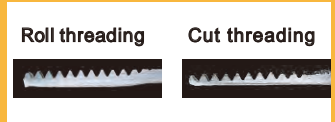


Fig. 4 Cross section

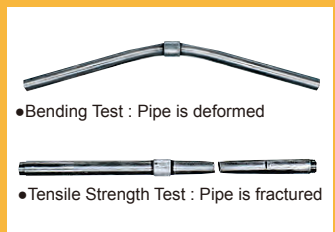


Fig. 5 In strength tests, there was no effect on the thread. The pipe itself became deformed or fractured.

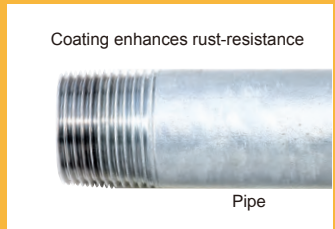


Fig. 6 Thread is left with a layer of pipe coating (20-30 μm).

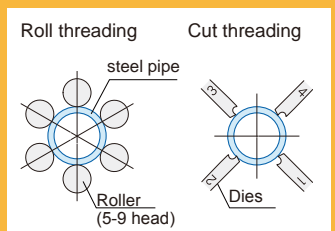


Fig. 7 Roll threading and Cut threading.



Hydraulic Piping



Air Piping



Steam Piping



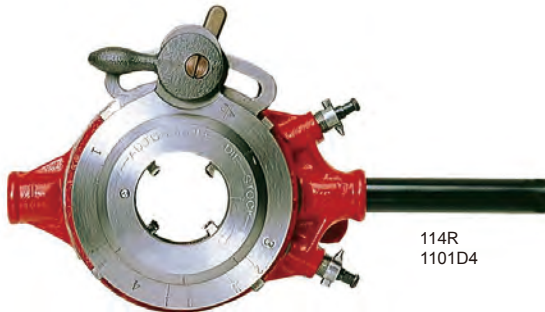
PIPE THREADERS

Manual pipe threader. No power supply required!

OSTER-TYPE RATCHET PIPE THREADER

8A - 50A (1/4" - 2")

- Ratchet facilitates smooth operation.
- Quick-release lever disengages Dies, so there's no need to rotate the unit back again to release it.
- Made of cast iron, the main body is lightweight yet robust. Moving parts are heat-treated and reinforced to limit wear.



Code No.	Model	Capacity (in.)
1101D2	112R	1/4 - 1 1/4
1101D4	114R	1/2 - 2

Spare Dies

Code No.	Model	Capacity (in.)
150003*	112R Dies 8A - 10A	1/4 - 3/8
150007*	112R Dies 15A - 20A	1/2 - 3/4
150010*	112R Dies 25A - 32A	1 - 1 1/4
151007**	114R Dies 15A - 20A	1/2 - 3/4
151010**	114R Dies 25A - 32A	1 - 1 1/4
151030**	114R Dies 40A - 50A	1 1/2 - 2

* standard equipment with 112R
** standard equipment with 114R



BABY REED-TYPE RATCHET PIPE THREADER

8A - 32A (1/4" - 1 1/4")

- This compact and lightweight model ensures optimum threading in elevated or confined places. Ratchet supplied.
- Proven versatility in applications for gas/water supply pipes and thin steel conduits (by replacing Dies).

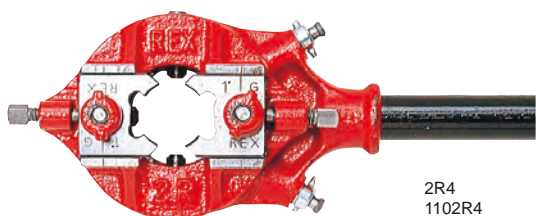


Code No.	Model	Standard Dies(set)
1102R3	2R3	1/2 - 1 (3)
1102R4	2R4	1/2 - 1 1/4 (4)
1102RE	2RC	C19 - 39 (4)
1102RN	2RG NPT	1/2 - 1 1/4 (4)

Spare Dies

Code No.	Model	Size
154001	2RG Dies 8A	1/4
154003	2RG Dies 10A	3/8
154005*	2RG Dies 15A	1/2
154007*	2RG Dies 20A	3/4
154009*	2RG Dies 25A	1
154010*	2RG Dies 32A	1 1/4
154305***	2RG Dies NPT 15A	1/2
154307***	2RG Dies NPT 20A	3/4
154309***	2RG Dies NPT 25A	1
154310***	2RG Dies NPT 32A	1 1/4
154207**	2RC Dies 19	C19
154209**	2RC Dies 25	C25
154210**	2RC Dies 31	C31
154220**	2RC Dies 39	C39

* standard equipment with 2R4
** standard equipment with 2RC
*** standard equipment with 2RG NPT



CHAIN VICE STAND CVX6

6A - 150A (1/8" - 6")

Robust multi-function performance. Handles the most rigorous jobs with ease!



CVX6



The CVX6 in actual use

Code No.	120CVB
Model	CVX6
Pipe Capacity (in.)	1/8 - 6
Appropriate pipe material	Steel pipe, etc
Dimensions (D×W×H) mm	1198 × 1134 × 960
Weight (kg)	19.6
Length of chain (mm)	700

Bender

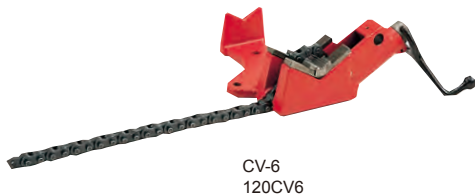
Effortlessly bends thin-walled tubes up to 3/4".



PIPE VICES

6A - 150A (1/8" - 6")

Ensure high durability and long life.



CV-6
120CV6



Vice Stand
120CVL

V0 - V4, CV-6 attachable*

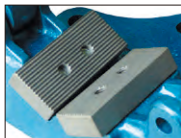


VL1
1201VL

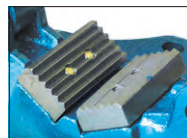


V0
1201V0

Comparison of jaws



V0-L



V0

Code No.	Model	Capacity (in.)	For
1201V0	V0 Vice	1/8 - 2	Steel Pipe
1201V1	V1 Vice	1/8 - 2 1/2	
1201V2	V2 Vice	1/8 - 3 1/2	
1201V3	V3 Vice	1/8 - 4	
1201V4	V4 Vice	1/8 - 6	
1201VL	VL1 Vice with legs	1/8 - 2 1/2	Externally Coated Pipes
120LV0	V0-L Vice	1/8 - 2	
120LV1	V1-L Vice	1/8 - 2 1/2	
120LV2	V2-L Vice	1/8 - 3	
120LV3	V3-L Vice	1/8 - 4	Steel Pipe
120LVL	VL1-L Vice with legs	1/8 - 2 1/2	
120CV6	CV-6 Chain Vice	1/8 - 6	

120CVL Vice Stand V0 - V4, CV-6 attachable*

* The following nuts and bolts (70 - 80 mm in length) are required to attach a vice to the vice stand. M10 x 80 mm (3 sets) for the V0 vice, and M12 x 80 mm (3 sets) for vices V1 - V4.

ROLL GROOVING MACHINES

No more worries about obtaining the perfect groove!

LIGHT GROOVE 150DX

25A - 400A (1" - 16")

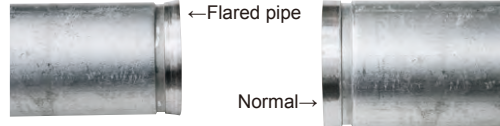
Standard Model: 2" - 6"

For on-site and workshop grooving of 1" - 16" Schedule 10 and, 1" - 12" Schedule 40 steel pipe.

Utilises REX's latest technology to minimise cost and improve efficiency. Self-centring head minimises pipe flare and secures the pipe firmly in the machine. Automatic pump and indicator lamp ensure stable grooving. Designed for maximum productivity and lowest cost per groove.

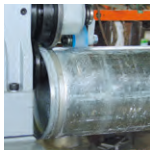
High precision machining avoids unwanted flared pipe ends.

Flared pipe ends mean the gasket can't be placed on the coupling, so the job needs to be done all over again. Furthermore, to avoid producing such defects needs great skill in aligning the pipe perfectly. REX' self-centering function means just about anyone can process pipes in a stable manner and with increased efficiency.



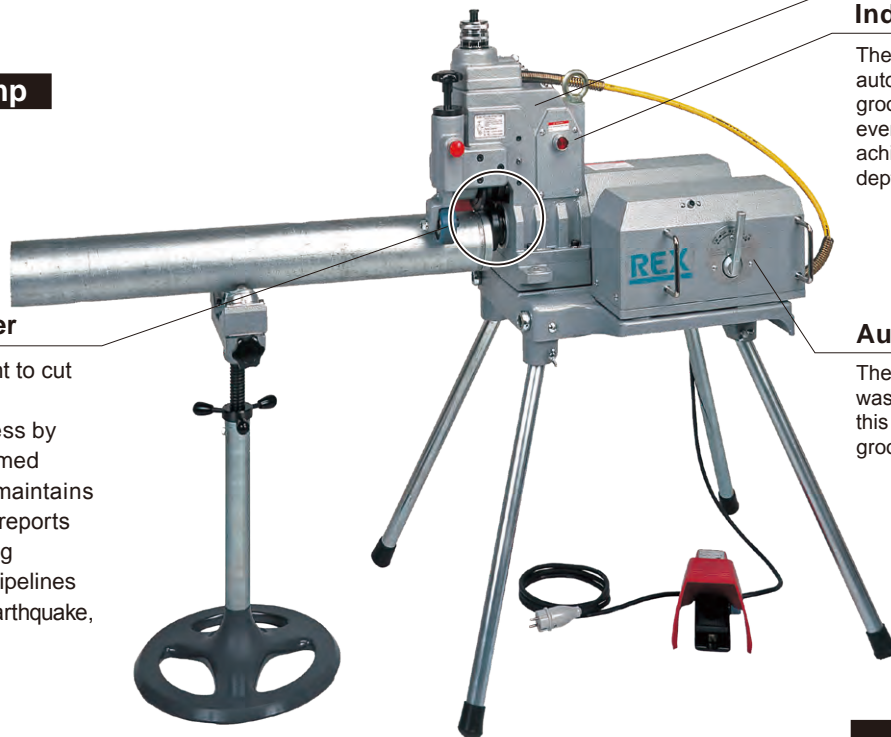
Automatic Pump

RG 150A



Roller

Roll grooving is different to cut grooving. Roll grooving is a process by which the pipe is deformed under pressure, which maintains its strength. Numerous reports indicate that roll grooving prevented damage to pipelines during the 1995 Kobe Earthquake, Japan.



341109
* Pipe support optional.

Indicator Lamp

The indicator lamp automatically lights up when grooving is complete so that even a novice can be sure of achieving the correct groove depth.

Automatic Pump

The electric powered pump was developed specifically for this machine to make accurate grooving easier.

RG-150A
341074

Hand Pump

RG 150

RG-150
341080

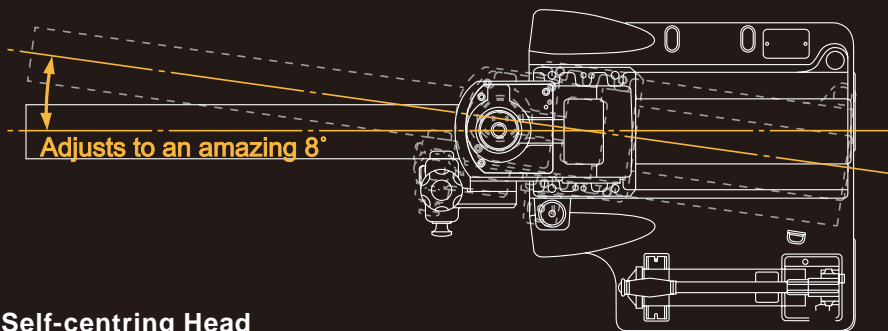


Standard Accessories:

Tool box, Spirit level, Spanner, T-wrench, Grease
341133: Roller Set 2" - 6"(Sch.10 - 40), 341125 Spacer 1" - 6"

Code No.	Model	Volatage(V)	Pump	Weight	Remarks
341071	RG-150A	220-230V 50Hz	Auto	85kg	
341074	RG-150A	220-230V 50Hz	Auto	85kg	CE with footswitch
341075	RG-150A	110V 50Hz	Auto	85kg	CE with footswitch
341080	RG-150	220-230V 50/60Hz	Hand	75kg	

Working Capacity (in)	1-16 Sch. 10 steel pipe 1-12 Sch. 40 steel pipe
Motor	700W Series Motor
Rotation speed(rpm)	49(unloaded)
Dimensions(mm)	D685 × W490 × H625



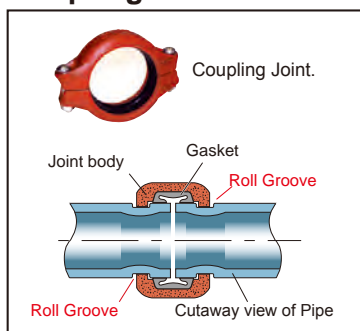
Self-centring Head

The head adjusts up to an amazing 8° to ensure a perfectly centred groove every time. The carrying handles also serve as guides to make setting pipes easier.



Raise the red knob on the head lock pin to release the self-centering head.

Coupling Joint



Guide roller prevents the pipe from detaching and eliminates vibration, so there's no need to place your hand on the pipe.

Easy grooving with a threading machine.

PORTABLE GROOVER H

25A - 400A (1" - 16")

Standard Model: 2" - 6"

RG-RH unit provides 16" grooving (Schedule 10) and Schedule 40 grooving up to 12".

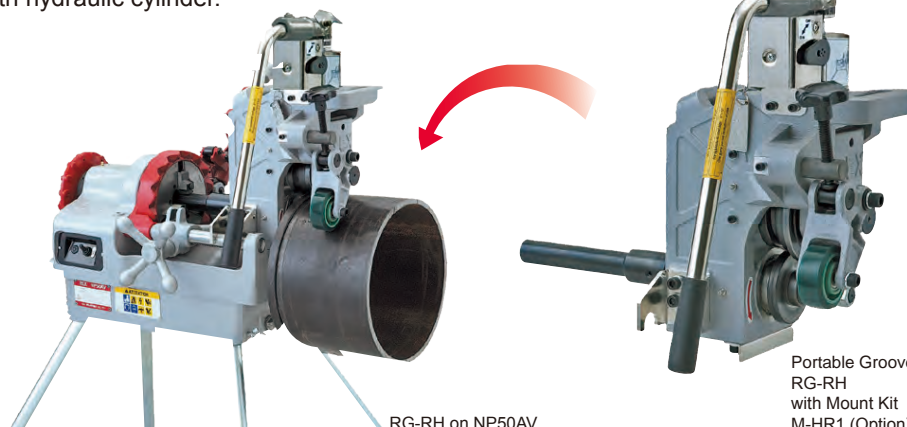
- Compact, light weight, powerful, and large capacity!
- Easy to mount on your threading machine.
- Easy operation with guide roller means there is no need to put your hand on the pipe.
- Incredibly light handle with hydraulic cylinder.



No need to remove carriage, reamer or Die-head



Hydraulic Cylinder



RG-RH on NP50AV

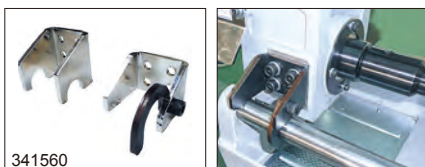
Portable Groover H
RG-RH
with Mount Kit
M-HR1 (Option)

Standard Accessories:

341133 Roller Set 2"- 6" (Sch. 10 - 40)

341125 Spacer 1"- 6"

(Mount Kit not included)



341560

Simple mount kit (option) provides adaptability to Rex 2", 3", 4" threading machines and #300.

Code No.	341506
Model	RG-RH
Working Capacity (in.)	1 - 16 Sch. 10 steel pipe 1 - 12 Sch. 40 steel pipe
Dimensions (D×W×H) mm	272 × 478 × 385*
Weight (kg)	35.5

* Excluding connecting shaft and pump handle

GROOVERS

PORTABLE GROOVER M/S

25A - 150A (1" - 6")

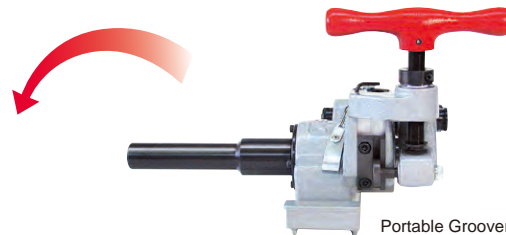
Standard Model: 2" - 6"

Just attach to a REX pipe threading machine for fast, easy grooving.

- Anti-slipping device enables safe, efficient processing.
- Groove depth easily adjusted.
- Special power booster facilitates light and easy operation.



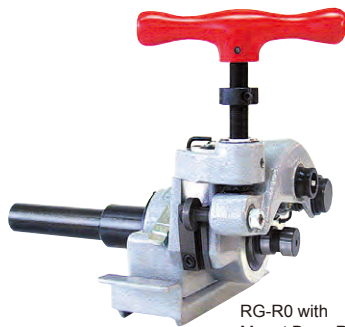
RG-R1 with FP50A



Portable Groover M
RG-R0 with Mount Base R1

For Steel Pipe

Portable Groover M



RG-R0 with
Mount Base R1

- Makes grooves on 1" to 6" Schedule 10 and 1" to 3" Schedule 40 steel pipes.
- Easily attached to REX N50A, R50A, P50A, NP50A, FP50A, N80A, S80A, NP80A, N100A, #300 or 300 Compact.
- Like the Light Groove 150DX, groove depth is easily adjusted. Power mechanism enables grooving with minimal force.
- Compact, lightweight, excellent durability.
- Mount the groover on any of the machines simply by replacing the mount base (5 types available).

Standard accessories :

- Mount base (Except RG-R0) 1 pc,
- Connecting shaft 1 pc,
- Socket head cap screw (M8×25) 4 pcs,
- Spring washer (8mm) 4 pcs, Hex key 3, 4, 5, 6 mm,
- Grease, Tool box

For Stainless Steel Pipe

Portable Groover S



RG-S1 with
Mount Base R1



Rollers for SUS

Precise grooving with special rollers

* Subject to confirmation of adaptability to SUS pipe in each country.

Code No.	Model	Applicable machine	Working Capacity	Weight (kg)
341505	RG-R0	No Mount Base	1" - 6" Sch. 10 - 20 1" - 3" Sch. 10 - 40 Standard Model For 2" - 6" Sch. 10 - 20 2" - 3" Sch. 10 - 40 (Roller set 341558)	12.0
341501	RG-R1	N50A, R50A, P50A, NP50A, FP50A		14.5
341502	RG-R2	N80A, S80A, NP80A		
-	RG-R3	N100A		
341503	RG-E1	#300		
341504	RG-E2	300 Compact		
341631	RG-S1	No Mount Base	Stainless Steel Pipe 30 - 150Su, 1" - 6" : Sch. 5S Standard Model S1- 30 - 50Su, 1"-1½" : Sch. 5S (Roller set 341635)	10.0
341632	RG-S2	No Mount Base	S2- 60 - 150Su, 2"-6" : Sch. 5S (Roller set 341636)	

Combined Motor and Groover Set FPG150M

25A - 150A (1" - 6")

Standard Model: 2" - 6"

Rex provides a great combination!

- FPG150M is a combined motor unit and Portable Groover M (RG-R0+M-R1).



FPG150M
341327

Code No.	Model	Voltage	Groover	Weight (kg)
341327	FPG150M CE 230V	230 V	RG-R1	55.0

Roller Set

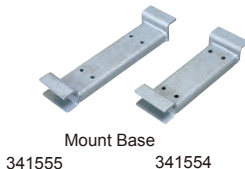
Standard		Optional			
					
341133	341112	341113	341111	341137	341136
Roller Set 2"- 6"	Main Shaft 1"- 1½"	Roller Set 1"- 1½"	Roller Set 8"- 12"	Roller Set 10"- 12"	Roller Set 14"- 16"

Spacer (Groove Depth Gauge)

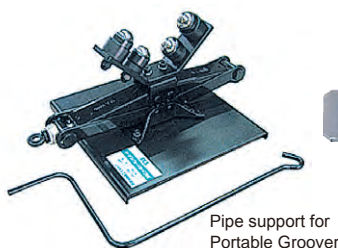
	
1" - 6"	8" - 12"
341125	341124



Mount Kit M-HR1
341560



Mount Base
341555 341554



Pipe support for
Portable Groover
341618



GV Gauge



Circumference GV Gauge
341132

Accessories for Groovers

Code No	Description	Light Groove	Portable Groover H	Portable Groover M	Portable Groover S
341111	Roller Set 8"-12" (8": Sch. 10 - 40, 10"-12": Sch. 10 - 30)	●	●		
341112	Main Shaft For Roller 1"-1½" (150DX)	●			
341141	Main Shaft For Roller 1"-1½" (RG-RH)		●		
341113**	Roller Set 1"-1½" (Sch. 10 - 40)	●	●		
341133	Roller Set 2"- 6" (Sch. 10 - 40)	●*	●*		
341137	Roller Set 10"-12" (Sch. 40)	●	●		
341136	Roller Set 14"-16" (Sch. 10) (150DX)	●			
341138	Roller Set 14"-16" (Sch. 10) (RG-RH)		●		
341118	Roller Set SUS 30 - 50Su 1" - 1½": Sch. 5S - 10S	●	●		
341119	Roller Set SUS 60 - 80Su 2" - 3": Sch. 5S - 10S	●	●		
341120	Roller Set SUS 100 - 150Su 4" - 6": Sch. 5S - 10S	●	●		
341551	Roller Set 1" (Sch. 10 - 40)			●	
341552	Roller Set 1¼ - 1½" (Sch. 10 - 40)			●	
341554	Mount Base R1 REX50A Machine			●	●
341555	Mount Base R2 REX80A Machine			●	●
341556	Mount Base E1 #300			●	●
341557	Mount Base E2 #300 Compact			●	●
341558	Roller Set 2" - 6" (2" - 3": Sch. 10 - 40, 3½" - 6": Sch. 10 - 20)			●*	
341559	Mount Base R3 REX N100A Machine			●	●
341560	Mount Kit M-HR1 REX 50A Machine		●		
341561	Mount Kit M-HR2 REX 80A Machine		●		
341562	Mount Kit M-HR3 REX N100A Machine		●		
341563	Mount Kit M-HE1 #300		●		
341618	Pipe support for Portable Groover			●	●
341635	Roller Set 30-50 Su				●*S1
341636	Roller Set 60-150 Su				●*S2
341180	Spacer 30-150 Su				●*
341124	Spacer 8" - 12"	●	●		
341125	Spacer 1" - 6"	●*	●*		
341121	GV Gauge 1"	●	●	●	
341122	GV Gauge 1¼"	●	●	●	
341123	GV Gauge 1½"	●	●	●	
341126	GV Gauge 2"	●	●	●	
341127	GV Gauge 2½"	●	●	●	
341128	GV Gauge 3"	●	●	●	
341129	GV Gauge 4"	●	●	●	
341130	GV Gauge 5"	●	●	●	
341131	GV Gauge 6"	●	●	●	
341132	Circumference GV Gauge	●	●	●	●

** to be set with Main shaft 341112 or 341141

* Standard Equipment

CORDLESS FLARE

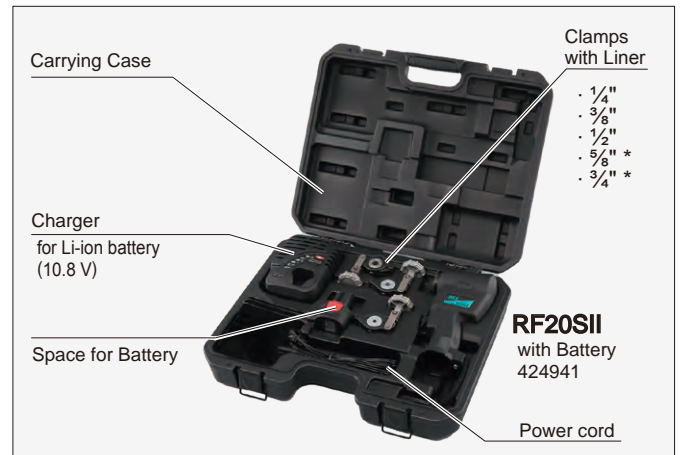
RF20SII

1/4" - 3/4"

Improved Performance and Ease of Handling!

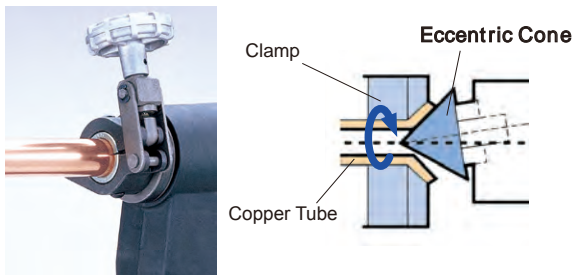


Standard Accessories



* Depends on specification

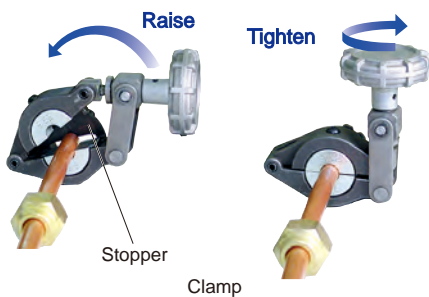
Eccentric Cone



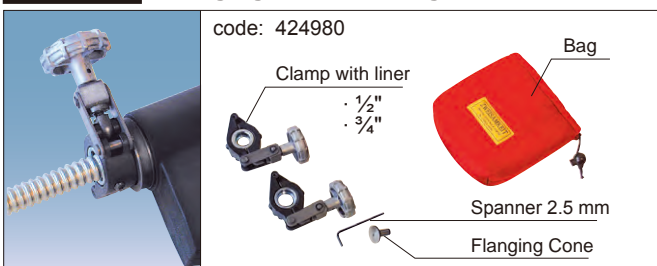
The eccentric cone moves forward with a rotary motion to gradually push and expand the inner diameter of the copper tube. The forward movement of the cone is then stopped by the clutch, which activates at a predetermined pressure. The flared surface of the copper tube is given a clean finish by the cone's rotary motion.

One-Action Mechanism

The clamped position of the copper tube is fixed using a stopper, eliminating unevenness when flaring.



Option Flanging tool set changes RF20S to RT20S



Specifications

Applicable Tube	: Copper Tubes (O-type, OL-type) JIS H3300 C1220T
Applicable Tube Size	: 1/4", 3/8", 1/2", 5/8" *, 3/4" *
Flare Type	: Supports Class 2 refrigerant (Supports R-410A)
Dimensions (LxWxH) mm	: 108 x 72 x 225 (108 x 72 x 261 with battery)
Time for flaring	: About 5 seconds
Flaring method	: Revolving eccentric cone under stable pressure
Revolution speed	: 280 rpm
Motor	: DC motor
Battery	: 10.8 V Li-ion (424982)

Code No.	Model	Voltage (V)	Weight (kg)	
			Body	with Battery
424911	RF20SII	100	1.135	1.320
424941	RF20SII	220		

Accessories

Code No.	Model
424981	RF20SC Lithium-ion Charger AC 100-240V KC
424961	RF20SC Lithium-ion Charger AC 100-240V A-plug
424985	RF20SC Lithium-ion Charger AC 100-240V C-plug
424950	Clamp without Liner for RF20S
424850	Liner 1/4" (6.35 mm)
424852	Liner 3/8" (9.52 mm)
424853	Liner 1/2" (12.70 mm)
424854	Liner 5/8" (15.88 mm)
424855	Liner 3/4" (19.05 mm)
424980	Flanging Tool Set
471991	Scraper
471992	Blade for Scraper 10 pcs Set
424956	Charger 100V for 9.6V NiCd Battery (for RF20N)
424960	Charger 220-230V for 9.6V NiCd Battery (for RF20N)
424894	Clamp with Flaring Bar (1/4", 3/8", 1/2")
424890	Hook

Battery Specifications

Capacity (mAh)	: 2,000
Charging time (min)	: 60 (approx)
Charges/Discharges	: 500 times
Dimensions (mm)	: L60 x W54 x H85

Code No.	Type	Output Voltage (V)	Weight (g)
424987	RF20SB Li-ion Battery	10.8	185

Charger Specifications

Charging time (min)	: 60 (approx)
Dimensions (mm)	: L146 x W109 x H61

Code No.	Battery Type	Input Power Supply	Weight (g)
424985	RF20SC Lithium-ion Charger	AC 100-240 V C-plug	335

CORDLESS FLANGE

RT20SII

 $\frac{1}{2}$ " - $\frac{3}{4}$ "Auto-flanging in 5 seconds! ($\frac{1}{2}$ " - $\frac{3}{4}$ " stainless flexible tube)

Carrying Case

RT20SII
424978

Specifications

Applicable tube	: M -13 ($\frac{1}{2}$ " (16.8 mm), M -15 ($\frac{3}{4}$ " (20.0 mm)
Number of flanges	: 2 or 3 ridges
Time for flanging	: About 5 seconds
Flanging method	: Revolving eccentric cone under stable pressure
Revolution speed	: 280 rpm
Motor	: DC motor
Battery	: 10.8 V Li-ion (424982)
Standard accessories	: Charger (424985), Clamps with Liner ($\frac{1}{2}$ ", $\frac{3}{4}$ "), Hex key (2.5 mm), Carrying Case

Code No.	Model	Voltage (V)	Weight (kg)	
			Body	with Battery
424978	RT20SII	220	1.135	1.320

Optional Accessories

Code No.	Model
424975	Clamp without Liner for RT20S
424777	Liner $\frac{1}{2}$ " (16.8 mm)
424778	Liner $\frac{3}{4}$ " (20.0 mm)

STAINLESS FLEXIBLE TUBE

M-13, M-15

Made of stainless steel SUS316L: strong and corrosion resistant.



Nut & Gasket

M-13: 170713
M-15: 170715
Stainless Flexible Tube

Code No.	Model	Contents
170713	M-13	10 m roll / package
170715	M-15	10 m roll / package

FLEXIBLE TUBE CUTTER / STRIPPER

8A - 32A

Prevents over feeding – safe, easy, and quick to use!

CLICK 25N

1713F5

8A-25A

The sound and feel of clicks inside the knob greatly reduce burrs at tube edge.

Click 25
1713F5Easy screw feeding blade - each click of the knob provides a $\frac{1}{8}$ rotation.

Stripper for plastic coat

1702FS



25N

1713F3

8A-25A

MINI 32N

1713F4

8A-32A



Cuts 8-32A (nominal size) tube, despite its light and compact body

- Plastic and polyurethane rollers enable smooth cutting with less twisting of external vinyl coat.
- Cuts stainless steel flexible tube precisely with fewer burrs and dents.
- Spare blade included as standard. (25N, CLICK25N only)

FLEXIBLE TUBE CUTTER / STRIPPER

Code No.	Model	Applicable sizes (A)	Weight (g)
1713F3	Flexible Tube Cutter 25N	8 - 25	245
1713F4	Flexible Tube Cutter MINI32N	8 - 32	220
1713F5	Flexible Tube Cutter CLICK 25N	8 - 25	255
424200	Cutter Wheel 20 for 1703F2*	-	23
1703F7	Cutter Wheel 25/32 for 1703F3-5*, 1713F3-5	-	-
1702FS	Stripper	8 - 32	80
170205	Blade for Stripper	-	-

* previous model

G-LINE SCOPE R2820



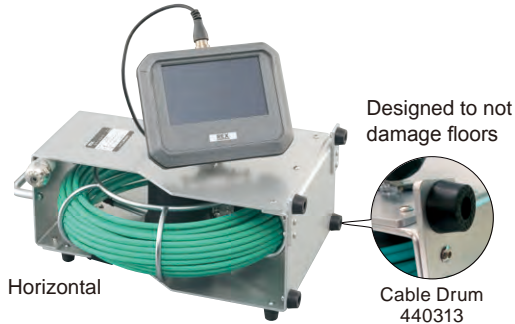
Introducing the new $\phi 28$ camera head camera with an amazing 2 million pixels!

Special Features

- Resolution 1920x1080 approximately 2 million pixels (Full HD)
- Adopts a large touch panel 5-inch monitor
- Swing monitor (up and down, left and right)
Added the ability to rotate from side to side instead of just raising it up and down.
- Built-in lithium ion battery
Can be used for 3.5 hours with 2.5H charging (standard value)
- Digital 3x tool
- Screen flip function
- Can be placed vertically or horizontally
- With distance display function
- Cable trimming can be corrected



5" inch Big Monitor



Horizontal

Designed to not damage floors

Cable Drum 440313



$\phi 28$

Vertical

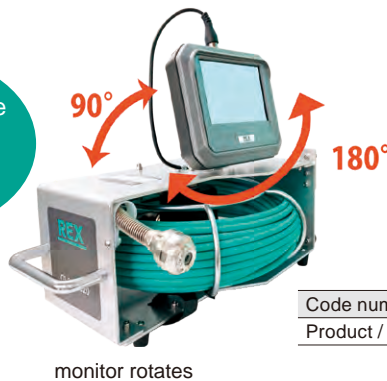
GLS-R2820



GLS-R2820 44R010

Applicable pipe diameter $\phi 30$ mm to $\phi 110$ mm

Cable length 20m



monitor rotates



Carrying Case 440314



Easy to carry



Skid 75 440371

Option

Code No.	Model
440371	Skid 75 for GLS-R2820

Pixel count comparison

GLS2820 300,000 pixels GLS-R2820 2 million pixels

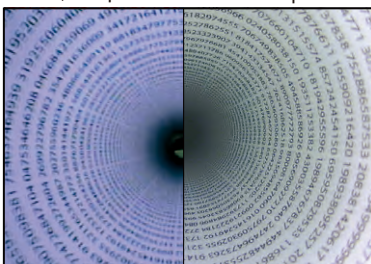
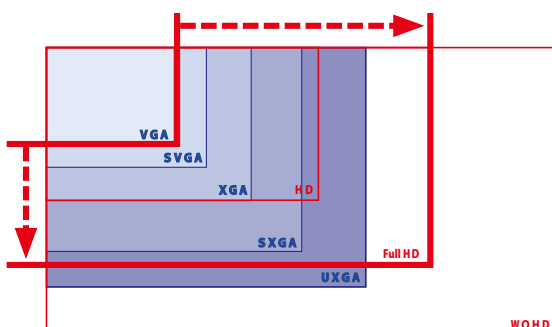


Image size comparison

The size became so large when I imported it to my computer.

GLS2820 VGA:640x480 pixel
GLS-R2820 Full HD:1920x1080 pixel



Code number	44R010	
Product / Model	G-Line Scope R2820	
Camera Head	Applicable pipe diameter	$\phi 30$ mm - $\phi 110$ mm
	Flexibility	Capable of passing through two 90° elbows (> $\phi 40$ mm)
	External Dimensions	$\phi 28$ mm x 39mm
	Waterproofing	Waterproof structure conforms to JIS-IP68 Waterproof to 20m
Lens	Illumination	White LEDs (10)
	Angle of view (air angle of view)	150°
Camera Cable	Diameter / Length	$\phi 6.6$ mm / 20m
	Sheath	HDPE
	Elastic body	$\phi 2.5$ mm FRP rod
Camera	Minimum bend radius	R100 (at normal temperatures)
	Imaging device	2,000,000 pixels C-MOS
Body	Weight	4.9kg ± 0.2 kg
	Dimensions	W: 280mm D: 195mm (with monitor folded) H: 355mm (including handle)
LCD Monitor	Display device	5" TFT LCD colour monitor
	Number of display dots	800 x 480 (WVGA)
Data storage format	Still image recording / playback	Still images can be recorded and played back using JPEG format.
	File format	Video : mp4
	Data storage medium	micro SD Card (CLASS10 or higher)
	Distance meter	Cable pull-out length can be displayed in the range of 0 to 20m (distance can be reset) error approximately $\pm 5\%$
Video output	Detection method	Detected by cable drum rotation speed
	Screen display	Display each status on screen (date and time, distance display, battery status)
	TV System	NTSC
Power supply	White balance	Fixed
	Video output	HDMI
Built-in battery	Input	USB TYPE-C connector DC5V3.0A
	Type	Lithium-ion battery AC 100V-240V 50/60 Hz
Operating temperature	Performance guarantee	Temperature : 0°C to +40°C Humidity : 30-90%Rh (non-condensing)
	Guaranteed operation	Temperature : -10°C to +45°C Humidity : 30-90%Rh (non-condensing)
Carrying case	Dimensions	440(W) x 300(D) x 315(H) mm
	Weight	Approx. 3.5kg

*A microSD card adapter is included.

PLASTIC PIPE TOOLS

Plastic Pipe Cutter Hyper Saw XS150S / Cutter Guide

Double insulation **89 mm - 355 mm**



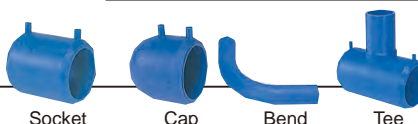
Code No.	Model	Applicable pipe (mm)	Weight (kg)
380160	Hyper Saw XS150S 220V	89 - 216	3.9
381500	Plastic Pipe Cutter Guide SV200		5.0
314051	Plastic Pipe Cutter Guide SV250	89 - 250	7.0
314052	Plastic Pipe Cutter Guide SV355	89 - 355	8.5

Saw Blade for Plastic Pipe

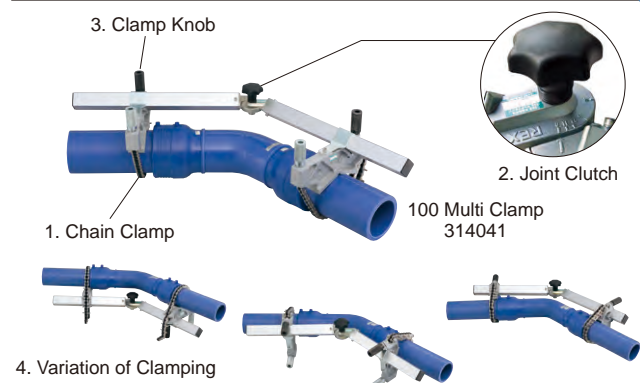
Code No.	Model	Applicable pipe (mm)
381555	Saw Blade for Rex Hyper Saw No. 25	89 - 216
314055	Saw Blade 450 for Plastic Pipe	89 - 250
314056	Saw Blade 480 for Plastic Pipe	89 - 355

Plastic Pipe tool Multi-clamp

Clamp for socket joint ▶



50 - 200



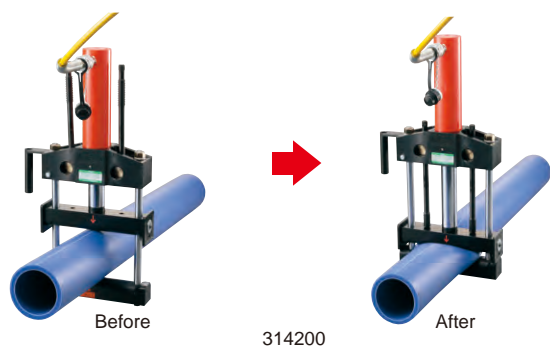
- Chain clamp allows for wide range of applicable sizes.
100: nominal size 50, 75, 100 200: nominal size 100, 150, 200
- Easy angle adjustment: 32 teeth on clutch for angle adjustment.
- Clamp knob for easy fastening.
Large clamp knob and built-in screw improves maintenance.
- 4-way clamp setting.
4 ways of setting: upper, lower, outside and inside.

Code No.	Model	Applicable Size (Nominal)	Applicable joint
314041	100-II Multi Clamp	50 - 65 - 75 - 100	Socket, Bend, T-type, Single socket (S.S.) straight, S.S. bend, S.S. Tee
314042	200-II Multi Clamp	100 - 125 - 150 - 200	

SHUT-OFF TOOL 50, 75, 100

For sale in Japan only

25 - 100



Code No.	Model	Applicable Size (Nominal)
310488	Shut-off Tool 50-II	25 - 50
310493	Hydraulic Shut-off Tool 75	25 - 75
311400	Hydraulic Shut-off Tool 100 for Gas	50 - 100
314200	Hydraulic Shut-off Tool 100 for Water	50 - 100
310495	Hydraulic Pump for SoT.100	-
310496	Hydraulic Pump Hose for SoT.100	-

PE PIPE SCRAPER / PE Pipe Scraper

314140-314145



Code No.	Model	Applicable pipe size (Nominal)
314140	Scraper AW20	20
314141	Scraper AW25 / Gas25	25
314142	Scraper AW30 / Gas30	30
314143	Scraper AW40 / Gas40	40
314144	Scraper AW50 / Gas50	50
314145	Scraper AW75 / Gas75	75
314153	Scraper JW50	50
314154	Scraper JW75	75
314165	Scraper Joint	-
314160	Scraper Blade 20	20
314161	Scraper Blade 25-40	25 - 40
314162	Scraper Blade 50-75	50 - 75

High-efficiency Oxygen Solution System

High-efficiency Oxygen Solution System

O₂max

RS-10/20/30/50

Provides high density oxygenated water produced in a tank, instead of direct aeration in a pool

The ultimate solution for improving water quality in aquaculture farms

Special Features

- The oxygen solution is about 5 times greater than in the natural state (internal data)
- Accelerates growth of aquatic life, with less cost
- Control system with warning lamp
- Removes nitrogen
- Resin body protects from corrosion by sea water or copper ion water.



Code	403502 (403503)	403504 (403505)	403506 (403507)	403508 (403509)
Model	RS-10	RS-20	RS-30	RS-50
Recommended discharge rate (L/min)	120	400	700	900
Power consumption (W/kw)	905 (0.75)	2760 (2.2)	4580 (3.7)	7000 (5.5)
Rated current (A)	3.7	10.2	17.2	25.3
Motor	3-phase AC 200V 50Hz (60Hz)			
Dimensions (mm)	W740 x D740 x H1853	W915 x D915 x H2114	W915 x D915 x H1989	W1120 x D1190 x H1885
Weight (kg)	190	258	285	340

Oxygen generator RSN-15L



Control system equipped with warning lamp for safe operation

Oxygen generator RSN-15L
403010 / 403015

Code No.	403010 (403015)
Dimensions (mm)	W1300 x D650 x H1300
Weight (kg)	230
Motor	3-phase AC 200V 50Hz (60Hz)
Power consumption	1506W
O ₂ flow pressure	0.06MPa - 0.1MPa
O ₂ flow rate	1 - 7L x 2 (Total 14L)
O ₂ density	70 - 93%
Ambient temperature	5 - 40°C
Ambient moisture	80% or less
Noise rate	50db (2m away)

* O₂ flow rate is adjustable.

Micro-bubbler RV-007

Clogging indication tube safeguards a steady water flow



Micro-bubbler RV-007
403500

Code No.	403501 (403500)
Dimensions (mm)	W460 x D850 x H540
Weight (kg)	28
Motor	3-phase AC 200V 50Hz(60Hz)
Power consumption	1500W
Rated current	7.1A (7.3A)

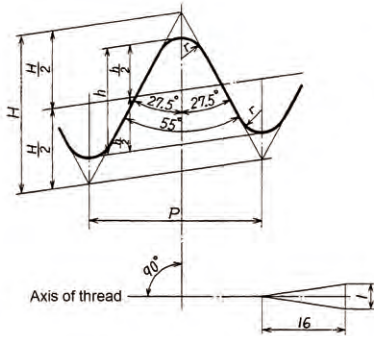
Taper Pipe Thread JIS B 0203:1999* (BSPT)

Extracted and partly modified from JIS B 0203:1999. For further information, please refer to JSA, Japanese Standards Association, <https://www.jsa.or.jp/en/>

Inspection The threads manufactured in accordance with this Annex shall, as a rule, be inspected with limit gauge for taper screw thread specified in annex (normative) to JIS B 0253.

Attached Table 1 Basic Thread Profile, Basic Dimensions and Tolerances

Basic profile applied for taper external and taper internal threads



Thick solid line shows the basic thread profile

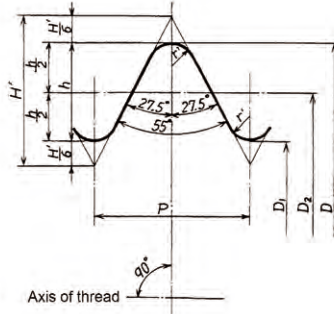
$$P = \frac{25.4}{n}$$

$$H = 0.960\ 237\ P$$

$$h = 0.640\ 327\ P$$

$$r = 0.137\ 278\ P$$

Basic profile applied for parallel internal threads



Thick solid line shows the basic thread profile

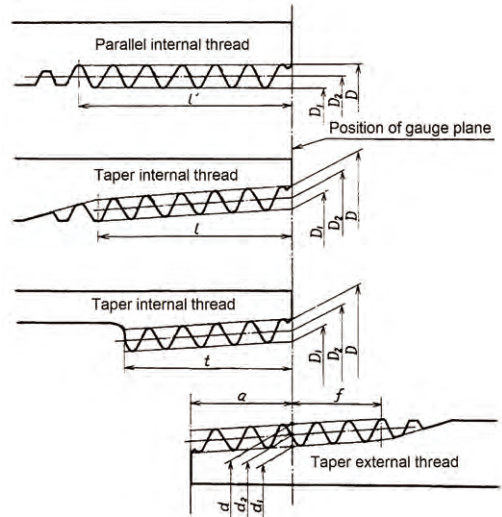
$$P = \frac{25.4}{n}$$

$$H' = 0.960\ 491\ P$$

$$h = 0.640\ 327\ P$$

$$r' = 0.137\ 329\ P$$

Fitting between taper external thread and taper internal or parallel internal thread



Attached Table 1 Basic Thread Profile, Basic Dimensions and Tolerances (concluded)

(Unit: mm)

Designation of thread size ⁽³⁾	Thread				Gauge diameter			Position of gauge plane			Tolerance on D , D_2 and D_1 of parallel internal thread	Length of useful thread (min.)				Size of carbon steel pipe for ordinary piping (Reference)	
	Number of threads (in 25.4mm)	Pitch (informative)	Height of thread	Radius	External thread			External thread		Internal thread		From position of gauge plane to larger diameter end	When there is incomplete thread part		Taper internal thread, parallel internal thread	Outside diameter	Thickness
					Major dia.	Pitch dia.	Minor dia.	From pipe end	At pipe end	From position of gauge plane to smaller diameter end			Taper internal thread	Parallel internal thread			
					d	d_2	d_1	Gauge length	Axial tolerance								
					Internal thread			From position of gauge plane to smaller diameter end	From end of pipe or coupler	(*)							
Major dia.	Pitch dia.	Minor dia.	f	l	l'	l											
R $\frac{1}{8}$	28	0.907 1	0.581	0.12	7.723	7.142	6.561	3.97	±0.91	±1.13	±0.071	2.5	6.2	7.4	4.4	-	-
R $\frac{1}{4}$	28	0.907 1	0.581	0.12	9.728	9.147	8.566	3.97	±0.91	±1.13	±0.071	2.5	6.2	7.4	4.4	10.5	2.0
R $\frac{3}{8}$	19	1.336 8	0.856	0.18	13.157	12.301	11.445	6.01	±1.34	±1.67	±0.104	3.7	9.4	11.0	6.7	13.8	2.3
R $\frac{1}{2}$	19	1.336 8	0.856	0.18	16.662	15.806	14.950	6.35	±1.34	±1.67	±0.104	3.7	9.7	11.4	7.0	17.3	2.3
R $\frac{3}{4}$	14	1.814 3	1.162	0.25	20.955	19.793	18.631	8.16	±1.81	±2.27	±0.142	5.0	12.7	15.0	9.1	21.7	2.8
R1	14	1.814 3	1.162	0.25	26.441	25.279	24.117	9.53	±1.81	±2.27	±0.142	5.0	14.1	16.3	10.2	27.2	2.8
R1	11	2.309 1	1.479	0.32	33.249	31.770	30.291	10.39	±2.31	±2.89	±0.181	6.4	16.2	19.1	11.6	34	3.2
R1 $\frac{1}{4}$	11	2.309 1	1.479	0.32	41.910	40.431	38.952	12.70	±2.31	±2.89	±0.181	6.4	18.5	21.4	13.4	42.7	3.5
R1 $\frac{1}{2}$	11	2.309 1	1.479	0.32	47.803	46.324	44.845	12.70	±2.31	±2.89	±0.181	6.4	18.5	21.4	13.4	48.6	3.5
R2	11	2.309 1	1.479	0.32	59.614	58.135	56.656	15.88	±2.31	±2.89	±0.181	7.5	22.8	25.7	16.9	60.5	3.8
R2 $\frac{1}{2}$	11	2.309 1	1.479	0.32	75.184	73.705	72.226	17.46	±3.46	±3.46	±0.216	9.2	26.7	30.1	18.6	76.3	4.2
R3	11	2.309 1	1.479	0.32	87.884	86.405	84.926	20.64	±3.46	±3.46	±0.216	9.2	29.8	33.3	21.1	89.1	4.2
R4	11	2.309 1	1.479	0.32	113.030	111.551	110.072	25.40	±3.46	±3.46	±0.216	10.4	35.8	39.3	25.9	114.3	4.5
R5	11	2.309 1	1.479	0.32	138.430	136.951	135.472	28.58	±3.46	±3.46	±0.216	11.5	40.1	43.5	29.3	139.8	4.5
R6	11	2.309 1	1.479	0.32	163.830	162.351	160.872	28.58	±3.46	±3.46	±0.216	11.5	40.1	43.5	29.3	165.2	5.0

Notes ⁽³⁾: This designation is for taper external threads, and for taper internal threads and parallel internal threads, the notation R shall be substituted by Rc or Rp.

⁽⁴⁾: In case of the taper thread, length from position of gauge plane to smaller diameter end, and in case of parallel internal thread, length from the end of pipe or coupler.

Remarks 1: The thread shall be perpendicular to the axis, and the pitch shall be measured in parallel with the axis.

2: The length of useful thread is the length of completely screwed part, except the last several threads which may be truncated at the crest by its intersection with the cylindrical surface of the pipe or coupler. The chamfered end of the pipe or coupler, is included in the length of useful thread part.

Technical Information

Making the Best Threads

How you cut steel pipes has a great influence on the shape of a thread

1) Use the most appropriate cutting tool for the type of pipe used.

Depending on your intended use, refer to the following for cutting steel pipes used for construction equipment.


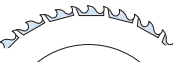

Type	Blade	Appropriate REX Products	Steel Pipe	Stainless Steel Pipe
Band saw cutting machine	 Band saw	Mantis 125/120A/180WS/180WA/270A	OK	OK
Circular saw cutting machine	 Circular saw	Carbide cutter TC-20 -150	OK	×
Pipe cutter	 Cutter wheel	Cutter on pipe machine (standard equipment)	OK	OK*

Table 1. Types of Cutter and their use

* Optional cutter wheel

2) Cutting precision has a great influence on the shape of the thread.

Only use pipes with a flat, right-angled cut. Avoid using pipes with a slant or step of more than 1 mm. (Fig. 1)

- When a thread is cut on a steel pipe that has been correctly cut at right angles, the 4 dies work in unison to cut a perfect thread. (Fig. 2)
- When a thread is cut on a steel pipe where the end of the pipe is slanted or has steps, the result is a polygonal thread or a pipe of uneven thickness. (Fig. 3)

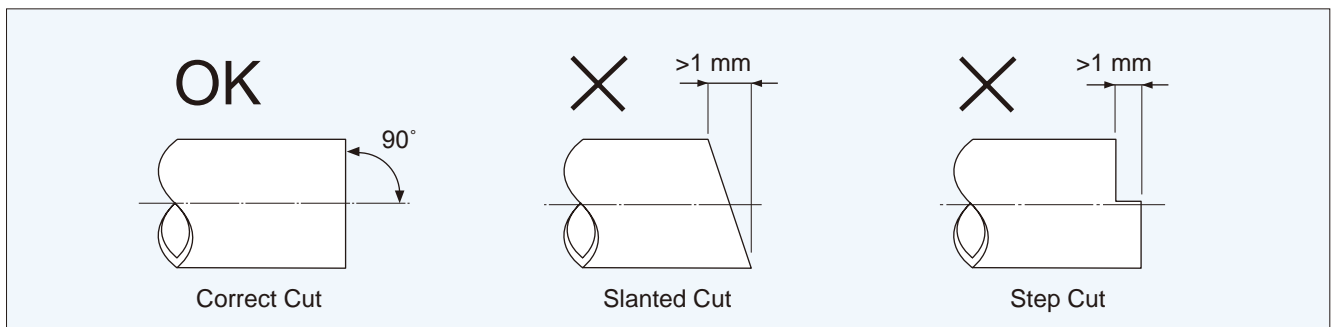


Fig. 1 Acceptable and unacceptable pipe ends

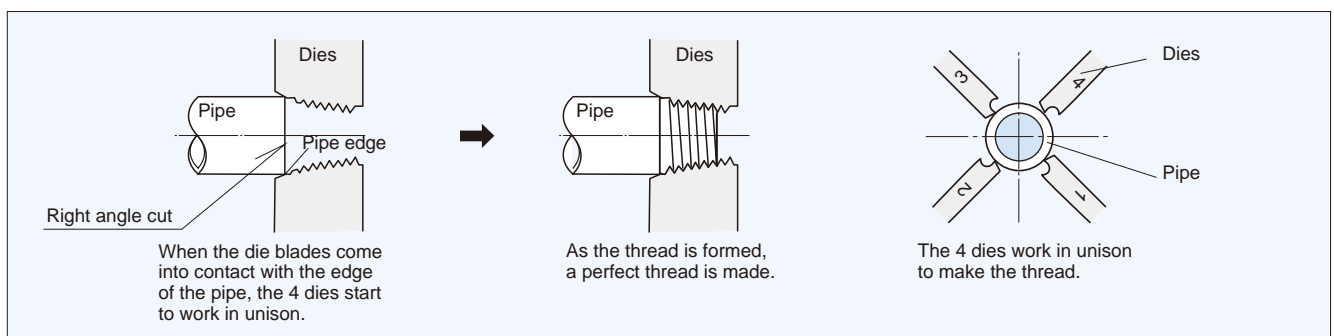


Fig. 2 Principle of cutting threads with a set of dies

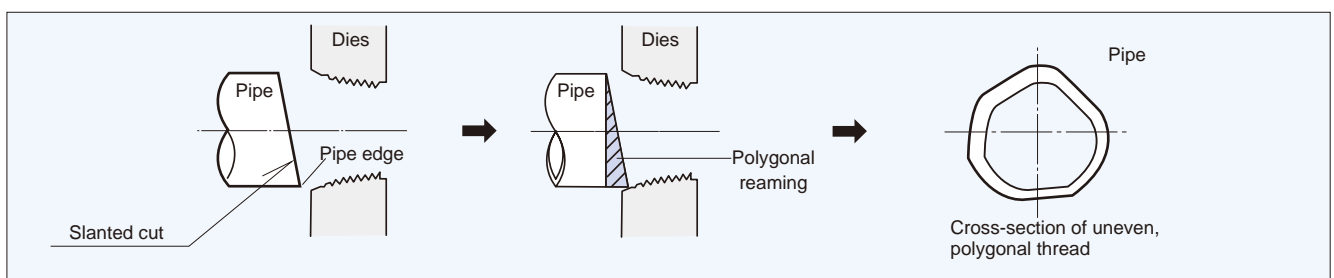


Fig. 3 Principle of polygonal threads

Using the right oil means consistent finishes and increases the life of the dies

1) Cutting oil comes in 3 types: for use with tap water pipes, general plumbing, and stainless steel pipes.

As shown in the table below, use the correct cutting oil according to the type of pipe. (Table 2)

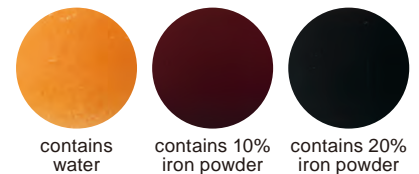
Note: Using cutting oil for stainless steel on steel pipes will result in imperfect threads and leakages.

Cutting oil	Type of pipe	Steel pipes for tap water	Stainless steel pipes	General plumbing pipes
For tap water pipes 50W-R, N50W		OK	×	OK
For general plumbing 246-R, N246		×	×	OK
For stainless steel pipes 100SW-RN		×	OK	×

Table 2. Appropriate cutting oil

2) Changing cutting oil, and causes of a reduction in oil performance

If any of the following occurs, it means it is time to change the cutting oil.



Problem	Cause
If the oil becomes cloudy	This is the result of water getting mixed into the oil. If the cutting oil contains more than 20% water, the life of the dies will be drastically reduce.
If the oil turns black	When the amount of oil flowing from the die head is reduced, the surfaces where the pipe is cut get very hot and smoke is produced. This greatly reduces the performance of the oil.
If the oil becomes 'shiny' caused by metal powder	This means that microscopic colloidal sediment or metal powder has become mixed in with the oil. Change the oil.

3) Amount of cutting oil

The oil coming from the Die-head should flow continuously without interruption, and no smoke should be produced.

Inspecting the Thread

After making a thread, inspect it both visually and with a thread gauge to ensure it is accurate.

Inspection with a tapered thread ring gauge

ISO 7/1 (JIS B0203) Male Tapered Thread for Pipe

a: standard distance from pipe edge

b, b': allowance from pipe edge along the axis

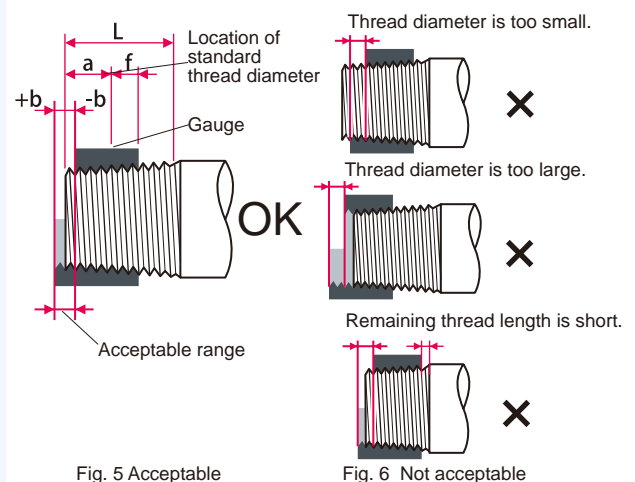
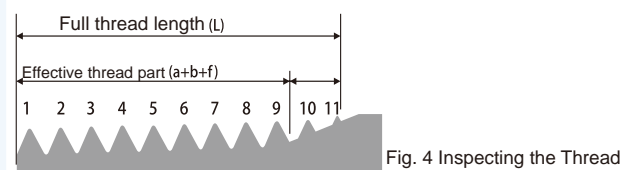
f: Necessary effective thread portion (minimum)

Thread is acceptable if the pipe edge is located between b and b' after you screw the pipe thread into the ring gauge with your hand.

When the male thread is screwed into the taper thread ring gauge by hand, if the end face of the male thread is between the notches -b and +b as shown in Figure 5, it is passed, and if it is out of place, it is rejected.

To pass, the full thread length (L) must have three or more threads from the large diameter end face of the gauge, and if the thread length is less than three threads, it is too short and fails.

Gauge: see page 33.



Technical Information

Steel pipes:

Carbon steel pipes for ordinary piping : SGP

Carbon steel pipes for pressure service : STPG

Nominal size		Outside diameter (mm)	SGP (JIS G3452)	STPG (JIS G3454)						
				Nominal thickness						
A	B			Sch10	Sch20	Sch30	Sch40	Sch60	Sch80	
		Wall thickness (mm)								
6	1/8"	10.5	2.0	-	-	-	1.7	2.2	2.4	
8	1/4"	13.8	2.3	-	-	-	2.2	2.4	3.0	
10	3/8"	17.3	2.3	-	-	-	2.3	2.8	3.2	
15	1/2"	21.7	2.8	-	-	-	2.8	3.2	3.7	
20	3/4"	27.2	2.8	-	-	-	2.9	3.4	3.9	
25	1"	34.0	3.2	-	-	-	3.4	3.9	4.5	
32	1 1/4"	42.7	3.5	-	-	-	3.6	4.5	4.9	
40	1 1/2"	48.6	3.5	-	-	-	3.7	4.5	5.1	
50	2"	60.5	3.8	-	3.2	-	3.9	4.9	5.5	
65	2 1/2"	76.3	4.2	-	4.5	-	5.2	6.0	7.0	
80	3"	89.1	4.2	-	4.5	-	5.5	6.6	7.6	
90	3 1/2"	101.6	4.2	-	4.5	-	5.7	7.0	8.1	
100	4"	114.3	4.5	-	4.9	-	6.0	7.1	8.6	
125	5"	139.8	4.5	-	5.1	-	6.6	8.1	9.5	
150	6"	165.2	5.0	-	5.5	-	7.1	9.3	11.0	
200	8"	216.3	5.8	-	6.4	7.0	8.2	10.3	12.7	
250	10"	267.4	6.6	-	6.4	7.8	9.3	12.7	15.1	
300	12"	318.5	6.9	-	6.4	8.4	10.3	14.3	17.4	
350	14"	355.6	7.9	6.4	7.9	9.5	11.1	15.1	19.0	
400	16"	406.4	7.9	6.4	7.9	9.5	12.7	16.7	21.4	

Stainless steel pipes (JIS G3459)

Nominal size		Outside diameter (mm)	Nominal thickness				
			Sch5S	Sch10S	Sch20S	Sch40	Sch80
A	B		Wall thickness (mm)				
6	1/8"	10.5	1.0	1.2	1.5	1.7	2.4
8	1/4"	13.8	1.2	1.65	2.0	2.2	3.0
10	3/8"	17.3	1.2	1.65	2.0	2.3	3.2
15	1/2"	21.7	1.65	2.1	2.5	2.8	3.7
20	3/4"	27.2	1.65	2.1	2.5	2.9	3.9
25	1"	34.0	1.65	2.8	3.0	3.4	4.5
32	1 1/4"	42.7	1.65	2.8	3.0	3.6	4.9
40	1 1/2"	48.6	1.65	2.8	3.0	3.7	5.1
50	2"	60.5	1.65	2.8	3.5	3.9	5.5
65	2 1/2"	76.3	2.1	3.0	3.5	5.2	7.0
80	3"	89.1	2.1	3.0	4.0	5.5	7.6
90	3 1/2"	101.6	2.1	3.0	4.0	5.7	8.1
100	4"	114.3	2.1	3.0	4.0	6.0	8.6
125	5"	139.8	2.8	3.4	5.0	6.6	9.5
150	6"	165.2	2.8	3.4	5.0	7.1	11.0
200	8"	216.3	2.8	4.0	6.5	8.2	12.7
250	10"	267.4	3.4	4.0	6.5	9.3	15.1
300	12"	318.5	4.0	4.5	6.5	10.3	17.4
350	14"	355.6	-	-	-	11.1	19.0
400	16"	406.4	-	-	-	12.7	21.4

Rigid steel conduit (JIS C8305)

Thicker conduit

Nominal size	Outside diameter (mm)	Thickness (mm)
G**(PF*)		
1/2" (16)	21.0	2.3
3/4" (22)	26.5	2.3
1" (28)	33.3	2.5
1 1/4" (36)	41.9	2.5
1 1/2" (42)	47.8	2.5
2" (54)	59.6	2.8
2 1/2" (70)	75.2	2.8
3" (82)	87.9	2.8
3 1/2" (92)	100.7	3.5
4" (104)	113.4	3.5

Thinner conduit

Nominal size	Outside diameter (mm)	Thickness (mm)
C***		
19	19.1	1.6
25	25.4	1.6
31	31.8	1.6
39	38.1	1.6
51	50.8	1.6
63	63.5	2.0
75	76.2	2.0

***Thread CTC: JIS C 8305 Appendix, former JIS B 0204

*Thread PF: former JIS B 0202

**Thread CTG: JIS C 8305 Appendix, former JIS B 0204, equivalent to the Thread G (BSPP): JIS B 0202/ISO 228-1

Light gauge stainless tube for ordinary piping (JIS G3448)

Nominal size	Outside diameter (mm)	Thickness (mm)
Su		
8	9.52	0.7
10	12.7	0.8
13	15.88	0.8
20	22.22	1.0
25	28.58	1.0
30	34.0	1.2
40	42.7	1.2
50	48.6	1.2
60	60.5	1.5
75	76.3	1.5
80	89.1	2.0
100	114.3	2.0
125	139.8	2.0
150	165.2	3.0

Stainless steel sanitary pipes (JIS G3447)

Outside diameter (mm)	Thickness (mm)
25.4	1.2
31.8	1.2
38.1	1.2
50.8	1.5
63.5	2.0
76.3	2.0
89.1	2.0
101.6	2.0
114.3	3.0
139.8	3.0
165.2	3.0

Steel pipe : EN10255 (transition from BS1387)

Nominal size	Type L2(L)			Series M&H		M	H
	Outside diameter (mm)		Wall Thickness (mm)	Outside diameter (mm)		Wall Thickness (mm)	Wall Thickness (mm)
	Min.	Max.		Min.	Max.		
6 1/8"	-	-	-	9.8	10.6	2.0	2.6
8 1/4"	13.2	13.6	1.8	13.2	14.0	2.3	2.9
10 3/8"	16.7	17.1	1.8	16.7	17.5	2.3	2.9
15 1/2"	21.0	21.4	2.0	21.0	21.8	2.6	3.2
20 3/4"	26.4	26.9	2.3	26.5	27.3	2.6	3.2
25 1"	33.2	33.8	2.6	33.3	34.2	3.2	4.0
32 1 1/4"	41.9	42.5	2.6	42.0	42.9	3.2	4.0
40 1 1/2"	47.8	48.4	2.9	47.9	48.8	3.2	4.0
50 2"	59.6	60.2	2.9	59.7	60.8	3.6	4.5
65 2 1/2"	75.2	76.0	3.2	75.3	76.6	3.6	4.5
80 3"	87.9	88.7	3.2	88.0	89.5	4.0	5.0
100 4"	113.0	113.9	3.6	113.1	115.0	4.5	5.4
125 5"	-	-	-	138.5	140.8	5.0	5.4
150 6"	-	-	-	163.9	165.1	5.0	5.4

Light blue: not in BS1387

Light green: different from BS1387

Copper tube for construction piping (JIS H3300)

Nominal size		Outside diameter (mm)	Thickness (mm)	
			M type	L type
A	B		Water Supply	Gas and water supply
8	1/4"	9.52	-	0.76
10	3/8"	12.70	0.64	0.89
15	1/2"	15.88	0.71	1.02
-	5/8"	19.05	-	1.07
20	3/4"	22.22	0.81	1.14
25	1"	28.58	0.89	1.27
32	1 1/4"	34.92	1.07	1.40
40	1 1/2"	41.28	1.24	1.52
50	2"	53.98	1.47	1.78

Copper tube for refrigerant piping (JIS H3300)

Nominal size	Outside diameter (mm)	Thickness (mm)
1/4"	6.35	0.8
3/8"	9.52	0.8
1/2"	12.70	0.8
5/8"	15.88	1.0
3/4"	19.05	1.0
1"	22.22	1.0
1 1/4"	25.40	1.0
1 1/2"	28.58	1.0
1 3/4"	31.75	1.1
2"	34.92	1.1
2 1/2"	38.10	1.15
3"	41.28	1.2
3 1/4"	44.45	1.25
4"	50.80	1.4

Steel Pipe: ASME / ANSI B36.10

Nominal size		Outside Diameter		Nominal Thickness															
				Schdule 10		Schdule 20		Schdule 30		STD		Schdule 40		XS		Schdule 60		Schdule 80	
				Wall Thickness															
A	B	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
6	½"	10.3	0.405	-	-	-	-	-	-	1.73	0.068	1.73	0.068	2.41	0.095	-	-	2.41	0.095
8	¾"	13.7	0.540	-	-	-	-	-	-	2.24	0.088	2.24	0.088	3.02	0.119	-	-	3.02	0.119
10	⅝"	17.1	0.675	-	-	-	-	-	-	2.31	0.091	2.31	0.091	3.20	0.126	-	-	3.20	0.126
15	⅜"	21.3	0.840	-	-	-	-	-	-	2.77	0.109	2.77	0.109	3.73	0.147	-	-	3.73	0.147
20	¾"	26.7	1.050	-	-	-	-	-	-	2.87	0.113	2.87	0.113	3.91	0.154	-	-	3.91	0.154
25	1"	33.4	1.315	2.8	0.109	-	-	-	-	3.38	0.133	3.38	0.133	4.55	0.179	-	-	4.55	0.179
32	1¼"	42.2	1.660	2.8	0.109	-	-	-	-	3.56	0.140	3.56	0.140	4.85	0.191	-	-	4.85	0.191
40	1½"	48.3	1.900	2.8	0.109	-	-	-	-	3.68	0.145	3.68	0.145	5.08	0.200	-	-	5.08	0.200
50	2"	60.3	2.375	2.8	0.109	-	-	-	-	3.91	0.154	3.91	0.154	5.54	0.218	-	-	5.54	0.218
65	2½"	73.0	2.875	3.1	0.120	-	-	-	-	5.16	0.203	5.16	0.203	7.01	0.276	-	-	7.01	0.276
80	3"	88.9	3.500	3.1	0.120	-	-	-	-	5.49	0.216	5.49	0.216	7.62	0.300	-	-	7.62	0.300
90	3½"	101.6	4.000	3.1	0.120	-	-	-	-	5.74	0.226	5.74	0.226	8.09	0.318	-	-	8.08	0.318
100	4"	114.3	4.500	3.1	0.120	-	-	-	-	6.02	0.237	6.02	0.237	8.56	0.337	-	-	8.56	0.337
125	5"	141.3	5.563	3.4	0.134	-	-	-	-	6.55	0.258	6.55	0.258	9.53	0.375	-	-	9.53	0.375
150	6"	168.3	6.625	3.4	0.134	-	-	-	-	7.11	0.280	7.11	0.280	10.97	0.432	-	-	10.97	0.432
200	8"	219.1	8.625	3.8	0.140	6.35	0.250	7.04	0.277	8.18	0.322	8.18	0.322	12.70	0.500	10.31	0.406	12.70	0.500
250	10"	273.1	10.750	4.2	0.165	6.35	0.250	7.80	0.307	9.27	0.365	9.27	0.365	12.70	0.500	12.70	0.500	15.09	0.594
300	12"	323.9	12.750	4.6	0.180	6.35	0.250	8.38	0.330	9.53	0.375	10.31	0.406	12.70	0.500	14.27	0.562	17.48	0.688
350	14"	355.6	14.000	6.4	0.250	7.92	0.312	9.53	0.375	9.53	0.375	11.13	0.438	12.70	0.500	15.09	0.594	19.05	0.750
400	16"	406.4	16.000	6.4	0.250	7.92	0.312	9.53	0.375	9.53	0.375	12.70	0.500	12.70	0.500	16.66	0.656	21.44	0.844
450	18"	457.2	18.000	6.4	0.250	7.92	0.312	11.13	0.438	9.53	0.375	14.27	0.562	12.70	0.500	19.05	0.750	23.83	0.938
500	20"	508.0	20.000	6.4	0.250	9.53	0.375	12.70	0.500	9.53	0.375	15.09	0.594	12.70	0.500	20.62	0.812	26.19	1.031
600	24"	610.0	24.000	6.4	0.250	9.53	0.375	14.27	0.502	9.53	0.375	17.48	0.688	12.70	0.500	24.61	0.909	30.96	1.219

 : Differs from JIS pipes by 3mm or more

Stainless Steel Pipe: ASME B36.19M-1985

Nominal size		Outside Diameter		Nominal Thickness							
				Schdule 5S		Schdule 10S		Schdule 40S		Schdule 80S	
				Wall Thickness							
A	B	mm	inch	mm	inch	mm	inch	mm	inch		
6	½"	10.3	0.405	-	-	1.24	0.049	1.73	0.068	2.41	0.095
8	¾"	13.7	0.540	-	-	1.65	0.065	2.24	0.088	3.02	0.119
10	⅝"	17.1	0.675	-	-	1.65	0.065	2.31	0.091	3.20	0.126
15	⅜"	21.3	0.840	1.65	0.065	2.11	0.083	2.77	0.109	3.75	0.147
20	¾"	26.7	1.050	1.65	0.065	2.11	0.083	2.87	0.113	3.91	0.154
25	1"	33.4	1.315	1.65	0.065	2.77	0.109	3.38	0.133	4.55	0.179
32	1¼"	42.2	1.660	1.65	0.065	2.77	0.109	3.56	0.140	4.85	0.191
40	1½"	48.3	1.900	1.65	0.065	2.77	0.109	3.68	0.145	5.08	0.200
50	2"	60.3	2.375	1.65	0.065	2.77	0.109	3.91	0.154	5.54	0.218
65	2½"	73.0	2.875	2.11	0.083	3.05	0.120	5.16	0.203	7.01	0.276
80	3"	88.9	3.500	2.11	0.083	3.05	0.120	5.49	0.216	7.62	0.300
90	3½"	101.6	4.000	2.11	0.083	3.05	0.120	5.74	0.226	8.08	0.318
100	4"	114.3	4.500	2.11	0.083	3.05	0.120	6.02	0.237	8.56	0.337
125	5"	141.3	5.563	2.77	0.109	3.40	0.134	6.55	0.258	9.53	0.375
150	6"	168.3	6.625	2.77	0.109	3.40	0.134	7.11	0.280	10.97	0.432
200	8"	219.1	8.625	2.77	0.109	3.76	0.148	8.18	0.322	12.70	0.500
250	10"	273.1	10.750	3.40	0.134	4.19	0.165	9.27	0.365	12.70	0.500
300	12"	323.9	12.750	3.96	0.156	4.57	0.180	9.53	0.375	12.70	0.500
350	14"	355.6	14.000	3.96	0.156	4.78	0.188	-	-	-	-
400	16"	406.4	16.000	4.19	0.165	4.78	0.188	-	-	-	-
450	18"	457.2	18.000	4.19	0.165	4.78	0.188	-	-	-	-
500	20"	508.0	20.000	4.78	0.188	5.54	0.218	-	-	-	-
550	22"	559.0	22.000	4.78	0.188	5.54	0.218	-	-	-	-
600	24"	610.0	24.000	5.54	0.218	6.35	0.250	-	-	-	-

 : Size differs from steel pipe

Index

Code No.	Model	Page	Code No.	Model	Page	Code No.	Model	Page
1101D2	112R	48	154210	2RC Dies C31	48	161930	Dies 1½-2 BSPT	38
1101D4	114R	48	154220	2RC Dies C39	48	161950	Dies 2½-3 BSPT	38
1102R3	2R3	48	154305	2RG Dies NPT ½"	48	162083	Dies ½-¾ BSPP	40
1102R4	2R4	48	154307	2RG Dies NPT ¾"	48	162084	Dies 2½-3 BSPP	40
1102RE	2RC	48	154309	2RG Dies NPT 1"	48	162307	Dies ½-¾ 20mm NPT	44
1102RN	2RG NPT	48	154310	2RG Dies NPT 1¼"	48	162330	Dies 1-2 20mm NPT	44
1201V0	V0 Vice	49	160003	Dies ¼-¾ BSPT	38	162360	Dies 2½-4 NPT	39-40, 43-44
1201V1	V1 Vice	49	160025	Dies 1 F/NS25 BSPT	42	162370	Dies 5-6 150A NPT	43
1201V2	V2 Vice	49	160030	Dies ¼-¾ F/NS25 HSS BSPT	42	162460	Dies 2½-4 BSPT	38, 43-44
1201V3	V3 Vice	49	160303	Dies ¼-¾ NPT	39	162470	Dies 5-6 150A BSPT	43
1201V4	V4 Vice	49	160502	Dies W5/16	41	162650	Dies 2½-3½ GV	41, 43
1201VL	VL1Vice with legs	49	160503	Dies W¾	41	162660	Dies 4 GV	41, 43
120CV6	CV-6 Chain Vice	49	160504	Dies W7/16	41	162670	Dies 5-6 150A GV	43
120CVB	CVX6 Long Legs	49	160505	Dies W½	41	162760	Dies 2½-4 30° BEV	41, 43
120CVL	Vice Stand	49	160506	Dies W¾	41	162770	Dies 5-6 30°150A BEV	43
120LV0	V0-L Vice	49	160507	Dies W¾	41	162860	Dies 2½-4 37.5° BEV	41, 43
120LV1	V1-L Vice	49	160508	Dies W¾	41	162862	Dies 2½-4 45° BEV	41, 43
120LV2	V2-L Vice	49	160509	Dies W1	41	162870	Dies 5-6 37.5°150A BEV	43
120LV3	V3-L Vice	49	160510	Dies W1¼	41	162872	Dies 5-6 45°150A BEV	43
120LVL	VL1-L Vice with legs	49	160521	Dies W5/16 HSS	41	163160	Dies PF92-104 BSPT 38mm	40
1301P1	C1 Cutter	16	160522	Dies W¾ HSS	41	166003	Dies ¼-¾ HSS BSPT	38
1301P2	C2 Cutter	16	160523	Dies W½ HSS	41	166007	Dies ½-¾ HSS BSPT	38
1301P3	C3 Cutter	16	160524	Dies W¾ HSS	41	166010	Dies 1-1½ HSS BSPT	38
1301P4	C4 3-Wheel Cutter	16	160525	Dies W¾ HSS	41	166025	Dies 1 F/NS25 HSS BSPT	42
1301P8	No.2 Link Cutter	17	160526	Dies W¾ HSS	41	166030	Dies 1½-2 HSS BSPT	38
1301PA	C2 3-Wheel Cutter	16	160527	Dies W1 HSS	41	166050	Dies 2½-3 HSS BSPT	38
1301PB	C3 3-Wheel Cutter	16	160528	Dies W1¼ HSS	41	166292	Dies ¼-¾ F/NS25 HSS NPT	42
1302P2	No.10 Link Cutter	17	160530	Dies W7/16 HSS	41	166294	Dies ½-¾ F/NS25 HSS NPT	42
130400	CM 40	16	161107	Dies PF16-22 BSPT	40	166296	Dies 1 F/NS25 HSS NPT	42
130500	CM 50	16	161110	Dies PF28-36 BSPT	40	166303	Dies ¼-¾ HSS NPT	39
131500	CM 50RB	16	161130	Dies PF42-54 BSPT	40	166307	Dies ½-¾ HSS NPT	39
135070	Cutter Wheel F/NS25	32	161150	Dies PF70-82 BSPT	40	166310	Dies 1-1½ HSS NPT	39
135071	C. Wheel F/NS25 SUS	32	161209	Dies C19-25	40	166330	Dies 1½-2 HSS NPT	39
135076	Cutter Wheel	32	161230	Dies C31-51	40	166350	Dies 2½-3 HSS NPT	39
135077	Cutter Wheel SUS	32	161250	Dies C63-75	40	166351	Dies ½-¾ SUS BSPT	38
13E846	Blade Cutter Blade	29, 31	161303	Dies ¼-¾ NPT	39	166352	Dies 1-1½ SUS BSPT	38
13MP10	Blade Cutter N100A	29	161305	Dies ½-¾ F/NS25 NPT	42	166353	Dies 1½-2 SUS BSPT	38
13MP15	Blade Cutter 150A	31	161307	Dies ½-¾ NPT	39	166354	Dies 2½-3 SUS BSPT	38
13P105	C1/C2 Cutter Wheel	16	161310	Dies 1-1½NPT	39	166357	Dies 1-2 SUS BSPT	38
13P305	C3 Cutter Wheel	16	161330	Dies 1½-2 NPT	39	166720	Dies W¾ F/NS25	42
13P405	C4 Cutter Wheel	16	161350	Dies 2½-3 NPT	39	166721	Dies W½ F/NS25	42
13P605	No.2 Link Cutter Wheel	17	161351	Dies ½-¾ NPT R	45	166722	Dies W¾ F/NS25	42
13P670	No.10 Link Cutter Wheel	17	161352	Dies 1-2 NPT R	45	166723	Dies W¾ F/NS25	42
13P700	CM40 Cutter Wheel	16	161353	Dies 1/2-3/4 BSPT R	45	166730	Dies W¾ F/NS25 HSS	42
13P710	CM50 Cutter Wheel	16	161354	Dies 1-2 BSPT R	45	166731	Dies W½ F/NS25 HSS	42
13P730	CM50RB Cutter Wheel	16	161355	Dies ½-¾ HSS NPT R	45	166732	Dies W¾ F/NS25 HSS	42
150003	112R Dies ¼-¾"	48	161356	Dies 1-2 HSS NPT R	45	166733	Dies W¾ F/NS25 HSS	42
150007	112R Dies ½-¾"	48	161357	Dies ½-¾ HSS BSPT R	45	166P07	Dies ½-¾ F/NS25 HSS BSPT	42
150010	112R Dies 1-1¼"	48	161358	Dies 1-2 HSS BSPT R	45	167502	Dies 5/16 UNC	41
151007	114R Dies ½-¾"	48	161360	Dies ¼-¾ NPSM	40	167503	Dies ¾ UNC	41
151010	114R Dies 1-1¼"	48	161362	Dies ½-¾ NPSM	40	167504	Dies 7/16 UNC	41
151030	114R Dies 1½-2"	48	161364	Dies 1-1¼ NPSM	40	167505	Dies ½ UNC	41
154001	2RG Dies ¼"	48	161366	Dies 1¼-2 NPSM	40	167506	Dies ¾ UNC	41
154003	2RG Dies ¾"	48	161372	Dies ½-¾ F/NS25 NPSM	42	167507	Dies ¾ UNC	41
154005	2RG Dies ½"	48	161374	Dies 1 F/NS25 NPSM	42	167508	Dies ¾ UNC	41
154007	2RG Dies ¾"	48	161610	Dies 1 F/NS25 NPT	42	167509	Dies 1 UNC	41
154009	2RG Dies 1"	48	161612	Dies C19-25 F/NS25	42	167510	Dies 1¼ UNC	41
154010	2RG Dies 1¼"	48	161613	Dies C31-39 F/NS25	42	167520	Dies 1½ UNC	41
154207	2RC Dies C19	48	161907	Dies ½-¾ BSPT	38	167530	Dies 2 UNC	41
154209	2RC Dies C25	48	161910	Dies 1-1½ BSPT	38	167702	Dies M8	41

Code No.	Model	Page	Code No.	Model	Page	Code No.	Model	Page
167703	Dies M10	41	16P407	Dies ½-¾ F/NS25 BSPT	42	218250	FP50AV 220V BSPT G-plug	26
167705	Dies M12	41	170020	Die Head Holder	32	218251	FP50AV CE, UKCA 110V BSPT	26
167706	Dies M14-16	41	170030	NS25A Support	33	218652	FR50A CE, UKCA 110V BSPT	26
167707	Dies M18-22	41	170051	Hi Support III HS150	33	274670	NP80A 220V BSPT	27
167709	Dies M24-27	41	170057	Adapter III	33	274672	NP80A CE 110V BSPT	27
16770A	Dies M30-33	41	170071	Pipe Support HG200	33	274673	NP80A 110V BSPT	27
16770B	Dies M36-39	41	1701N0	Nipple Attach't ½ NPT	32	218681	FP50A 220V BSPT	26
16770C	Dies M42-45	41	1701N1	Nipple Attach't ¾ NPT	32	218682	FP50A 110V BSPT	26
16770D	Dies M48-52	41	1701N2	Nipple Attach't 1 NPT	32	274701	NP80AVIII CE 230V BSPT	27
16770E	Dies M20 P1.5	41	1701N3	Nipple Attach't 1¼ NPT	32	274702	NP80AVIII 220V BSPT	27
16770F	Dies M25 P1.5	41	1701N4	Nipple Attach't 1½ NPT	32	274750	NP80AV 220V BSPT	27
16770G	Dies M32 P1.5	41	1701N5	Nipple Attach't 2 NPT	32	274751	NP80AV CE 230V BSPT	27
167722	Dies M8 HSS	41	1701N6	Nipple Attach't 2½NPT	32	274752	NP80AV 220V BSPT	27
167723	Dies M10 HSS	41	1701N7	Nipple Attach't 3 NPT	32	274753	NP80AV 220V NPT	27
167725	Dies M12 HSS	41	1701N9	Nipple Attach't 4 NPT	32	274754	NP80AV 220V BSPT	27
167726	Dies M14-16 HSS	41	1701NA	Nipple Attach't ½ BSPT	32	290000	M-DH ¼-¾", W5/16-¾	36-41
167727	Dies M18-22 HSS	41	1701NB	Nipple Attach't ¾ BSPT	32	29001B	M-DH 5/16-2 UNC	37, 41
167729	Dies M24-27 HSS	41	1701NC	Nipple Attach't 1 BSPT	32	290020	M-DH 1-2 BSPT	36, 38
16772A	Dies M30-33 HSS	41	1701ND	Nipple Attach't 1¼ BSPT	32	290023	M-DH G16-54, C15-51 PF/C	37, 40
16772B	Dies M36-39 HSS	41	1701NE	Nipple Attach't 1½ BSPT	32	29002A	M-DH M8-52 METRIC	37, 41
16772C	Dies M42-45 HSS	41	1701NF	Nipple Attach't 2 BSPT	32	290030	M-DH 2½-3 BSPT	36, 38
16772D	Dies M48-52 HSS	41	1701NG	Nipple Attach't 2½ BSPT	32	290033	M-DH G70-82, C63-75 PF/C	37, 40
16A350	Dies 2½-3 20mm NPT	44	1701NH	Nipple Attach't 3 BSPT	32	29003A	M-DH M20-32 P1.5 METRIC	37, 41
16A407	Dies ½-¾ 20mm BSPT	44	1701NK	Nipple Attach't 4 BSPT	32	290128	SO-DH ½-1 F/NS25 NPT	42
16A430	Dies 1-2 20mm BSPT	44	1701NL	Nipple Attach't ¾ BSPT	32	290129	SO-DH ¼-¾ F/NS25 NPT	42
16A450	Dies 2½-3 20mm BSPT	44	170205	Blade for Stripper	55	290130	SO-DH ½-1 F/NS25 BSPT	42
16A501	Dies 2½-3 BSPT	38	17027A	Magnetter	32	290802	UA-DH-R ½-2 BSPT	45
16A511	Dies 2½-3 HSS BSPT SPDH	38	1702AJ	N100A Caster	28	290820	M-DH ½-1½, W1-1.¼	36-38, 41
16B030	Dies 1-2 NPT 38mm	39	1702AU	150A Caster	31	290823	M-DH G16-42, C15-39 PF/C	37, 40
16B430	Dies 1-2 BSPT 38mm	38	1702FS	Stripper	55	29082A	M-DH M8-48 METRIC	37, 41
16B450	Dies 2½-3 BSPT 38mm	38	1703F7	C. Wheel for 1713F3-5	55	291020	PF-DH ½-2 BSPT 100DX	44
16C060	Dies 2½-4 HSS BSPT	38, 43-44	170713	Stainless Flex Tube M-13	55	291045	PF-DH 2½-4 BSPT 150A	43-44
16C070	Dies 5-6 150A HSS BSPT	43	170715	Stainless Flex Tube M-15	55	291065	PF-DH 5-6 BSPT 150A	43
16C360	Dies 2½-4 HSS NPT	39, 43-44	1713F3	Flex Tube Cutter 25N	55	292020	SO-DH 1-2 EX BSPT/NPT	36, 38-39
16C370	Dies 5-6 150A HSS NPT	43	1713F4	Flex Tube Cutter MINI32	55	292026	Gv/Bev DH ¼-2"	37, 41
16D007	Dies ½-¾ 20mm HSS BSPT	44	1713F5	Flex Tube Cutter Click 25N	55	292030	SO-DH 2½-3 BSPT	36, 38
16D030	Dies 1-2 20mm HSS BSPT	44	181613	C. Oil 246-R 4L	35	292036	Gv/Bev DH 2½-3"	37, 41
16D050	Dies 2½-3 20mm HSS BSPT	44	183001	C. Oil 50W-R 4L	35	292800	UA-DH-R ½-2 NPT	45
16D307	Dies ½-¾ 20mm HSS NPT	44	183003	C. Oil 50W-R 16L	35	292802	NV-DH-R ½-2 NPT	45
16D330	Dies 1-2 20mm HSS NPT	44	183004	C. Oil 50W-R 200L	35	292804	NV-DH-R ½-2 BSPT	45
16D350	Dies 2½-3 20mm HSS NPT	44	183014	C. Oil 100SW-RN 4L	35	292810	UA-DH ½-2 BSPT/NPT	36-40
16E030	Dies 1-2 HSS BSPT 38mm	38	183015	C. Oil 100SW-RN 16L	35	292812	UA-DH ½-2 NPT	36, 39
16E050	Dies 2½-3 HSS BSPT 38mm	38	183016	C. Oil 100SW-RN 200L	35	292814	NV-DH ½-2 BSPT	36, 38-39
16E330	Dies 1-2 HSS NPT 38mm	39	186610	C. Oil 246-R 18L	35	292816	NV-DH ½-2 NPT	36, 39
16G607	Dies ¾ GV	41	186611	C. Oil 246-R 200L	35	292820	UA-DH ½-1½ BSPT	36, 38
16G630	Dies 1-2 GV	41	205151	F25A 220V BSPT	30	292850	SO-DH ½-¾ BSPT/NPT	36, 38-39
16G650	Dies 2½-3 GV	41	205153	F25A 220V C (conduit)	30	293040	PF-DH 2½-4 BSPT N100A	36, 38
16H707	Dies ¾ 30° BEV	41	205160	F25A 110V BSPT	30	293041	M-DH G92-104 PF 38mm	37, 40
16H730	Dies 1-2 30° BEV	41	205161	F25A 220V BSPT	30	293047	Gv/Bev DH 2½-4 N100A	37, 41
16H750	Dies 2½-3 30° BEV	41	207402	S40A 110V BSPT	31	293048	Gv/Bev DH 2½-4" 150A	43
16H807	Dies ¾ 37.5° BEV	41	207540	S40AV 110V BSPT	31	293049	Gv/Bev DH 5-6" 150A	43
16H830	Dies 1-2 37.5° BEV	41	218220	FR50AV CE 230V BSPT	26	293050	PF-DH 2½-4 NPT N100A	36, 39-40
16H850	Dies 2.1/2-3 37.5° BEV	41	218222	FR50AV CE, UKCA 110V BSPT	26	293055	PF-DH 2½-4 NPT 150A	43-44
16K030	Dies 1-2 BSPT	23, 38	218224	FR50AV 220V BSPT G-plug	26	293057	PF-DH 5-6 NPT 150A	43
16K040	Dies 1-2 BSPP	40	218243	FP50AV 220V BSPT	26	295250	M-DH ¼-1", C19-39 F/NS25	42
16K230	Dies 1-2 HSS BSPT	38	218245	FP50AV 220V BSPT	26	295252	M-DH ¼-1NPT/NPSM F/NS25	42
16K330	Dies 1-2 NPT	39	218246	FP50AV CE 230V BSPT	26	295254	M-DH ¼-1, W¾-¾ F/NS25	42
16K430	Dies 1-2 HSS NPT	39	218247	FP50AV 110V BSPT	26	29562U	M-DH 5/16-1½ UNC	37, 41
16P000	Dies ¼-¾ F/NS25 BSPT	42	218248	FP50AV 220V BSPT PLP	26	295630	M-DH ½-1½ NPT	36, 39
16P100	Dies ¼-¾ F/NS25 NPT	42	218249	FP50AV 220V NPT	26	295633	M-DH ½-1½ BSPT/NPT	36, 38-39

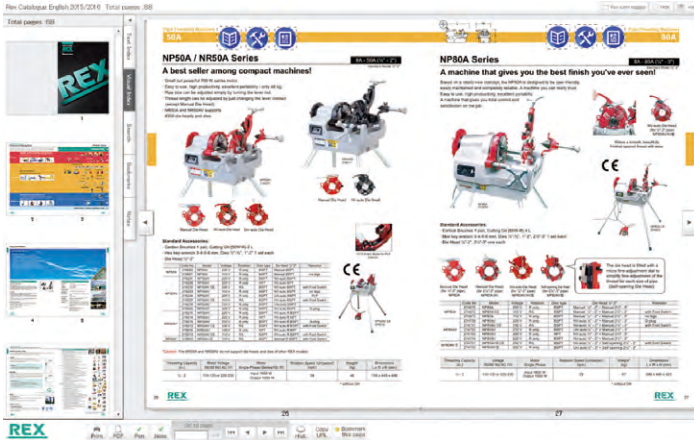
Index

Code No.	Model	Page	Code No.	Model	Page	Code No.	Model	Page
295643	M-DH ½-2 BSPT/NPT/BSW	36-39, 41	341129	GV Gauge 100A	53	380160	XS150S 220V	19, 57
295649	M-DH ½-2 BSPT	36, 38	341130	GV Gauge 125A	53	381001	Thick Blade HSS No.21	19
295652	M-DH ½-2 BSPT/NPT	36-40	341131	GV Gauge 150A	53	381002	Thick Blade HSS No.22	19
295655	M-DH ¼-2 NPT	36, 39	341132	Circumference GV Gauge	53	381003	Thick Blade HSS No.23	19
295656	M-DH ½-2 NPSM	37, 40	341133	Roller Set 2-6"	53	381004	Thick Blade HSS No.24	19
295660	M-DH 2½-3 BSPT/NPT	36-40	341136	Roller Set 14-16" (150DX)	53	381007	Thick saw blade holder	19
295680	M-DH-R ¼-2 PT/NPT/UNC	45	341137	Roller Set 10"-12" Sch.40	53	381009	Thin saw blade holder	19
296624	PF-DH ½-2 NPT 100DX	44	341138	Roller Set 14-16" (RG-RH)	53	381500	Cutter Guide SV200	57
297020	PF-DH ½-2 BSPT 80A-II	44	341141	Main Shaft 1"-1½" (RG-RH)	53	381555	Saw Blade for Hp. Saw No.25	57
297030	PF-DH 2½-3 BSPT 80A-II	44	341180	Spacer 30-150Su	53	382250	Multi Reamer Φ10-54	34
297624	PF-DH ½-2 NPT 50A-II	44	341327	FPG150M CE 230V	52	382255	Multi Reamer Mini Φ8-30	34
29A870	SO-DH 1-1½ BSPT w/dies	36, 38-39	341501	RG-R1	52	403010	O2 generator RSN-15L 50Hz	58
29A901	SPF-DH 2½-3 BSPT w/dies	36, 38	341502	RG-R2	52	403015	Compressor for RSN-15L 60Hz	58
310488	Shut-off Tool 50-II	57	341503	RG-E1	52	403500	Micro-bubbler RV-007 60Hz	58
310493	Hydr. Shut-off Tool 75	57	341504	RG-E2	52	403501	Micro-bubbler RV-007 50Hz	58
310495	Hydr. Pump for SoT.100	57	341505	RG-R0	52	403502	O2 max(RS-10) 50Hz	58
310496	Hydr. Pump Hose SoT.100	57	341506	RG-RH	51	403503	O2 max(RS-10) 60Hz	58
311400	Hydr. Shut-off 100 Gas	57	341551	Roller Set 1"	53	403504	O2 max(RS-20) 50Hz	58
311671	PE RB Cutter 150	17	341552	Roller Set 1¼"-1½"	53	403505	O2 max(RS-20) 60Hz	58
311672	PE RB Cutter 100-II	17	341554	Mount Base M-R1	53	403506	O2 max(RS-30) 50Hz	58
311675	PE RB Cutter Wheel	17	341555	Mount Base M-R2	53	403507	O2 max(RS-30) 60Hz	58
314041	100-II Multi Clamp	57	341556	Mount Base M-E1	53	403508	O2 max(RS-50) 50Hz	58
314042	200-II Multi Clamp	57	341557	Mount Base M-E2	53	403509	O2 max(RS-50) 60Hz	58
314051	Cutter Guide SV250	57	341558	Roller Set 2-6" (RG-R0)	52, 53	424200	Cutter Wheel for 1703F2	55
314052	Cutter Guide SV355	57	341559	Mount Base M-R3	53	424231	Cutter Wheel RB28/N28	18
314055	Saw Blade 450 for plastic pipe	57	341560	Mount Kit M-HR1	53	424232	Cutter Wheel RB30/RB42	18
314056	Saw Blade 480 for plastic pipe	57	341561	Mount Kit M-HR2	53	424234	Cutter Wheel RB67	18
314140	Scraper AW20	57	341562	Mount Kit M-HR3	53	424236	Cutter Wheel RB67PE	18
314141	Scraper AW25/Gas25	57	341563	Mount Kit M-HE1	53	424238	C. Wheel RB42M, N42-67M	18
314142	Scraper AW30/Gas30	57	341618	Pipe support for Portable Groover	53	424239	Cutter Wheel RB67M	18
314143	Scraper AW40/Gas40	57	341631	RG-S1	52	424240	C. Whl. RB28S, 30miniS, N28S	18
314144	Scraper AW50/Gas50	57	341632	RG-S2	52	424241	Cutter Wheel RB22	18
314145	Scraper AW75/Gas75	57	341635	Roller set 30-50Su	52, 53	424242	Cutter Wheel RB30mini	18
314153	Scraper JW50	57	341636	Roller set 60-150Su	52, 53	424245	Cutter Wheel N67PE	18
314154	Scraper JW75	57	35A513	N100A 230V 50Hz BSPT CE	29	424284	C. Wheel RB30-42S, N30-67S	18
314160	Scraper Blade 20	57	35A570	N100A 220V BSPT	29	424286	Cutter Wheel RB67S	18
314161	Scraper Blade 25-40	57	35A576	N100A 110/220V BSPT	28, 29	424292	C. Wheel RB30-42P, N30-67P	18
314162	Scraper Blade 50-75	57	35A578	N100A 110V BSPT	29	424777	Liner ½ 16.8 RT20N/S	55
314165	Scraper Joint	57	35A580	N100A 220V NPT	29	424778	Liner ¾ 20.0 RT20N/S	55
314200	Hydr. Shut-off 100 Water	57	35A591	N100A 220V 60Hz BSPT G-plug	29	424850	Liner ¼ 6.35 RF20N/S	54
341071	RG-150A 220V Auto-Pump	50	35A599	N100A 120V NPT	29	424852	Liner ¾ 9.52 RF20N/S	54
341074	RG-150A 230V Auto-P./CE	50	35A5H0	N100A CE 230V NPT	29	424853	Liner ½ 12.70 RF20N/S	54
341075	RG-150A 110V Auto-P./CE	50	35A602	N100A CE 110/220V 50Hz BSPT	28, 29	424854	Liner ¾ 15.88 RF20N/S	54
341080	RG-150 Hand Pump	50	366500	150A 220V BSPT	31	424855	Liner ¾ 19.05 RF20N/S	54
341109	Pipe Support LG150	33, 50	366602	150A 220V BSPT G-plug	31	424890	Hook	54
341110	Pipe Support LG300	33	366616	150A 220V NPT	31	424894	Clamp with Flaring Bar (¼, ¾, ½)	54
341111	Roller Set 8-12"	53	366617	150A 120V NPT	31	424911	RF20SII 100V	54
341112	Main Shaft 1"-1½" (150DX)	53	380033	Thin Blade Bi-metal No.33	19	424941	RF20SII 220V	54
341113	Roller Set 1"-1½"	53	380034	Thin Blade Bi-metal No.34	19	424950	Clamp RF20N/S	54
341118	Roller Set SUS30-50	53	380035	Thin Blade Bi-metal No.35	19	424956	Charger 100V for 9.6V NiCd	54
341119	Roller Set SUS60-80	53	380036	Thin Blade Bi-metal No.36	19	424960	Charger 220-230V 9.6V NiCd	54
341120	Roller Set SUS100-150	53	380041	Thin Blade Cobra No.41	19	424961	RF20SC Li-ion Charger AC 100-240V	54
341121	GV Gauge 25A	53	380042	Thin Blade Cobra No.42	19	424975	Clamp RT20N/S	55
341122	GV Gauge 32A	53	380043	Thin Blade Cobra No.43	19	424978	RT20SII 220V	55
341123	GV Gauge 40A	53	380044	Thin Blade Cobra No.44	19	424980	Flanging Tool Set	54
341124	Spacer 8-12"	53	380045	Thin Blade Cobra No.45	19	424981	RF20SC Li-ion Charger AC 100-240V KC	54
341125	Spacer 1"-6"	53	380061	Thick Blade Cobra No.61	19	424985	RF20SC Li-ion Charger AC220-240V	54
341126	GV Gauge 50A	53	380062	Thick Blade Cobra No.62	19	424987	RF20SB 10.8V Li-on Battery	54
341127	GV Gauge 65A	53	380063	Thick Blade Cobra No.63	19	425122	RB22	18
341128	GV Gauge 80A	53	380150	XS150S 100V	19	427128	N28	18

Code No.	Model	Page	Code No.	Model	Page	Code No.	Model	Page
427228	N28S	18	(Parts)					
427342	N42M	18	2903	DH Size Plate	37	N731	DH Size Plate	36-37
427367	N67M	18	2904	DH Size Plate	36	N740	DH Size Plate	36
427467	N67PE	18	3330	DH Size Plate	37	NM10	Carbon Brush N/P/R50	34
427630	N30S	18	5075	Roller Blade	26	NR56	DH Size Plate	36
427642	N42S	18	70KS	Chuck Jaw Insert	34	NR86	DH Size Plate	45
427667	N67S	18	70RT	Chuck Jaw Insert	34	PMM10	Carbon Brush NP50A/80A	34
427830	N30P	18	7744	DH Size Plate	36-37	PQEE	Carbon Brush FP/FR50A/FPG150	34
427842	N42P	18	7747	DH Size Plate	36	RH03	DH Size Plate	45
427867	N67P	18	7M10	Carbon Brush 80ADX 100V	34	TYM2	Carbon Brush N25A	34
440313	GLS-R2820 Cable Drum	56	9203	DH Size Plate	36			
440314	GLS-R2820 Carrying Case	56	9204	DH Size Plate	37			
440371	Skid 75 for GLS-R2820	56	A0RS	Chuck Jaw Insert	34			
44R010	GLS-R2820	56	A0RT	Chuck Jaw Insert	34			
471991	Scraper	34, 54	A129	Profiling Board NPSM 150A	31, 43			
471992	Blade for scraper	34, 54	A712	DH Size Plate	43			
473001	Thrd. Gauge Set ½-1 BSPT	33	B238	DH Size Plate	36-37			
473002	Thrd. Gauge Set ½-2 BSPT	33	E606	DH Size Plate	43			
473010	Thread Gauge ½ BSPT	33	E607	DH Size Plate	43			
473011	Thread Gauge ¾ BSPT	33	E609	DH Size Plate	43			
473012	Thread Gauge 1 BSPT	33	E610	DH Size Plate	43			
473013	Thread Gauge 1¼ BSPT	33	E613	DH Size Plate	43			
473014	Thread Gauge 1½ BSPT	33	E614	DH Size Plate	43			
473015	Thread Gauge 2 BSPT	33	E616	DH Size Plate	43			
473016	Thread Gauge 2½ BSPT	33	E617	DH Size Plate	43			
473017	Thread Gauge 3 BSPT	33	E709	DH Size Plate	43			
473019	Thread Gauge 4 BSPT	33	FM10	Carbon Brush N/S80, RG150	34			
473020	Thread Gauge 5 BSPT	33	G0NS	Chuck Jaw Insert	34			
473021	Thread Gauge 6 BSPT	33	G830	DH Size Plate	36			
475190	Cain Vice Unit XB180W	10, 13	G831	DH Size Plate	36			
475192	Flat Vice Unit XB180W	10, 13	G841	DH Size Plate	37			
475196	Cut-length Guide	11	G842	DH Size Plate	37			
4751A1	XB180WA	10, 13	G843	DH Size Plate	37			
4751C1	XB 270A 220V	11	G848	DH Size Plate	37			
475165	XB65A	10	G891	DH Size Plate	36			
475166	XB65SU	10	G892	DH Size Plate	36-37			
4751S1	XB180WS	10, 13	GM10	Carbon Brush N40A	34			
4751Z9	Pipe Support for 270A	11	J079	DH Size Plate	36			
475200	Saw Blade XB180 8T Alloy	14	J086	DH Size Plate	37			
475201	Saw Blade XB180 10T Alloy	14	J088	DH Size Plate	37			
475202	Saw Blade XB180 14T Alloy	14	J102	DH Size Plate	36			
475203	Saw Blade XB180 18T Alloy	14	J109	Profiling Board NPSM N100A	28			
475204	Saw Blade XB180 24T Alloy	14	J605	DH Size Plate	37			
475210	Saw Blade XB180 10T HSS	14	KY22	DH Size Plate	42			
475211	Saw Blade XB180 14T HSS	10, 14	KY26	DH Size Plate	42			
475212	Saw Blade XB180 18T HSS	14	KY30	DH Size Plate	42			
475213	Saw Blade XB180 24T HSS	14	L181	DH Size Plate	36-37			
475220	Saw Blade XB180 Grid saw	14	L182	DH Size Plate	37			
475270	Saw Blade XB270 14T HSS	11, 14	L187	DH Size Plate	37			
475275	Saw Blade XB270 18T HSS	11, 14	L189	DH Size Plate	36			
475302	Saw Blade XB125 14T Alloy	14	L281	DH Size Plate	37			
475303	Saw Blade XB125 18T Alloy	14	L290	DH Size Plate	36-37			
475312	Saw Blade XB125 14T HSS	14	L291	DH Size Plate	36-37			
475313	Saw Blade XB125 18T HSS	14	L292	DH Size Plate	36			
475314	Saw Blade XB125 24T HSS	14	L293	DH Size Plate	36			
475520	XB120A mini	10	MY63	DH Size Plate	42			
475525	XB125 mini	11	MY81	DH Size Plate	42			
			MYM2	Carbon Brush F/NS25A, S40A	34			
			N677	DH Size Plate	45			
			N696	DH Size Plate	45			

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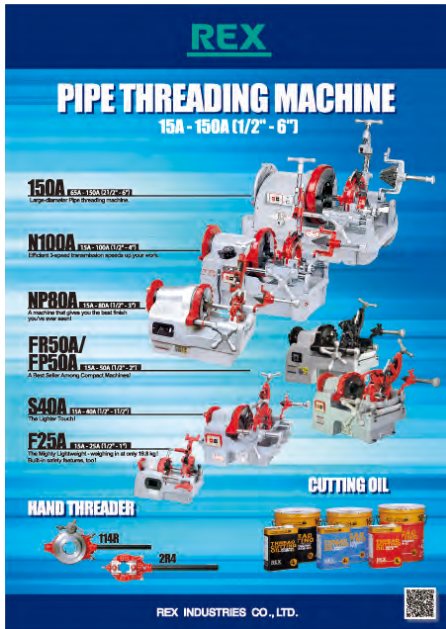
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REX PROFESSIONAL STAFF - bringing you innovative, technological breakthroughs.

NC Automated Line

The key to the success of the 'Made in Japan' brand is a production line that has the ability to produce many kinds of high quality goods in small quantities.
(Photo: Main Factory/ Processing Dept.)



3D Measuring Instruments

3D measuring instruments are used to check complicated 3D shapes accurately.
(Photo: Main Factory/ Processing Dept.)



Tottori Factory / Automated Dies Line

Under the banner of "Making the Best Match between Blade and Tool", the Tottori Factory is where we produce various kinds of blades, such as dies for pipe threading machines, blades for band saws, etc.



National Craft Championships (USA)

REX pipe threading machines were used in the competition at National Craft Championships, USA.



Overseas Exhibitions

We actively participate in trade exhibitions overseas and gather information for market and new product development.



Technical Training, Factory Tours

At the request of the end user or distributor, Rex provides factory tours and/or technical training, such as practical training for examinations in plumbing techniques, lectures on roll threading for earthquake-resistant buildings and environmental issues.



Suzhou Factory, China

Suzhou factory provides a wide range of reliable parts made with facilities and equipment that are on a par with those of Japan REX. In addition, Suzhou factory produces merchandise for Chinese users, as there is a full production line from casting to processing, painting and assembly.



AVAILABILITY OF REPLACEMENT PARTS

Replacement parts are maintained for a period of 7 years after production has been terminated. Electrical parts will remain available for a period of 5 years.



SAFETY ADVICE

- To reduce the risk of fire, electric shock or injury, be sure to read the operation manual thoroughly and follow the instructions closely.
- After purchasing the machine, check that the operation manual is included.
- Once read, keep the manual where it is readily available.
- If operation manuals are lost or damaged, promptly order a replacement from our sales office or distributor.

REX

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